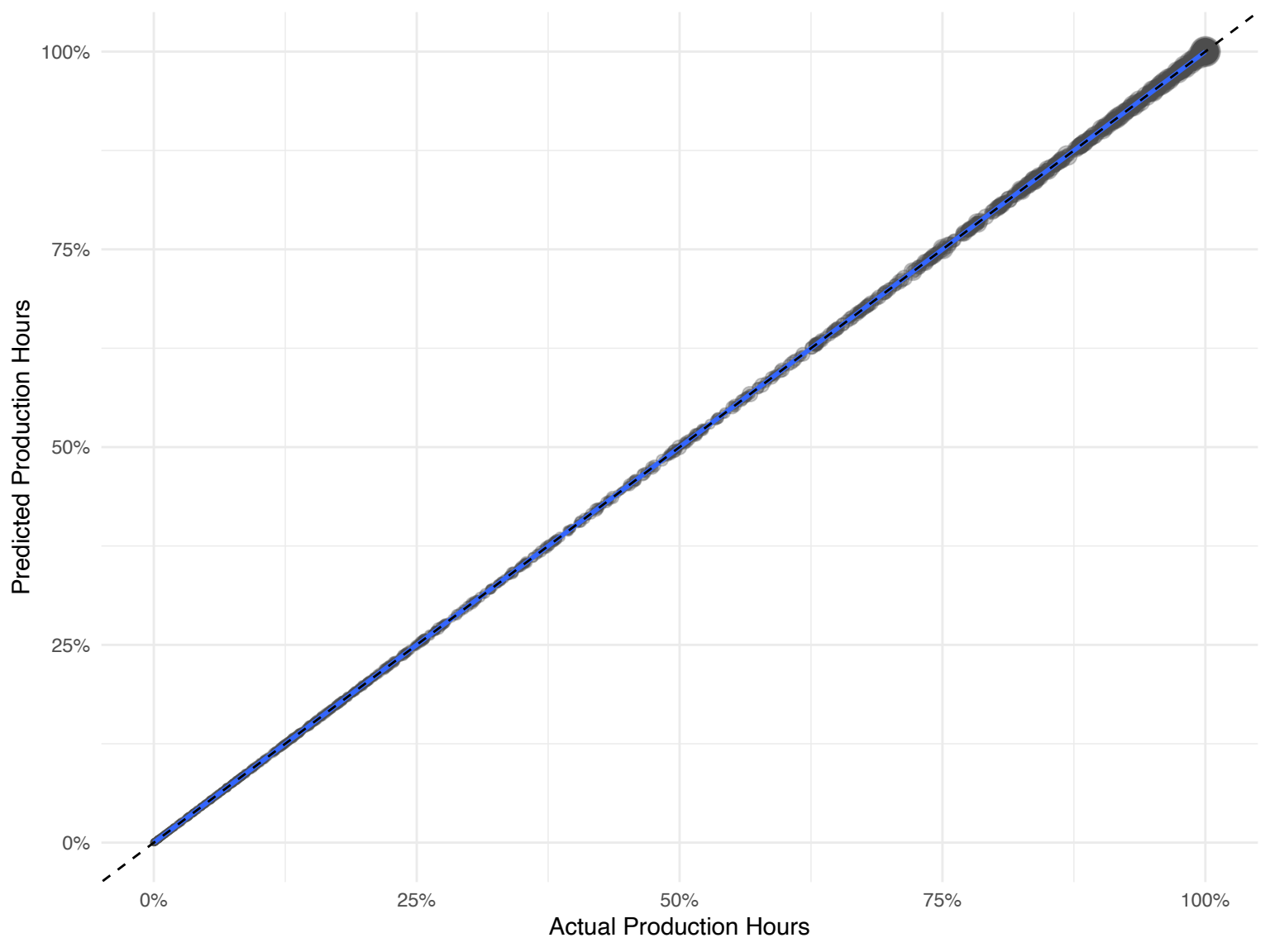
100%
75%
50%
25%
0%
Predicted Production Hours
0%
25%
50%
75%
100%
Actual Production Hours