

CHARACTERISITC STUDY OF NANOSILICA IN DURABILITY ON VARYING WATER-CEMENT RATIO

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ABSTRACT

The purpose of this work is to describe the effect of durability aspect of Nano silica when added to concrete. The use of Nanosilica in concrete is to reduce the cement content in concrete mix since the design consumes almost the total cement production in the world. Nanotechnology is one of the most active research areas which has wide applications in almost all the fields. Researchers are focusing to improve the durability and sustainability of concrete by incorporating Nanosilica. This paper summarizes the effect of Nanosilica addition on compressive strength, chloride penetration test, electrical resistivity and carbonation resistance test in varying water-cement ratio of 0.65, 0.55 and 0.5 and NS in 0%, 0.5%, 1% and 1.5% by weight.

The effect of certain NS dosage on compressive strength and durability properties for high strength concrete mix was different than low strength mixes.

Keywords: Nanosilica, durability, water-cement ratio, strength

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1. INTRODUCTION

Nanotechnology is one of the most active research areas which have wide applications in almost all the fields. As concrete is most usable material in construction industry it's been required to improve its quality. Improving concrete properties by addition of Nano particles have shown significant improvement than conventional concrete. It improves the material bulk properties. Nano is used to obtain thinner final products and faster setting time. It is cost

effectiveness and it has lowered levels of environmental contamination. A concrete made with Portland cement particles that are less than 500nm as a cementing agent is called Nano concrete. Currently cement particle sizes range from a few Nano-meters to a maximum of about 100 micro meters.

The production method of Nano silica is based on a gel process at room temperature. In this process the materials Na_2SiO_4 are added to a solvent and the pH of the solution is changed, reaching the precipitation of silica gel. The produced gel is aged and filtered. Nano materials are defined as a set of substances where at least one dimension is less than approximately 100 nanometres. Some of main Nano materials used in concrete are Carbon Nanotubes, Nanosilica and Polycarboxylates. Properties of Nanosilica includes high compressive strengths, high workability with reduced water-cement ratio, use of super plasticizing additives is unnecessary, fill up all the micro pores and micro spaces and cement saving is up to 35-45%.

2. PROPERTIES OF NANOSILICA

Table 1 Properties of Nanosilica

Physical Properties	Chemical Properties
Colour – White	pH – 4.12
SG – 1.12	SiO_2 – 99.1%
Particle size – 17nm (TEM)	Carbon – 6%
Solid Content – 39%	Chloride – 6%
Tamped density – 44g/L	Al_2O_3 – 0.5%
Loss on dry at 10S°C – 0.47	TiO_2 – 0.4%
Loss on ignition at 1000°C – 0.66	Fe_2O_3 – 0.1%
Specific surface area – 202 m ² /g	

3. MATERIAL TESTING RESULTS

Table 2 Material Testing Results

Properties	Result
Specific Gravity of Fine Aggregate	2.66
Fineness modulus of fine aggregate	4.14%
Specific Gravity of Coarse Aggregate	2.68
Fineness modulus of Coarse aggregate	7.13%
Consistency	Time for remolding is 15 Sec – Concrete is very stiff
Flow Value	6%

4. SLUMP VALUES

Table 3 Slump Test Results

W/C	NS (%)	Cement	NS	Composition kg/m ³			SP	Slump (mm)
				Water	FA	CA		
0.65	0	308	-	200	924	924	1.5	175
	0.5	306.5	1.5				1.5	120
	1	304.9	3.1				1.5	75
	1.5	303.4	4.6				1.5	30

W/C	NS (%)	Cement	NS	Composition kg/m ³			SP	Slump (mm)
				Water	FA	CA		
0.55	0	344	-	189	924	924	2.4	240
	0.5	342.3	1.7				2.4	105
	1	340.6	3.4				2.4	40
	1.5	338.8	5.2				2.4	40
0.5	0	366	-	183	922	922	1.8	50
	0.5	364.2	1.8				2.6	80
	1	362.3	3.7				3.1	150
	1.5	360.5	5.5				5.5	60

Addition of 1.5% NS decrease the slump from 175 to 240 mm as a reference slump of concrete with w/c = 0.65 and 0.55 to 30 and 40 mm. This could be by the formation of structure that has high water retention after the addition of NS. The amount of lubricating water in the mixture was reduced; thus, viscosity of fresh concrete may increase and slump may decrease. The slump value for w/c = 0.5 did not decrease with respect to increasing dosage of NS, since higher amount of SP was used for better workability during casting.

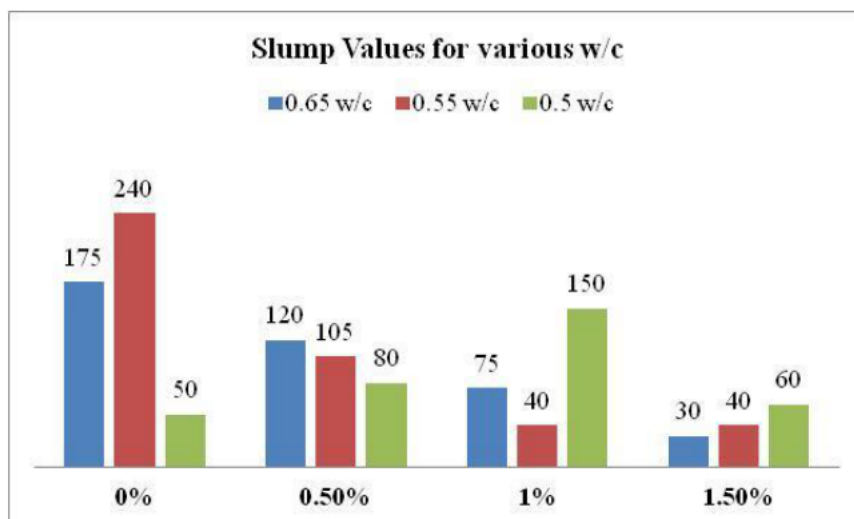


Figure 1 Slump Test Values on Varying w/c and Nano silica percentage

5. SAMPLE PREPARATION AND METHODS

Concrete samples with w/c ratios of 0.65, 0.55 and 0.5 were cast. For each w/c ratios three NS contents of 0.5, 1, and 1.5% with respect to cement mass were considered. For each type of concrete 4 cubes of 150x150x500mm were cast for compressive strength. A slab with 500x395x60 mm dimension was also cast. Cylindrical samples with nominal diameter 100 mm diameters were cored from the slab at the age of 28 days of curing. The surface in contact with mould was ground, while the casting surface remained unchanged.

5.1. COMPRESSIVE STRENGTH

The compressive strength test was performed on cubes moist in curing chamber for 7 and 28 days.

5.2. CHLORIDE PENETRATION TEST

The specimens were placed in vacuum container with absolute pressure for 3h. The container was filled with demineralized water for 1h. Soon after, the samples were placed in the lab for 2–4 h in order for their surface to become dry. All the surfaces but one (mould surface) were covered with epoxy resin and immersed in saturated calcium hydroxide for 18h and were finally immersed in sodium chloride solution. Chloride content (%) of each layer was obtained and apparent chloride diffusion coefficient D_{app} and surface chloride content CS were obtained through the interpolation.

5.3. ELECTRICAL RESISTIVITY

The electrical resistivity test was done by measuring conductance, G , across cylindrical specimens. The mould surface of the samples was not ground for this test. The samples were immersed in water and kept at 20–25°C temperature; the conductance was recorded. The conductance was then converted to electrical resistivity, ρ , in Ωm

$$\text{Electrical resistivity } \rho = \frac{A}{(l \times G)}$$

Where, A = surface area; l = height of samples

5.4. CARBONATION RESISTANCE

Cylindrical specimens were conditioned inside the lab for 14 days with 18–25°C temperature and 50–65% relative humidity and the side surface of the specimens was then covered with epoxy resin. The depth of carbonation was measured (by 0.5mm accuracy) after 45 and 135 days by phenolphthalein indicator. The data was interpolated with and carbonation coefficient K (mm/ $\sqrt{\text{year}}$) was determined:

$$X = K \sqrt{t}$$

6. RESULT AND DISCUSSIONS

6.1. COMPRESSIVE STRENGTH RESULTS

The 28 days compressive strength with $w/c = 0.65$ improved considerably by NS addition from control value of 34.3 to 43.4 MPa for 1.5% NS addition. The 7 days strength increase from 30 to 35.6 MPa. For $w/c = 0.55$, the 28-day strength was elevated moderately from control mix 47.5 to 56.3 MPa with 1% NS addition. The 7 days strength increase from 42.2 to 47.5 MPa. No change was observed in the 28-day strength when $w/c = 0.5$, while 7 days strength raised from 47.5 to 50.6 MPa with 1.5 NS

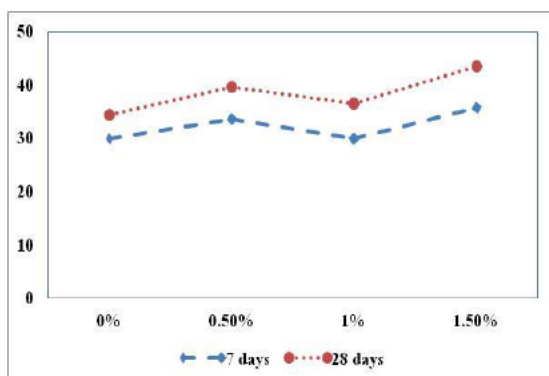


Figure 1 – Compressive Strength for $w/c = 0.65$

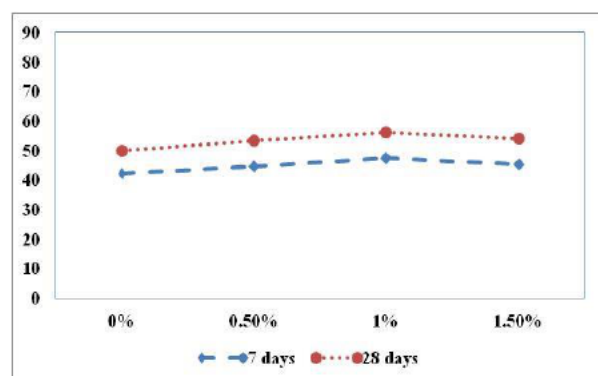


Figure 2 – Compressive Strength for $w/c = 0.55$

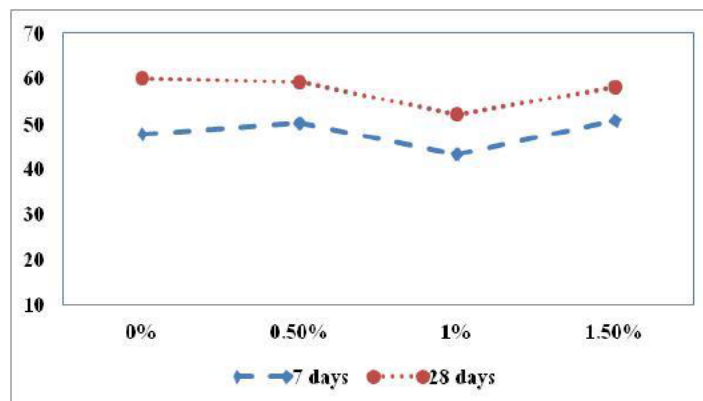


Figure 3 – Compressive Strength for w/c = 0.5

6.2. CHLORIDE PENETRATION RESISTANCE

The apparent chloride diffusion coefficient, D_{app} and surface chloride content C_s of each concrete were calculated and presented in figures. For w/c = 0.65, the D_{app} decreased from reference value 19.1 to 16.2 $\times 10^{-12}$ m²/s for 0.5% NS and increased to 32 $\times 10^{-12}$ m²/s for 1% NS; then it decreased to 20.9 $\times 10^{-12}$ m²/s for 1.5% NS, close to reference value. For w/c = 0.55, the D_{app} decreased from reference value 18.2 to 12 $\times 10^{-12}$ m²/s for 0.5% NS and increased with addition of higher dosage.

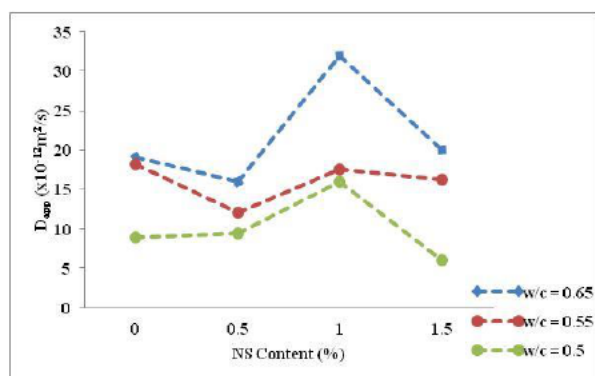


Figure 4 – D_{app} for w/c = 0.65

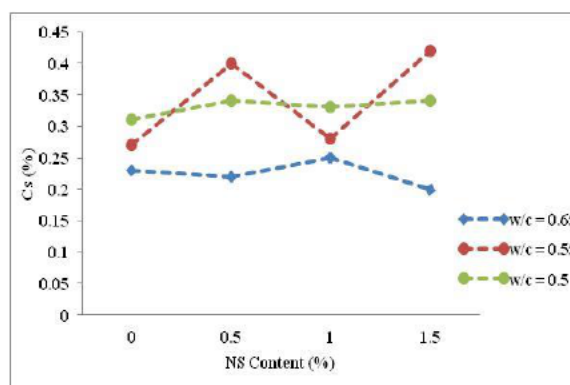


Figure 5 – D_{app} for w/c = 0.55

6.3. ELECTRICAL RESISITIVITY RESULTS

The average electrical resistivity after immersion with water and the resistivity after drop is labelled as ρ_i then resistivity increased and the average value after 85 days is ρ_{85} . An addition of 0.5% of NS led ρ_i to increase with respect to reference from 52 to 59 Ω m, 55 to 63 Ω m and 68 to 76 Ω m for w/c = 0.65, 0.55 and 0.5 respectively. The highest reading of ρ_i was 90 Ω m for 1.5% NS with w/c = 0.5. The ρ_{85} is close to ultimate and showed approximately similar trend with that of ρ_i by increasing NS content.

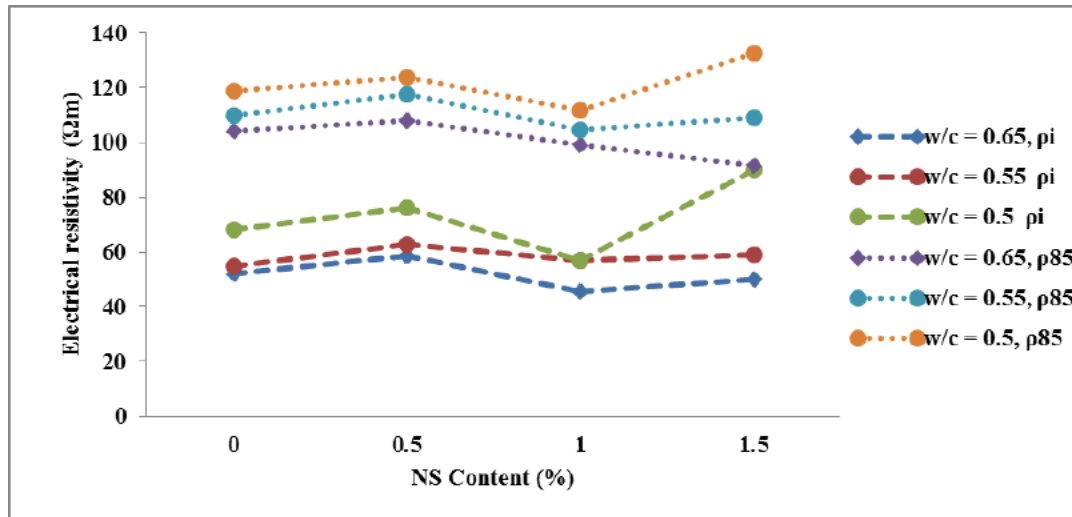


Figure 6 – Electrical Resistivity result for w/c = 0.65, 0.55 and 0.5

6.4. CARBONATION RESISTANCE

For w/c = 0.65, K increased from control of 16 to a maximum of 24 mm/√year for 1% NS addition. For w/c = 0.55, K was reduced from 15 to a minimum of 12 mm/√year for 1% NS. For w/c = 0.5, no significant changes for K values were observed. A typical curve of carbonation depth versus time of exposure is presented.

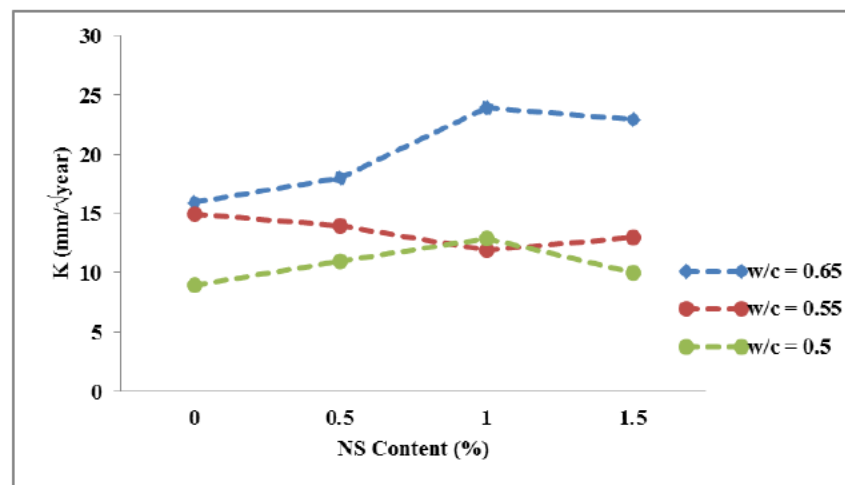


Figure 7 – Carbonation resistance test result for w/c = 0.65, 0.55 and 0.5

6.5. RELATIVE VALUE DETERMINATION

The Relative value is defined as the ratio between the samples containing NS and that of the corresponding control with similar w/c ratio and curing time, multiplied by 100. A value above 100% shows an increase in the property, while below 100% shows a decrease.

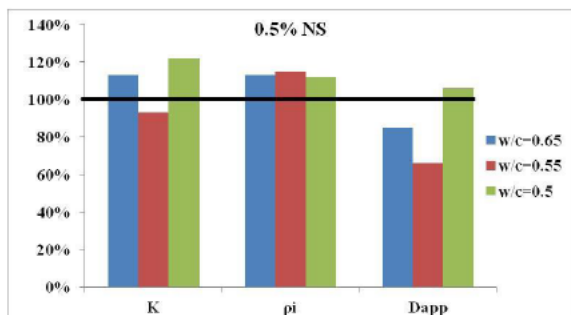


Figure 8 – Relative value for 0.5% NS

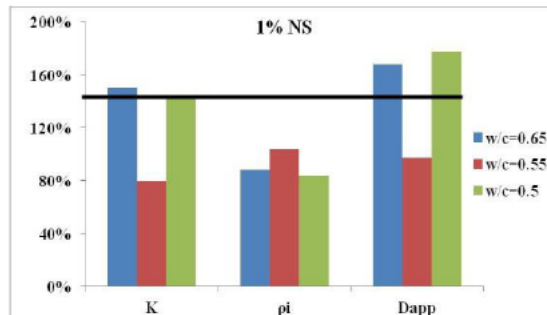


Figure 9 – Relative value for 1% NS

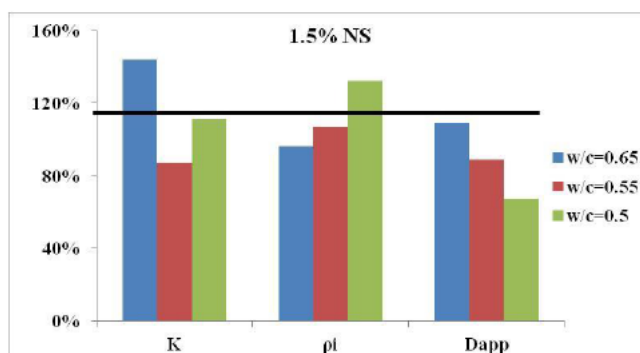


Figure 10 – Relative value for 1.5% NS

7. CONCLUSIONS

- Effect of certain NS dosage on compressive strength and durability properties for high strength concrete mix was different than low strength mixes
- By the incorporation of 1.5% NS into concrete with w/c = 0.65, 0.55 and 0.5, strength gains 41%, 6.5% and nil respectively
- Durability properties of concrete with different w/c ratios shows highly varying tendency by increasing NS dosage.
- Apparent chloride diffusion coefficient of concrete decreased with 0.5% NS addition for w/c = 0.65 and 0.55 however it did not decrease with the addition of higher NS as 0.5%
- The electrical resistivity of saturated specimen increased after the addition of 0.5% NS for all w/c ratio. For w/c = 0.5, it also increased for 1.5% NS addition
- NS addition for w/c = 0.65 the carbonation coefficient was elevated from the reference of 16 to 23 mm/□year by 1% NS

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