Water Efficiency Handbook

Identifying opportunities to increase water use efficiency in industry, buildings, and agriculture in the Arab Countries

المنتدى العربي للبيئة والتنمية
ARAB FORUM FOR
ENVIRONMENT AND DEVELOPMENT

A PRODUCT OF AFED'S ARAB GREEN ECONOMY INITIATIVE (AGEI)

AFED

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ARAB FORUM FOR
ENVIRONMENT AND DEVELOPMENT

AFED

Water Efficiency Handbook

Identifying opportunities to increase water use efficiency in industry, buildings, and agriculture in the Arab Countries

ACWA POWER
أكوا باور

Arab Forum for Environment and Development (AFED) is a not-for-profit organization, which brings the business community together with experts, civil society and media, to promote prudent environmental policies and programmes across the Arab region.

One of the main goals of AFED is propagating environmental awareness by means of supporting the role of environmental education and information and of non-governmental organizations active in the field of environment.

The main product of AFED is a periodic expert report on Arab environment, tracking developments and proposing policy measures. Other initiatives include a regional Corporate Environmental Responsibility (CER) program, capacity building for Arab civil society organizations, public awareness and environmental education.

AFED mission is to advance prudent environmental policies and action in the Arab countries based on science and awareness.

WATER EFFICIENCY HANDBOOK

This handbook is intended for use as a water use efficiency guide for industrial, residential, and agricultural water users across the Arab region.

Prepared for AFED by:
Dr. Murat Mirata and Dr. Tareq Emtairah

This first edition has been produced in cooperation with ACWA POWER, an AFED corporate member and the largest regional developer, owner and operator of independent water and power plants.

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P.O. Box 113-5474, Beirut, Lebanon
Tel: (+961) 1 321800
Fax: (+961) 1 321900
info@afedonline.org
www.afedonline.org

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FOREWORD

Water in the Arab world is a precious and limited resource. The well-being of the region's populations and their prosperity are linked tightly to water availability and quality. In a region known for its arid climate and sparse rainfall, prudent water use is everyone's business. There are a number of strategies to achieve water security in a sustainable manner, but none is more significant than improving water efficiency.

Despite increased stress on water resources, many water users and managers are still unaware of practical, cost-effective water efficiency improvements they can make. Strategies or plans for water efficiency are largely lacking, both in the public and private sectors.

This handbook was developed to assist water users identify and prioritize cost-effective water efficiency opportunities. It targets water use in residential and commercial buildings, industrial plants, and agricultural farms. The handbook offers practical and proven methods to cut water consumption, and water costs, without sacrificing production, reliability, or comfort. By making this handbook available, water consumers at homes and water managers at institutional buildings, industrial sites and farms will be better informed about water efficiency retrofit opportunities, and will, therefore, be better prepared to develop a plan to take advantage of water savings.

Too often, projects to improve water efficiency do not get approval because of the initial capital expenditures required for retrofits, despite the fact that

up-front capital costs for financing water efficiency measures are usually recouped quickly through water savings. In fact, the return on investment in many cases is economically profitable, as demonstrated by the case studies in this handbook. In the long-run, the cost of inaction to the economy will be manifested by poor public health outcomes, lower resource productivity and pollution, to name just a few, which will far exceed the investments needed to increase water efficiency.

Making a transition to a water-efficient economy should no longer be viewed as a hard-to-reach, lofty goal. The barriers to a water-efficient economy are not technological or financial. To be sure, innovations and financing structures are indispensible to a water efficiency plan. The main impediment seems to relate to perceived attitudes. What is needed, therefore, is a firm belief in the capacity of every household and every organization to change how they consume water and take small steps to become water-efficient. This handbook expounds on the behavioral changes and practices that can be adopted.

The Arab Forum for Environment and Development (AFED) launched a preview edition of this handbook, together with its flagship report Water: Sustainable Management of a Scarce Resource, at AFED's Annual Conference in November 2010 in Beirut. Since then, the handbook was put into application, and comments were collected from users. This included a Water Efficiency Workshop organized by AFED in cooperation with ACWA Power in Riyadh in May 2011, using the handbook as guide, followed by a series of workshops and applications in other countries. This revised edition has been based on the feedback collected. Many sections were added, especially demonstrative case studies and guidelines for water audits, to make the handbook more complete as a tool for action.

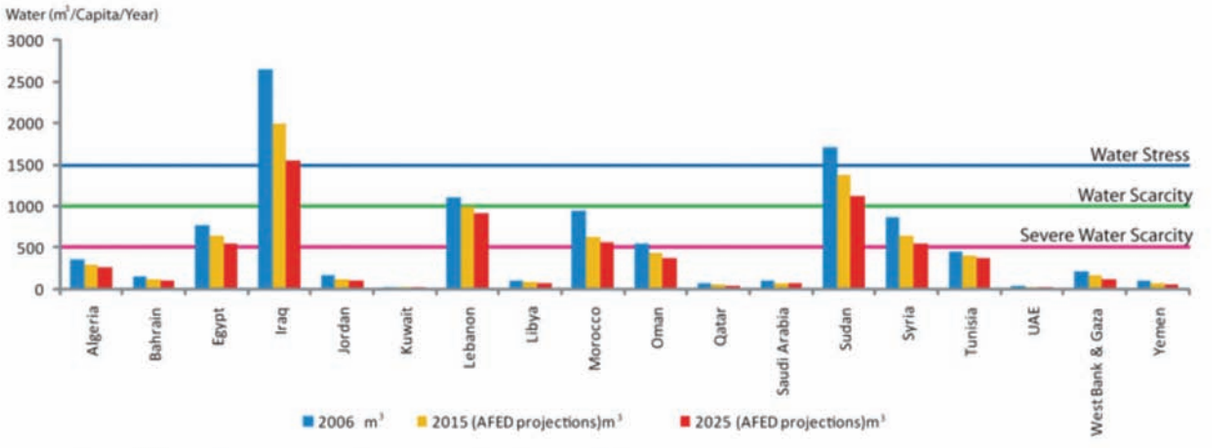
We hope that this handbook will make a contribution to water efficiency in the Arab world, while improving the performance of its economies and institutions. Our ultimate goal is nothing short of fostering a new ethic of care and responsibility for water. Our health depends on it. Our economy depends on it. Our future depends on it. And it is the right thing to do.

November 2014

Najib Saab
Secretary General
Arab Forum for Environment and Development (AFED)

INTRODUCTION

Water stress is a global problem with far-reaching economic and social implications. At its roots lies a very basic supply-demand mismatch. While the demand for water is rising in all sectors, the quantity of good quality water that can be accessed with ease and low cost is declining. This decline is particularly rapid in the Middle East and North Africa (MENA). The MENA region is the driest region in the world. The average rainfall in Arab countries varies between 0 to 1800 mm, while the average evaporation is around 2000 mm.[1] Renewable fresh water availability is already below 1000 cubic meter per person per year, compared to over 6000 worldwide. Seven countries in the region are using more water every year than is available to them, mainly by over-pumping aquifers.



Source: AFED Report "Water: Sustainable Management of a Scarce Resource", 2010
2006 figures are from FAO/UNESCO
2015 and 2025 figures are projections prepared by AFED

Freshwater availability in Arab countries[2]

As can also be seen in the above **Figure**, a great majority of MENA countries are already experiencing severe water scarcity and half of the people in the region already live under conditions of water stress.

Driven by increasing population, growing urbanization, changing lifestyles, and economic development the demand for water is rising. According to a 2007 World Bank study,[3] renewable fresh water availability per capita is expected to halve by 2050 (relative to 2007), a trend that will likely be exacerbated as climate change makes countries hotter and drier.

Addressing water scarcity challenges in Arab countries is not going to be easy. Radical changes in existing practices and water-use behavior are

El-Houareb dam (Merguellil watershed, Tunisia) completely empty at the beginning of May, 2008
(photo Stephanie Guidon, IRD)

needed in all sectors. These changes will require the introduction of technical, managerial, and financial innovations as well as the cooperative and concerted action from all actors of society, including businesses, citizens, and policy makers.

On the supply side, the challenge involves developing sustainable sources of water while at the same time preserving the quality of existing sources and assuring effective and fair distribution to users. These steps alone cannot be enough and have to be complemented with changes in the demand side, where a culture of "accomplishing more with less water" becomes a norm in businesses and in other human activities.

This handbook was developed to help industrial, institutional, and individual consumers improve water use efficiency in buildings, agriculture, and in industrial processes. The goal is to provide general steps and useful data that can be used by decision makers to develop comprehensive water efficiency programs.

THE CONCEPT OF WATER EFFICIENCY

Water saving device on the Japanese toilet: Filling toilet flush tank while washing your hands
Source: Wikimedia commons

Water efficiency is an indicator of the relationship between the amount of water required for a particular purpose and the amount of water used or delivered.[4] A related concept is water conservation where the emphasis is on the accomplishment of a function, task, process, or result with the minimal amount of water. While the two concepts are often used interchangeably, there is a difference between water conservation and water efficiency. Water efficiency concerns reducing waste rather than restricting use. It also emphasizes the influence users can have on water consumption by making small behavioral changes to reduce water wastage and by choosing more water efficient process steps and products. Examples of water efficiency actions include fixing leaking taps, taking showers rather than baths, installing displacement devices inside toilet cisterns, and using dishwashers and washing machines with full loads.

Another important dimension to water efficiency is the emphasis on closing the water cycle through recycle and reuse. For example, water discharged from one activity can be reused for the same or a similar activity. In other cases, water may not be fit to be reused in the same activity but it can be reused for another one that can tolerate lower quality water, after applying some treatment if necessary. In such cases, reuse and recycling improve water efficiency at a system level. Collectively, all these steps fall under the definition of water efficiency, as their purpose is to obtain the desired result or level of service with the least necessary water.

RELATED CONCEPTS

WATER PRODUCTIVITY

Water productivity is another useful measure of the amount of water used to generate an amount (or value) of product. It is typically used in assessing improvements in agricultural water productivity (water productivity in crop, livestock, and aquaculture production). However, the term is increasingly being used to measure water productivity in industrial output. For instance, we speak of the amount of water used per tons of product in comparing industrial water productivity across companies or countries. For additional information on this concept see The Stockholm Environmental Institute: *www.sei.se*

WATER FOOTPRINT

The water footprint is an indicator of water use that incorporates a life cycle perspective in the accounting of water use by a consumer or a producer. The water footprint of an individual, community, or business is defined as the total volume of freshwater that is used to produce the goods and services consumed by the individual or community or produced by the business. For businesses, the water footprint is useful when a company wants to consider not only water use in its operations but also in the company's supply-chain. This persepctive can be very helpful in assessing water risk for businesses. For additional information on this concept see The Water Footprint Network: *www.waterfootprint.org*

FACTORS MOTIVATING THE MARKET FOR WATER EFFICIENCY

Today, there are a number of developments and trends that are affecting the landscape of water use and increasingly enabling markets for water efficiency products and services. Prominent examples include the following:

ENERGY INTENSITY OF WATER IS INCREASING

As the quantity of clean and easily accessible water decreases, water needs to be increasingly located from sources that have high concentrations of impurities - such as oceans, brackish groundwater, or wastewater - and thus needs to be treated more extensively. In parallel, when sources closer to the point of use get reduced, water - a heavy material itself - needs to be pumped over longer distances. Water purification and transportation require considerable amounts of energy and therefore not only add to the cost of water but can also put pressure on the energy supply network.

HIGHER VALUE-ADDING USES ARE PRIORITIZED

As the demand for a limited resource increases, a natural tendency to allocate more of the resource to high value-adding activity prevails. This usually means prioritizing industrial and commercial use over agricultural use.

WATER RISKS FOR BUSINESSES

For businesses and in particular those having a high level of direct or indirect water dependence, water-related risks and responsibilities are increasingly acknowledged by key stakeholders. Investors and creditors in particular are placing increasing demands on businesses to assess and communicate water-related risks as well as to develop strategies to address them. Businesses are also under growing pressure to adopt corporate responsibility measures that positively affect the quality and availability of water.

AWARENESS Of INDIVIDUAL AND NATIONAL WATER-FOOTPRINT IS INCREASING

Due to the expansion of global trade, environmental impacts and resource intensities of goods and services produced elsewhere are usually hidden from their consumers. Despite their error margins, the distressing information provided by initiatives like VirtualWater[5] is raising consumer awareness about the water intensity of lifestyles. Such initiatives are intended to attract preference for goods that are less water-intensive.

PRIVATE SECTOR PARTICIPATION

Water provision, and sanitation, has traditionally been a public responsibility. Publicly-managed water services, however, frequently suffer from technical and economic inefficiencies. Private players, who have a proven track record of running systems more efficiently, are thus increasingly brought into the water domain. This practice is prone to ethical questioning. As long as they remain transparent and accountable to water users, however, private actors appear to make a contribution.

WHO CAN BENEFIT FROM THIS HANDBOOK?

- Government facilities
- Home-owners or tenants
- Residential buildings
- Schools, universities, and other educational institutions
- Hospitals and medical offices
- Hotels, resorts, and restaurants
- Office buildings
- Shopping centers
- Industrial facilities
- Manufacturers
- Gardeners and landscapers
- Agricultural farms

HOW TO USE THIS HANDBOOK

This handbook is a reference for identifying, analyzing, and prioritizing water efficiency opportunities in residential and commercial buildings, industrial facilities, and in agricultural farms. Rather than being exhaustive of all possible water efficiency solutions, the handbook provides guidance for systemically approaching water efficiency opportunities.

CHAPTER 1 provides generic steps for starting a water efficiency program. These steps are derived from many global case studies that have proven to be useful in developing a successful water efficiency program regardless of the local context.

CHAPTER 2 focuses on industrial operations and provides additional guidance for specific water intensive processes.

CHAPTER 3 focuses on buildings and highlights some of the key water saving opportunities in indoor/domestic use, facility management, and landscaping.

CHAPTER 4 focuses on the main aspects of improving water efficiency in agriculture including crop selection and irrigation methods.

APPENDIX A provides a list of successful regional initiatives and case studies, illustrating their potential water and cost savings as well as the payback on investment.

For further information on detailed technical solutions, users are encouraged to consult the added list of resources in **APPENDIX B** and the list of references in **APPENDIX C**.

[1] AFED (2009). Climate Change: Impact of climate change on Arab countries.
[2] AFED (2010). Water – Sustainable Management of a Scarce Resource.
[3] World Bank (2007). Making the Most of Scarcity.
[4] Vickers, A. (2002). Water Use and Conservation.
[5] See Virtual Water Project at: http://virtualwater.eu.

WATER NEEDED TO PRODUCE...
(LITERS)

Apple

70 L/apple

Orange

50 L/orange

Cheese

50 L/kg

Milk

1000L/1 litre

Wheat

1300 L/kg

Bread

40 L/slice

Coffee

140 L/cup

Tea

30 L/cup

Rice

3400 L/kg

Chocolate

2400 L/100 grams

Jeans

10855 L /pair of jeans

Paper

10 L/sheet of A4 paper

Goat Meat

4000 L/kg

Beef Meat

15500 L/kg

Sheep Meat

6100 L/kg

Humburger

2400 L/hamburger

Virtual Water (also known as embedded water, embodied water, or hidden water) refers, in the context of trade, to the water used in the production of a good or service. The precise volume can be more or less depending on climatic conditions and agricultural practice. Source: (AFED, 2010)

CHAPTER 1 GENERIC GUIDELINES AND TOOLS TO IMPROVE WATER EFFICIENCY

MOTIVATE FOR CHANGE

THE PRIMARY REASONS FOR MANAGEMENT TO SUPPORT A WATER EFFICIENCY PROGRAM:

1. Achieve cost savings
2. Increase resource productivity
3. Manage risks
4. Cultivate corporate social responsibility (CSR) practices.

Water efficiency is a cost-effective component of good facility management. Studies have shown that water savings can result in additional resource and cost savings in areas that include wastewater treatment, energy use, and chemical consumption.[1] However, a comprehensive water efficiency program requires managerial and financial backing from top management. Without senior management support, it is often difficult to mobilize the necessary resources needed to kick start a water efficiency program and make initial investments.

A convincing case for top management support requires clear presentation of context-specific risks and opportunities associated with water use. The drivers for these risks and opportunities can vary from one country to another; however, they tend to group around regulatory conditions for water and waste regime, supply security and costs, competing demands, consumer awareness, and competitive pressures. Understanding the following drivers and elaborating them can elicit and motivate top management support:

1. COST SAVINGS

Throughout the MENA region, tariffs on water vary widely. There is no correlation between the availability of freshwater and its price. While tariffs on water constitute an important factor in determining the cost saving potential, there are other factors that make the cost saving potential more evident. In industrial and commercial facilities there can be hidden costs associated with water use such as charges on effluents, energy costs associated with transporting, heating or treating the water, and costs related to additives and chemicals used in certain processes. Direct and hidden costs are illustrated in Figure 1.1.

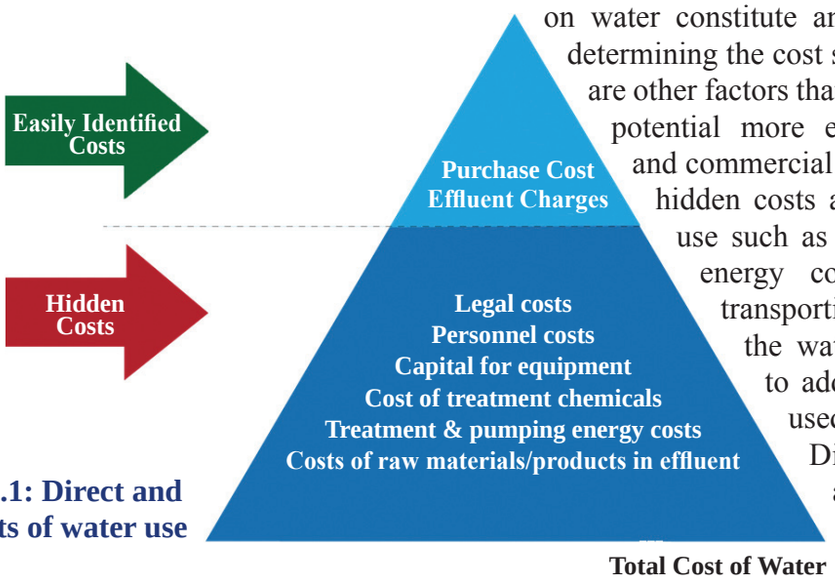


FIGURE 1.1: Direct and hidden costs of water use

2. PRODUCTION EFFICIENCY

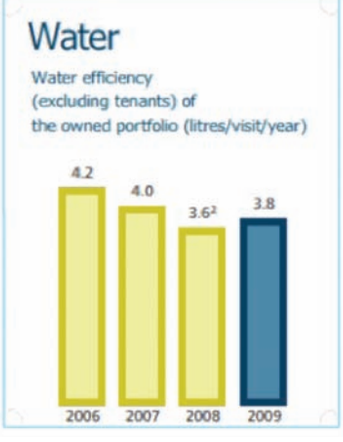
Water efficient facilities are generally recognized for their higher resource productivity. A water efficiency program, through the facility audit and review process, can trigger attention to improvements in other areas of production such as waste minimization and energy efficiency. In industrial facilities, the additional water available from efficiency programs may enable increased production without necessitating the purchase of additional water.

3. RISK MANAGEMENT

Water related risks are becoming an emerging area of strategic importance for businesses and their financial supporters around the world. The drivers for these risks include: drought and drought cycles, water quality concerns, competing demand on water resources, institutional and managerial capacity for water governance, political and regulatory conditions, cross- boundary water and the risk of conflict, and local community and stakeholders concerns. For intensive water users, these risks can pose considerable and different types of legal and financial burden.[2] Therefore, the business case for strategically addressing water challenges is becoming more compelling.

4. CORPORATE SOCIAL RESPONSIBILITY (CSR)

Internationally recognized voluntary initiatives and standards related to corporate environmental responsibility emphasize water and resource conservation as a key dimension of responsible corporate practices. For instance, regional companies attempting to apply the Global Reporting Initiative (GRI) guidelines for annual reporting will need to provide a comprehensive accounting of water use and management in their facilities. A water efficiency program enables the development of relevant key performance indicators (KPIs) that are useful for corporate responsibility communications.



Water Related KPIs used by Sonae Sierra, a shopping center management company

ADOPTING A SYSTEMATIC APPROACH

There are many options and ways to improve water efficiency in commercial and industrial facilities. However, unorganized, ad-hoc approaches can lead to sub-optimal results. Therefore, a systematic approach is necessary in order to ensure the success of the water efficiency initiative and to achieve maximum return on investments.

The systematic approach we present in this handbook is modeled after Deming's continual improvement cycle of plan, do, check, and act. Some of the details in the various stages were remodeled to fit regional conditions. **Figure 1.2** chart outlines the main steps for initiating and executing a water efficiency program.

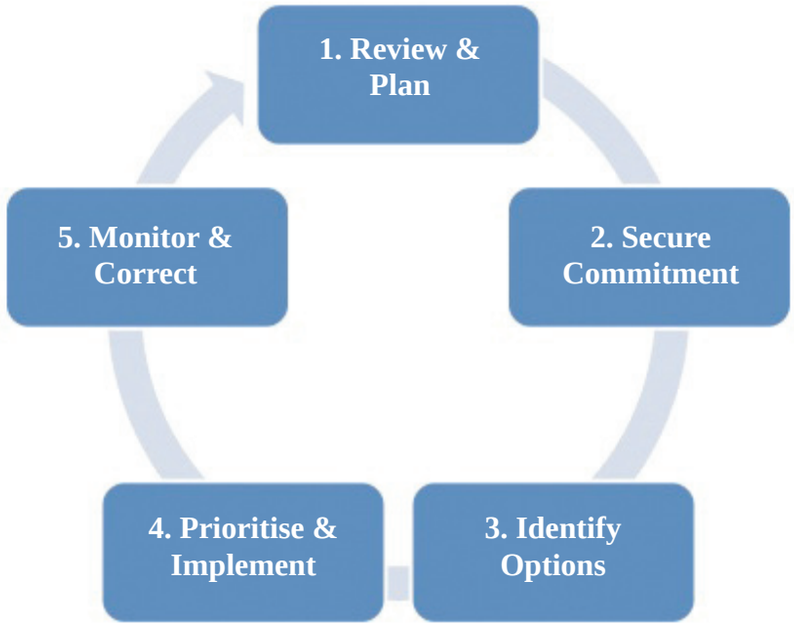


FIGURE 1.2: Main steps of a systemic water efficiency programme

STEP 1

SITE REVIEW AND PLANNING

The main purpose of the site review and planning is to develop a base-line understanding of water use and to draft a plan for program implementation. The findings from this stage often serve as a roadmap for subsequent stages, allowing, for example, effective communication of benefits and costs of water efficiency programs in the organization or facility, which are necessary to secure the essential support and commitment of top management and employees. Activities that are included in the site review vary depending on the size and complexity of the site and available resources. In the following we present generic activities for the initial review, while recognizing that the resources invested into these activities must be considered in light of the size and type of facility.

DATA INVENTORY

One of the key objectives of the site review is to develop an understanding of quantities of water use and wastewater generation at the facility and activity levels along with their associated costs. A good starting point here involves reviewing existing data. While this seems straight forward, most facilities usually lack a comprehensive accounting of their water use and may not have the necessary data readily available. Significant information gaps can commonly be encountered during this stage and this can lead to frustration. Following checklist can be useful for compiling necessary information.

CHECKLIST

INFORMATION SOURCES FOR SITE REVIEW

- Process flow diagrams
- Site plans
- Direct readings from meters
- Water supply fees
- Water abstraction fees
- Energy and maintenance costs of pumping equipment
- Energy, chemicals, maintenance, and personnel costs for water and wastewater treatment units
- Equipment specifications
- Personnel familiar with daily operations such as operators and maintenance supervisors and staff

SITE SURVEY

Following data inventory, the next step is to conduct a physical survey of the facility in order to confirm previously gathered data and fill in the gaps. This entails a walk-through of the facility and interactions with relevant personnel. The site survey can also help reveal immediate water saving opportunities e.g. linked to leak detection and malfunctions. The following is a checklist of issues to consider during a site survey.[3]

CHECKLIST

A SITE SURVEY

- Check how water is supplied to the site, e.g. mains, tankers, and/or borehole. Record volumes and flow rates
- On-site water storage (if any). Record storage capacity
- On-site treatment (if any). Record treatment capacity
- Develop a list of all equipment that uses water, including process equipment, cooling towers, boilers, membranes, rinsing tanks, kitchen equipment, toilets, and showerheads, among others
- Check surveyed water-using equipment against your inventory data
- Compare floor plans, plumbing drawings, and schematics with actual conditions on site. Note discrepancies
- Calibrate all existing water meters to ensure accuracy
- Measure or estimate water use at the activity/process level including hours of operation/use, input water, lost water, in-product water and effluents
- Interact with staff, who are familiar with each water-use process by asking for suggestions for improvement.

SITE REVIEW REPORT AND ACTION PLAN

Upon completion of data inventory and site survey, it is time to collate the data into a baseline report. This report should provide a sufficient understanding of the water use in the facility and associated costs. Existing data and the site survey may not provide all the necessary information to develop an accurate water balance for the facility including a breakdown of water use by activity. This should be seen as a finding of the review process and necessary actions to fill the data gaps should be included in the plan. Support sheets that are available at the end of this chapter - and that focus on areas such as data recording, site questionnaires, alternative monitoring and measurement techniques, total cost accounting, visual presentation of data, and water quality assessment - can provide useful input for the planning phase.

Typically, a good baseline report should include the following:

- Description of the facility, number of staff, production volumes or users (for a building), process flow diagrams for industrial facilities and functional maps for buildings.
- A water flowchart that depicts the flow of water from the facility entry point to the point of discharge, including any reuse and recycle flows (see **Support Sheet D** for visual representation of data).
- Water use figures (total facility as well as a breakdown by operating areas or processes) and temporal variations (see **Support Sheet A** for filling gaps in data).
- Qualitative aspects of water flow in various areas (tap water, treated, greywater).
- Total cost accounting of water use in the facility (see **Support Sheet B** on how to calculate total costs).
- Summary of high volume/high cost water use activities or processes.
- Any additional water use observations revealed by the site survey, operations, or maintenance staff.

Additionally, an action plan for harvesting water efficiency improvements should be developed. Ideally, this plan should cover the following:

- Additional monitoring needs and time frames
- Preliminary efficiency targets (S.M.A.R.T targets)
- Key Performance Indicators (KPIs)
- Allocation of responsibilities
- Time frame and milestones
- Resource requirements.

IT IS IMPORTANT THAT THE TARGETS SET ARE S.M.A.R.T.

- Simple
- Measurable
- Achievable
- Recordable
- Timed

STEP 2

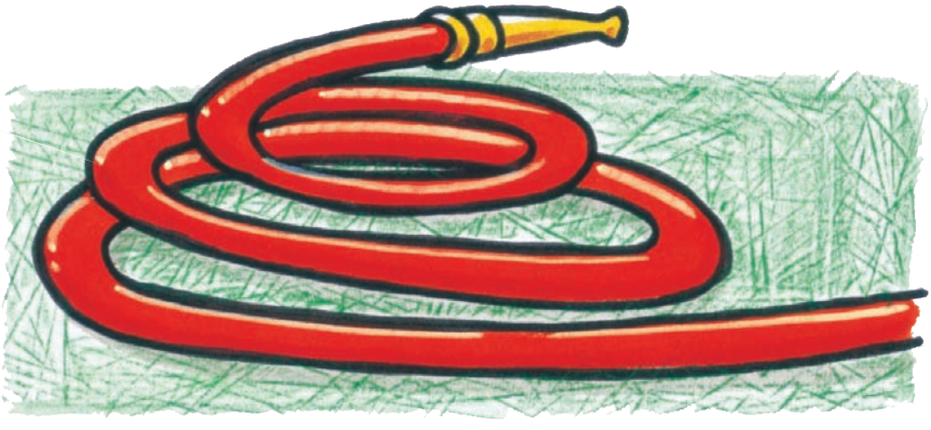
SECURE COMMITEMENT & ENGAGEMENT

Achieving water efficiency requires a collective effort and demands support from within the organization. Top management, building owners, functional managers, and employees are particularly important parties.

Particularly in industrial facilities, getting **Top management** to have a good understanding of the objectives of water efficiency programs is key to securing high-level commitment. Top management should demonstrate support for the implementation plan by explicitly communicating its commitment to the program - by issuing a water productivity policy or including water use among the key performance indicators - and assigning direct responsibilities for the implementation of the plan.

Water efficiency work may have implications on other functions - production, maintenance, research and development (R&D), purchasing, and even marketing - and will demand their cooperation. Thus, it is also important to inform and engage **line managers** in water productivity work.

Finally, **employees and maintaince staff** are a crucial group whose involvement in the program is crucial. For one, employees will be counted on to incorporate and implement water efficiency measures in their daily routines. Equally important, however, is the fact that employees often act as an important source of useful ideas for efficiency gains. Therefore, starting from the early stages of conception, employees should be tightly involved in the program. Incentive schemes that reward employees for their contributions to water-saving measures are often highly effective in keeping their engagement level high.



STEP 3

IDENTIFY IMPROVEMENT OPTIONS

In order to make a healthy identification of improvement potentials, it would be necessary to have a representative understanding of water use related aspects on the site, and therefore generation or collection of additional data could be needed. Once the quantitative and qualitative aspects of water use in the organization are identified, the focus should be turned into efficiency improvements. The following generic approaches are usually helpful for identifying and ranking improvement options.

WASTE MINIMIZATION HIERARCHY

The hierarchy in **Figure 1.3** gives preference to preventative measures and offers useful guidance for prioritizing improvement options based on their nature.

In accordance with this hierarchy, the questions in the following check list (**Figure 1.4**) should be addressed in sequence while identifying opportunities for efficiency gains. Whenever there is a positive answer, the associated alternative should be investigated for implementation before moving on to the next question.

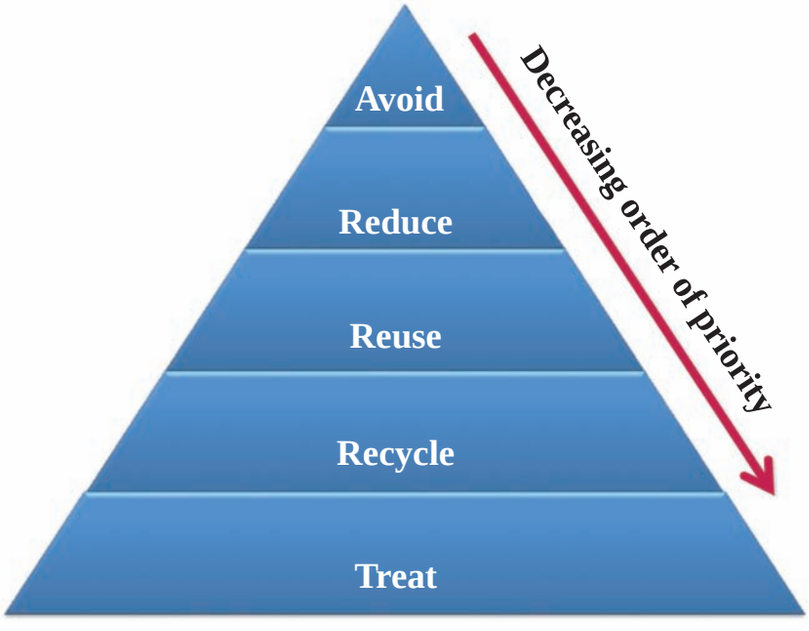


FIGURE 1.3: Hierarchy of preferred efficiency approaches

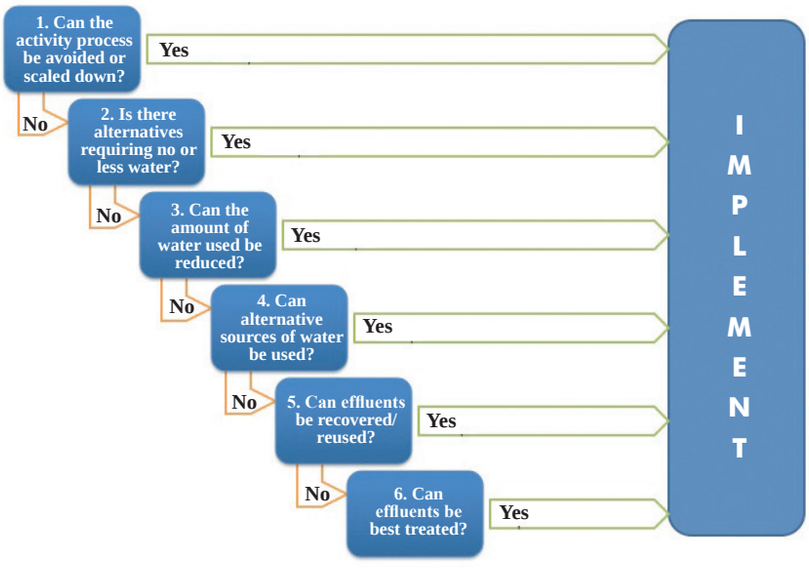


FIGURE 1.4: Checklist for identifying improvement options

KNOWLEDGE OF BEST PRACTICES

In identifying the improvement options, reviewing best practices applicable to water intensive areas in the early stages can be very useful. A resource list is available at the end of the handbook and examples of good practices are presented in **Chapters 2, 3**, and **4**, and in **Appendix A**.

INVENTORY OF IMPROVEMENT OPTIONS

As companies usually have limited resources, some of the identified options may not be possible to implement in the near future. It is, however, important to properly document these options so that they can be revisited in the future. **Table 1.1** illustrates how to document improvement options.

TABLE 1.1: Documenting an inventory of improvement opportunities

Area of application	Suggested solution	Anticipated saving	Implementation needs & Notes
Reaction cleaning	Use low-volume, high pressure jet cleaners	> 5,000 m^3/year > US$10,500/year	US$2,000 Investigate suppliers in market
Cooling towers	Recycle cooling tower blow-down	> 160,000 m^3/year > US$200,000 /year	New treatment plant needed > US$300,000 investment Conduct detail feasibility assessment
...	...	...	...

STEP 4

PRIORITIZE AND IMPLEMENT

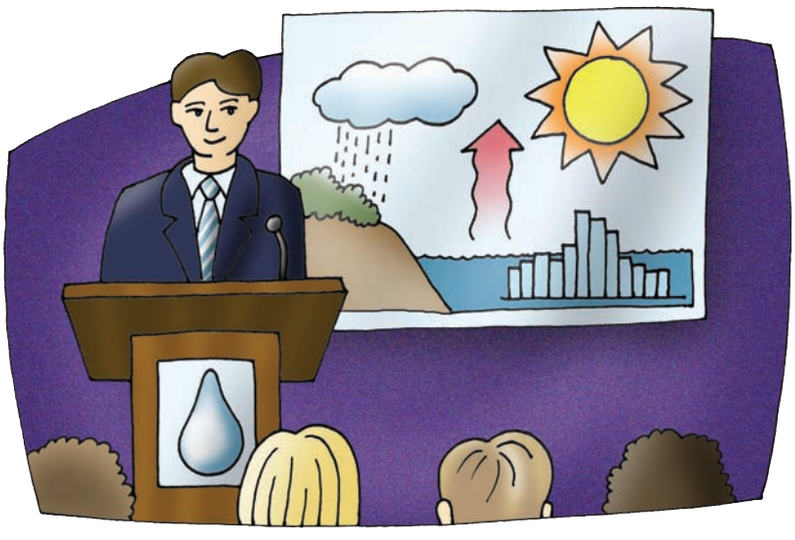
More often, the resources available for efficiency improvements are limited and therefore not all the identified options can be implemented. Therefore, the best cost to benefit ratio needs to be identified prior to implementation of measures.

In such assessments, financial outlook of the options tend to be the overriding factor. There are different ways of assessing the financial performance of investments, and different firms prefer different approaches. While additional information on some of the common methods - such as Return on Investment and Net Present Value - is given in **Support Sheet C**, the users are encouraged to make their financial calculations in accordance with the preferences of their company/site.

It should also be noted that some other aspects can significantly affect the costs and benefits linked to water efficiency investments and need to be taken into consideration with care. Examples of these include:

QUALITY, SAFETY, AND PROCESS STABILITY

Proposed improvement options may have a positive or negative impact on product quality, process stability, and workplace or user safety. While positive influences can result in additional benefits, negative ones may be linked to prohibitively large risks. After all, as important as water saving might be, it should not override product quality or safety concerns.



EFFECT ON LONG-TERM RISKS

In some cases identified improvements can be highly important for avoiding future risks - linked to, for example, anticipated regulations or conflicts with business partners or customers. These are important to take into consideration and can tilt the decision in their favor, particularly if their benefits can be expressed in monetary terms.

INTERNAL COMPETENCIES

The implementation of efficiency improvement projects adds to the learning capabilities of organizations. These projects provide opportunities for employees to acquire new competencies and develop new skills. In this sense, disruption to work flow should be welcomed as an avenue for professional development and employee retention.

IMPLEMENTATION

Based on the findings of the feasibility assessments, identified options should be placed in one of the categories listed in **Figure 1.5**.

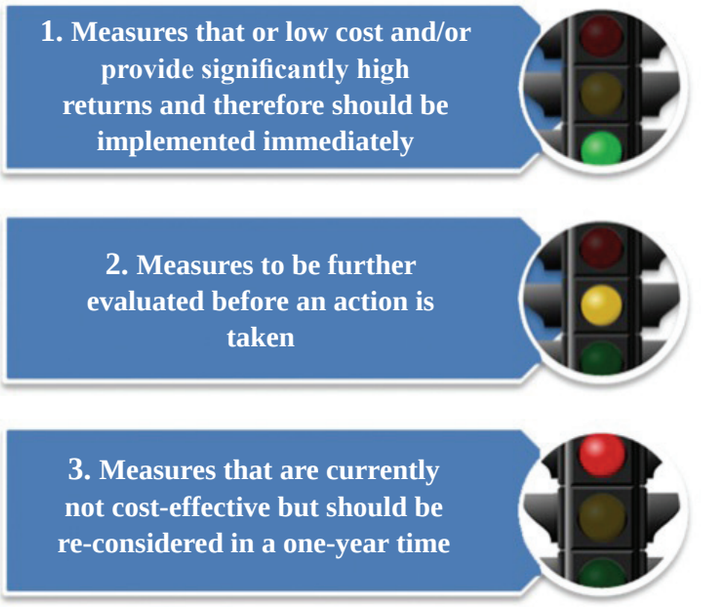


FIGURE 1.5: Categorization of improvement opportunities

STEP 5

MONITOR AND IMPORVE

Once efficiency measures are implemented, these should be closely monitored in order to assess whether the planned performance targets are met. If the observed performance is below target, reasons of under performance should be investigated and corrective measures should be identified and implemented. If necessary, monitoring, reasoning and corrective action cycle should be continued until the desired performance level is reached.

It is important to point out that water efficiency programs should not be treated as a one-time product or event. Rather efficiency should become an integral part of the organizational culture. After the first set of measures are implemented and fine-tuned, the program should move to its next stage by starting with a new review and planning step and continuing subsequent steps. Cultivating and nurturing this mindset in operations takes time. Communicating the results of the first set of improvement measures can create a leverage to initiate the next set of measures, which will slowly and surely put the organization on the path to becoming a water efficient entity.

WIDER ADOPTION OF THE SYSTEMIC APPROACH

Although some individual companies, motivated by economic incentives, apply a systemic approach to water efficiency, a large-scale adoption usually needs to be stimulated. Some factors that have proven to be effective in stimulating water efficiency in Western countries include:

- Stricter effluent discharge standards
- Demands from clients and business partners
- Informational and educational programs by governments
- Mandated water efficiency audits for facility and operational permits.

SUPPORT SHEET A

DATA COMPILATION

It is of utmost importance that the data is collected in a systemic way. Following provide examples of templates that can be used for compiling relevant information that are needed in improvement programs.

Whereas manual collection and handling of data is common practice and often provides sufficient results, there is an increasing trend towards automated, electronic data logging. Particularly suited for larger and more complex sites, such data logging approaches offer a number of benefits in terms of providing timely monitoring and detailed analyses.

Data Form for Industrial Facilities

General:

Name of the facility: _____

Location of the facility: _____

Contact name and details: _____

Total number of employees: _____

Operation hours per day: _____

Number of shifts per day: _____

No. of employees per shift: _____

Operation days per years: _____

Main Products	**Avg. production volumes** (Tons/month or units/month)	**Brief description of the production process:**

Description of past or on-going water efficiency work on the site:

_____

Description of the water monitoring infrastructure on site:

_____

Aim to enclose copies of **plant layout** and **water system** diagrammes for the site

WATER USE

Average total water input to the facility: _____ m^3/month

Sources of water:

Source	Quantity (m^3/month)	Description	Cost ([unit]/m^3)

Break down of Water use on site:

Areas of water use	Avg. consumption (m^3/month)	Nature of applied pre-treatment (if applicable)	Cost of treatment ([unit]/m^3)
Embedded in product			
Water used in the process (please list processes)			
Equipment cleaning			
Space cleaning			
Water for cooling			
Water for heating			
Domestic use			
Water for landscaping			
…			
…			

EFFLUENTS

Average total wastewater discharge from the site (m^3/month): _____

Fees for wastewater discharge ([unit]/m^3): _____

Details of effluents

Discharge Point	Amount (m^3/month)	Processes connected to this discharge point	Main constituents of effluents	Applied treatment (If any)	Cost of treatment ([unit]/m^3)
1					
2					
3					
4					
...					

Data Form
for Institutional and commercial Buildings

General:

Name of the facility: _____

Location of the facility: _____

Contact name and details: _____

Primary function of the building ☐ Hotel ☐ Hospital ☐ Shopping centre ☐ Office

☐ School ☐ University ☐ Place of worship ☐ Other

Average number of users of the building per month: _____

No of hours the building is used per day: _____

Number of days the building is used per year: _____

Total Floor space in the building (m^2): _____

Total land area belonging to the building (m^2): _____

Footprint of building (m^2): _____

Description of past or on-going water efficiency work on the site (e.g. water efficient fixtures, recycling or reuse activities, etc.):

Description of the water monitoring infrastructure on site (e.g. water meters for different sections, building management systems, etc.):

Enclose copies of **plant layout** and **water system** diagrammes for the site

WATER USE

Average total water input to the facility: _____ m^3/month

Sources of water:

Source	Quantity (m^3/month)	Description	Cost ([unit]/m^3)

Break down of Water use on site:

Areas of water use	Avg. consumption (m^3/month)	Nature of applied pre-treatment (if applicable)	Cost of treatment ([unit]/m^3)
Guest or patient rooms			
Public toilets and wash basins			
Public showers			
HVAC or cooling			
Heating			
Kitchen			
Laundry			
Recreational (swimming pool, spa, etc.)			
Ornamental equipment (fountains, etc.)			
Water for landscaping			
Fire fighting			

Leakage:
Known or estimated amounts of leakage on site: _____ m^3/month

For shopping centers:
Is the centre management responsible for the water supply and wastewater discharge of the tenants: ☐ Yes ☐ No

EFFLUENTS

Average total wastewater discharge from the site (m^3/month): _____

Fees for wastewater discharge ([unit]/m^3): _____

Details of effluents

Discharge Point	Amount (m^3/month)	Activities connected to this discharge point	Main constituents of effluents	Applied treatment (If any)	Cost of treatment ([unit]/m^3)
1					
2					
3					
4					
...					

Please provide the details of wastewater discharge standards/permits that the site has to comply with

Template for Recording Meter Readings

Meter No				
Serial Number				
Section				
Date	**Initial/previous reading (a)**	**Current reading (b)**	**Period Consumption (c=b-a)**	**% Change $(c_{n-}c_{n1}/c_{n-1})$ x100**

Inventory of Water Using Equipment/Fixtures

Site	
Section	

Equipment			
No of	**Function**	**Flow/Volume**	**Notes**
2	Bottle washing	150 L/hr	Make XXX, Model XXX, runs continuously
1	Cooling	14 L/min	Make XXX, Model XXX, open flow

Fixture			
No of	**Function**	**Flow/Volume**	**Notes**
2	Toilet	12 L	Make XXX, Model XXX, the one on left leaking
4	Faucet	9 L/min	Make XXX, Model XXX, 2n from right leaking

SUPPORT SHEET B

MONITORING AND MEASURMENT OF FLOWS

The site review step may not provide all the data needed to develop a good understanding of water use patterns. In this case it will be necessary to introduce additional monitoring and measurement steps. In line with **'WHAT GETS MEASURED GETS MANAGED'** philosophy, there is ample evidence correlating effective monitoring programs with decline in water use and associated costs. In fact, monitoring is regarded by most resource efficiency experts as the key for making progress.

Where required information is not readily available, it might be necessary to perform **DIRECT** measurements or to estimate flows **INDIRECTLY**. Direct measurements can be performed by **FIXED or MOBILE WATER METERS**, or under some circumstances through the use of simple equipment – like a bucket and a timer. It should be mentioned that making accurate measurements can be costly and good decisions do not necessarily require counting every drop. Hence, it is important to find the right balance between the cost of data generation and the benefits expected from their use.

It should be noted that some activities, such as cleaning tanks or replacing contents in re-circulating systems, are not necessarily performed frequently. It is, therefore, essential to perform the monitoring and measurements for a sufficiently long period of time so as to capture a realistic picture of water use on site

DIRECT MEASUREMENT APPROACHES

For **DIRECT MEASUREMENT** of water flow in areas where continuous monitoring is useful, installation of **PERMANENT METERS** is common. Once installed, permanent meters are effective in monitoring temporal fluctuations in water usage. Permanent water meters vary in their quality, pricing spans, and features, and although they are not necessarily expensive (in the MENA region, meters can cost US$100 and onwards), their installation may require production to be interrupted. Therefore, it is a good idea to select a limited number of strategic measurement locations for meter installation. It should also be noted that some of the upper range meter models allow for distance readings and direct integration with data logging systems, that can prove to be more cost effective in the long run.

Use of non-contact, **NON-INVASIVE PORTABLE FLOW METERS** provides another alternative. There are various models of these meters utilizing different techniques for measurement. Using ultrasonic technology to measure the flow by tracing the movement of minute impurities in flowing

water is common. Portable, non-contact meters can be less precise than fixed meters, but they are highly useful for obtaining flow readings quickly from different parts of the site and without any interruption to the process.

Reliable information can however be obtained by using much simpler methods. For example, in those cases where it is possible to direct the water/effluent flow into a container, measurements can be taken with the help of a bucket and a timer. The water is let to fill the bucket of a known volume while measuring the amount of time it takes for filling. Dividing the bucket volume by the number of seconds it took to fill yields the flow-rate in terms of liters/second.

INDIRECT CALCULATION APPROACHES

When direct measurement is not possible or feasible, useful approximations can be made to estimate water flow rates. The following are commonly used estimation methods:

CALCULATE FROM OTHER MEASUREMENTS: In certain cases the missing data can be calculated by using data available in other linked activities/processes. For example, if water is used in three production lines, and the consumption figures for two of them are known, the third one can be calculated by subtracting water use in two lines from the total water supplied.

ESTIMATING FROM PROCESS KNOWLEDGE: Process knowledge can be a useful tool for estimating certain flows. For example, to calculate the water consumed in rinsing operations, good estimations can be reached based on knowledge of the tank dimensions, the extent to which the tank is filled in each rinsing cycle, and the number of cycles necessary to complete rinsing.

CALCULATIONSBASEDONMANUFACTURER'SINFORMATION: Manufacturers of equipment usually provide operational parameters, such as "water use per hour" or "water use per cycle", in equipment manuals. When suggested operational parametes of the equipment are combined with user observations, it may be possible to make estimates of water flows. Care must be exercised to determine if, and when, modifications have been made to the original design.

STUDYING TYPICAL OPERATION/BEHAVIOR AND USING TYPICAL DATA: This method can be particularly useful in estimating flows for distributed uses - such as water consumed for toilets and showers. Based on average number of utilization and average specific consumption figures, reasonable approximations can be made. For example, if there are 120 employees working in three shifts, and two thirds of the employees are taking a shower for five minutes after their shift, and if the installed showers consume about 15 liters per minute, daily water consumption for showers is likely to be around 6,000 liters/day.

SUPPORT SHEET C

TOTAL WATER COST ACCOUNTING & FINANCIAL ASSESSMENTS

Identification of the true cost of water use is a powerful trigger for change. In addition to easily identified costs – such as water purchasing costs and effluent discharge fees – there are hidden costs associated with water use. In order to identify the true cost of water for the entire facility or for a particular process, these hidden costs need to be accounted for (see **Figure 1.2**). The following checklist can be used to account for the true cost of water.

CHECKLIST

Water cost inventory	Annual Costs ($)
Cost of water at gate	
Effluent disposal fees and the impact of effluent quality on fee amount (i.e. higher fees for higher levels of pollutants)	
Pre-treatment, if any, such as costs related to filtration, purification, and softening	
Personnel (e.g. water management, maintenance, permit follow-up and reporting)	
Energy costs for heating, cooling, and pumping of water	
Costs of lost raw materials/products in effluent	
Legal fees (e.g. for permit applications & renewal)	

The total cost per unit of water used is the sum of all these costs divided by the quantity of water used. To calculate the cost per unit of production, divide the total cost of water use for a production run by the number of units produced during that run.

In order to decide the feasibilities and desirability of different improvement measures, on the other hand, some financial assessments would be necessary. Two of the commonly used methods for this purpose are Return on Investment and Net Present Value

RETURN ON INVESTMENT (ROI)

A simple and common assessment of financial performance can be made using the concept of "return on investment", which can be calculated using the following formula:

The higher the RoI value, the better the financial performance of the option will be. As covered earlier, the benefits that are potentially associated with an investment will go beyond savings in purchase cost of water and will require a detailed look into the hidden costs of water. Consequently, it would be useful to calculate benefits with the help of the following formula:

Return on Investment (Rol)

$$\text{Return on Investment (Rol)} = \frac{\text{Benefits - Costs *}}{\text{Investment}}$$

where:

B_{Total} = total benefits of investment

$B_{purchase}$ = benefits linked to purchase cost of water

$B_{discharge}$ = benefits linked to discharge costs

B_{energy} = benefits linked to reduced energy usage

$B_{chemicals}$ = benefits linked to reduced chemical usage

B_{labor} = benefits linked to reduced staff time needed

$B_{equipment}$ = benefits linked to reduced equipment costs

$B_{regulatory}$ = benefits linked to reduced regulatory burden

On the other hand, for calculating the individual benefits, the following approach can be used.

where:

B_x = benefits linked to a particular area (x)

$Cost_{x\text{-current}}$ = Costs related to x with current situation

$Cost_{x\text{-new investment}}$ = Expected costs related to x with new investment

NET PRESENT VALUE (NPV)

Although RoI is a relatively simple and effective approach, it does not take into account potential future risks or time value of money – $100 in your pocket today is worth more than $100 in your pocket in one year time. The Net Present Value (NPV) concept is attentive to such factors and if used with a properly selected discount rate, may provide more healthy assessments. NPV can be calculated using the following formula:

Net Present Value (NPV)

$$NPV = \sum_{t=1}^{T} \frac{S_t}{(1+r^t)} - C_o$$

Where:

T = total number of years that are taken into account in calculations

t = a given year (between 1 and T)

S_t = Anticipated savings in year t (=benefits – costs in year t)

r = discount rate

C_o = Initial cost of investment

The higher the NPV value of an alternative is, the better it is regarded to perform financially. Although the calculation may seem complex and cumbersome, NPV values can be easily calculated using built-in functionalities in common computer programs like Microsoft Excel. It should be re-emphasised that using the right discount rate is of utmost importance in these calculations.

SUPPORT SHEET D

VISUAL COMMUNICAITON OF WATER USE DATA AND WATER FLOWS

Monitoring measures can generate water flow data on an hourly, daily, weekly, and monthly basis or over an extended period of time. The purpose is to generate a representative view of water use under different operational conditions commonly observed in the facility. The optimum duration can vary from facility to facility but often collection of data for several weeks or months is desirable. This data needs to be systematically logged for further analysis. In addition, water flow data may need to be combined with other relevant data to become meaningful.

It is often desirable to communicate water use information using easy-to-understand visual representations. Water usage/discharge graphs over a time series, block diagrams, and Sankey diagrams are particularly useful tools for visual representation of data.

TIME SERIES GRAPHS

Graphs that depict water use over a time series, as shown in **Figure 1.5**, and possibly comparing rates of consumption or effluent generation over time, help to visually understand fluctuations. Combining such data with other information - such as production volume, product type, number of employees/operators, or ambient air temperature - that can also be shown on the same graph often enable more meaningful analysis. For example, in **Figure 1.6** it can be observed that although production has steadily increased after May 2008, the water consumption continued to drop as a result of the efficiency measures implemented by the plant.

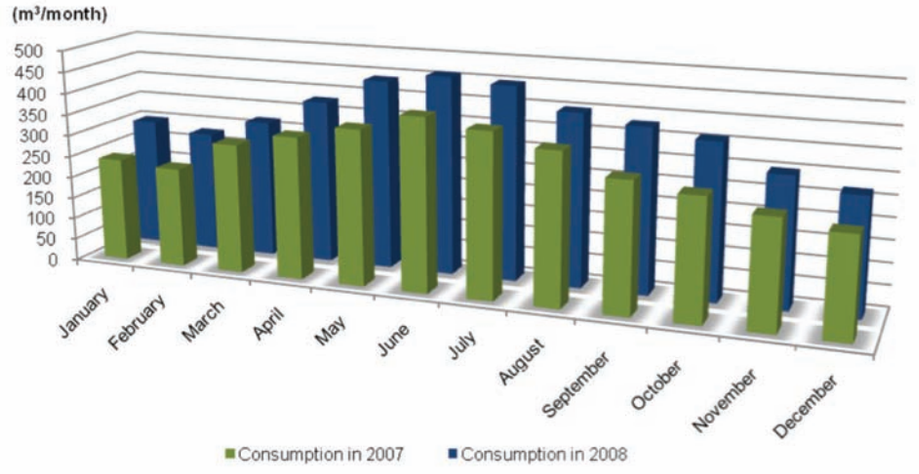


FIGURE 1.5: Water consumption in a dairy plant in two consecutive years

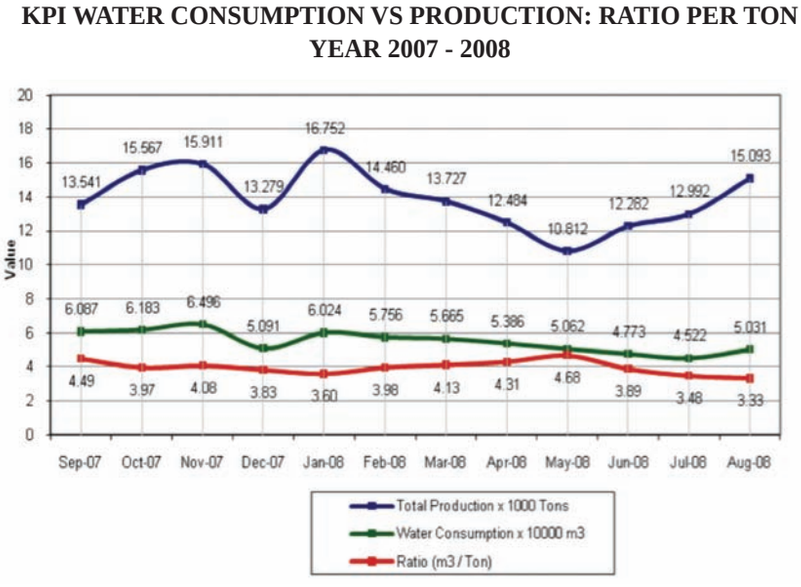


FIGURE 1.6: Water consumption as a function of production in a dairy plant

BLOCK DIAGRAMS

Block diagrams resemble "plant water use maps" and show where and how much water is consumed and lost, and what effluents are generated. A sample block diagram can be seen in **Figure 1.7**.

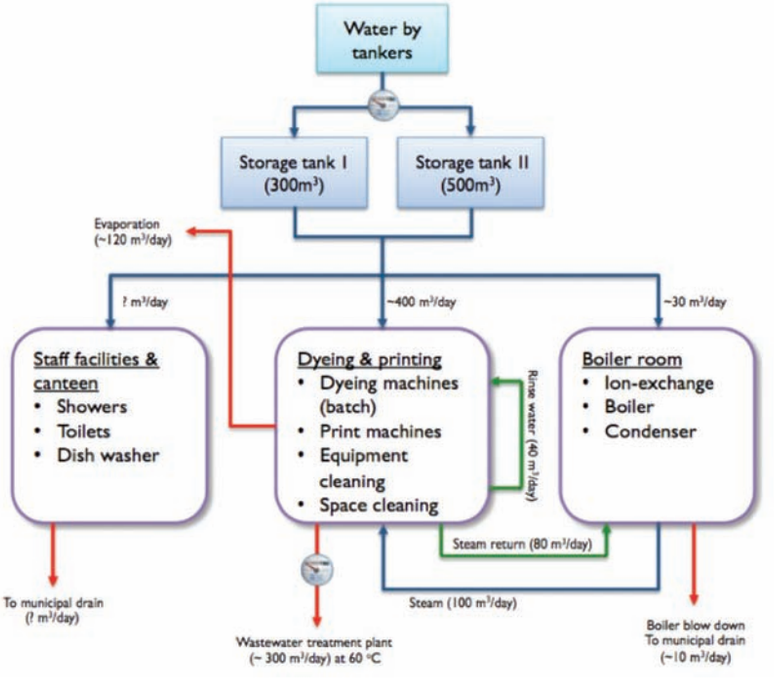


FIGURE 1.7: A block diagram showing water flow in a manufacturing facility

SANKEY DIAGRAMS

Sankey diagrams are perhaps the most useful for developing a comprehensive account of water flow in a facility at a glance. In these diagrams, water flows within the plant are represented by arrows whose size is proportional to the amount of flow. In addition, different colors are used to depict different types of water - such as ultra-pure water, domestic water, or wastewater, as illustrated in **Figure 1.8**. These diagrams are particularly effective in quickly conveying the water balance in a plant. Sankey diagrams can be generated with the aid of software that can be purchased in the range of US$100-1,000.[4]

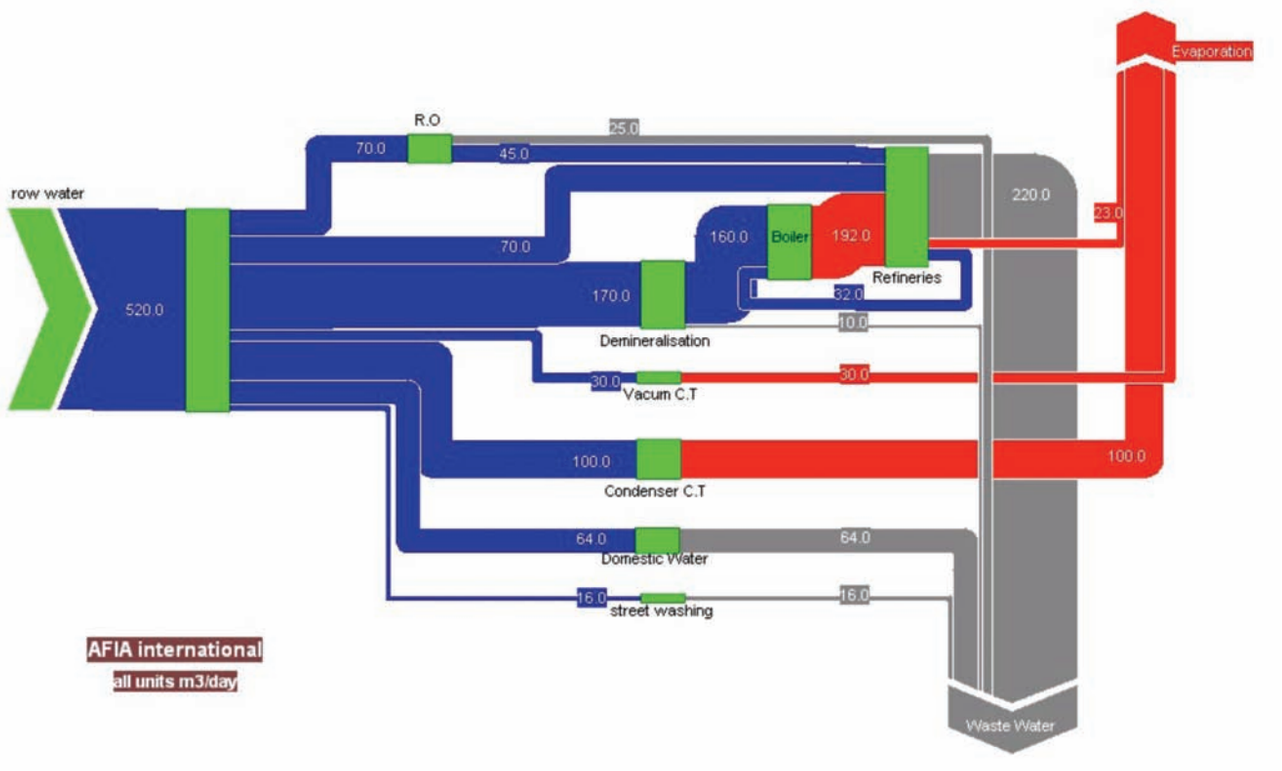


FIGURE 1.8: Sankey diagram showing water flows in an edible oil porduction facility

SUPPORT SHEET E

WATER QUALITY ASSESSMENT FOR RECYCLING AND REUSE

Reuse or recycling of treated wastewater can be a feasible source of water, reducing the pressure on conventional fresh water sources and improving water use efficiency. Water users and wastewater generators should always investigate potential opportunities for reuse/recycling applications. **Table 1.2** below provides an overview of suitable areas where different grades of treated wastewater can be used.[5]

TABLE 1.2: Guidelines for water reuse

	Grade				
	Tertiary	**Nitrified**	**Pure RO***	**Softened RO**	**Ultra pure RO**
Treatment	Secondary (biological) effluent treatment plus filtration and disinfection	Tertiary treatment with ammonia removal	Secondary treatment plus micro- filtration and RO	Secondary treatment plus micro-filtration and RO plus softening	Double passage RO
Alternative Use	Landscape or agricultural irrigation	Cooling towers	Low pressure boiler feed	Secondary process water even for indirect potable purposes (i.e. equipment cleaning)	High-pressure boiler feed

* Reverse osmosis

[1] Schultz (1999). A water conservation guide for commercial, institutional, and industrial users.
[2] For a comprehensive review of water scarcity risk on business and their financial backers see: UNEP-FI (2007). Challenges of water scarcity: a business case for financial institutions.
[3] Adapted from Schultz Communications (1999).
[4] For vendors see http://www.sankey-diagrams.com
[5] Adapted from: US-EPA (2004). Guidelines for Water Reuse.

CHAPTER 2 WATER EFFICIENCY IN INDUSTRIAL FACILITIES

THE WATER SAVING POTENTIAL

BY IMPROVING WATER EFFICIENCY, INDUSTRY CAN:

- Safeguard its license to operate
- Reduce purchasing, treatment, and discharge costs
- Avoid disruptions in production
- Demonstrate social responsibility.

Industry's share of overall water use in the Arab world is relatively small. However, following similar trends in the agricultural and municipal sectors, industrial demand for water is also rising. In parallel, there is an increased understanding of the negative impact of industrial pollution on water resources. Consequently, the industrial sector will be competing for access to water while pressures on the sector to protect water resources from pollution are mounting. The consequences of responsible or irresponsible use of water resources are increasingly becoming strategically important.

Industrial facilities have a good potential for raising their water efficiency rates. Experience from around the world shows that adopting a systematic approach to water efficiency often results in reduced water consumption by 20-50%, and up to 90% when more advanced measures are implemented. Table 2.1. lists a number of industrial efficiency measures and their associated water-saving potential.

Although there is a growing awareness of the strategic importance of water, the number of industries in the MENA region that manage water in a systemic and holistic way is limited. Water management in the majority of industries is limited to ensuring the provision of water. In some instances there are efforts to control or treat effluents. In rare cases where water efficiency efforts are implemented, they tend to be unorganized and ad hoc, often leading to sub-optimal results. These disappointing results may make management more inclined to withhold its support for any future efficiency projects. In short, potential exists within the industrial sector in the Arab region to substantially boost water productivity.

TABLE 2.1: Water-saving potential in industry

Efficiency measures	Potential savings (%)
Closed loop reuse	~ 90%
Closed loop recycling with treatment	~ 60%
Automatic shut-off valves	~ 15%
Counter-current rinsing	~ 40%
High-pressure, low-volume upgrades	~ 20%
Reuse of wash water	~ 50%

WATER USE BREAKDOWN IN INDUSTRY

In industrial facilities, water is used in a wide range of activities. The value of water as a utility is illustrated by the following common uses:

- Incorporation in the final product
- Washing or rinsing of raw materials, intermediates, or final products
- Preparation of solvents or slurries
- Cleaning of equipment and space
- Removing or providing heat
- Meeting hygienic and domestic needs
- Irrigation of landscape space.

To develop a comprehensive view of water use in a facility, an initial review needs to be conducted as prescribed by the five-step systematic approach delineated in **Chapter 1**. In complex operations, concentrating on water intensive processes or streams that have particularly high concentrations of pollutants is a good starting point for the efficiency program.

Figure 2.1. is a diagram of water use typical for an industrial facility. The breakdown of water flows by process steps requires identifying and measuring quantitative and qualitative parameters for water used and lost as well as for any effluents generated. The following checklist suggests a number of questions to consider during the initial review and monitoring steps.

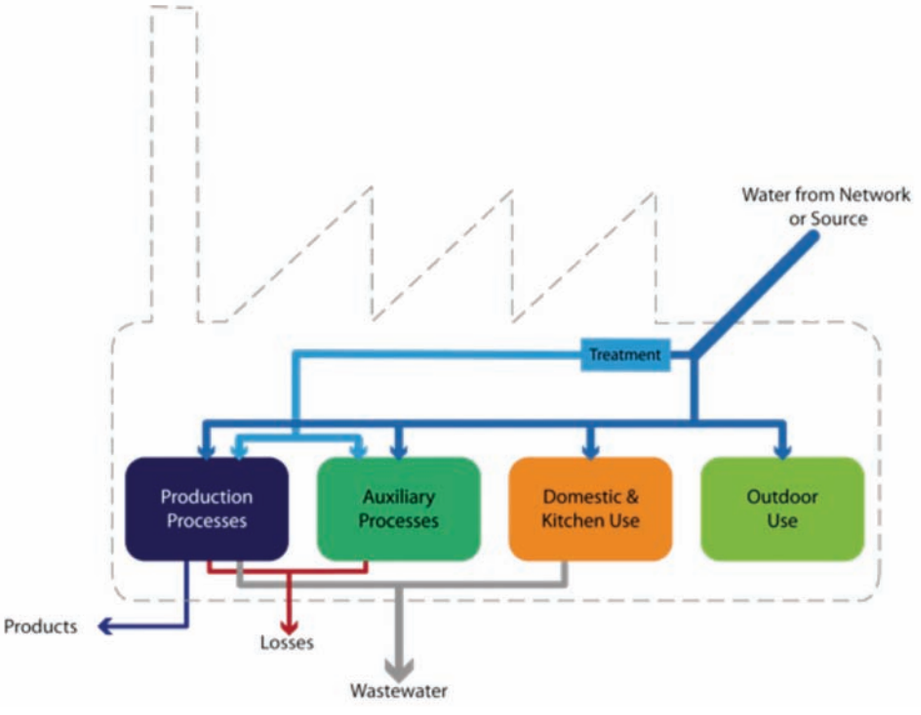


FIGURE 2.1: Water use in industry

CHECKLIST

FIND ANSWERS TO THE FOLLOWING QUESTIONS FOR EVERY MAJOR WATER-USING PROCESS OR AREA:

- How much water is entering the process/ area?
- What is the quality of the water at the point of entry?
- What is the cost of bringing the water to this process/area?
- How much of the water entering the process/area is being incorporated into the final product? How much is rejected with effluent streams?
- What are water losses to air and soil?
- What are the characteristics of the effluent streams?
- What is the cost of managing the effluents?

COMMON APPROACHES TO WATER EFFICIENCY IN INDUSTRY

A number of different possibilities exist for improving water efficiency. **Table 2.2** lists some of the most common approaches in order of increased complexity in process changes.

The efficiency gains that are realized through these approaches do however differ in terms of their environmental impacts and financial feasibility. The preventative hierarchy discussed in **Chapter 1** (**Figure 1.2**) provides a complementary guiding framework for making the necessary choices.

TABLE 2.2: Water efficiency approaches in industry

Measure	Explanation	Examples
Improved production planning and sequencing	Re-adjusting the production plans with a focus on minimizing water consumption.	Reduce cleaning needs by minimizing product changes; Starting from lighter shades and moving gradually to darker ones in textile dyeing.
Good housekeeping	Introducing more sensible and more resource-conscious routines in operations.	Avoiding spillages; Minimizing the transport of pollutants from one process to the next; Closely monitoring recipes in reaction batches; Performing mechanical cleaning prior to washing with water; Making sure that water does not flow unnecessarily.
Process/equipment modifications	Making modifications in processes or equipment, with relevant retrofits, if necessary.	Closing open-ended cooling or heating system; Installing level-controlled valves to avoid overflows; Installing self-shutting, trigger-controlled nozzles on hoses; Lining tank surfaces with a non-stick material.
Product/material changes	Changing feedstocks used in production or designing completely new products that lead to reduced water demand and/or less effluent generation.	Switching to water based paints; Using reactive dyes in textile dyeing; Switching over to easily recyclable and decomposable containers in beverage industry.
Replacing equipment/ technology	Substituting existing technologies with more effective and efficient ones.	Adopting in-place cleaning systems; Using high-pressure, low-volume cleaning equipment; Operating textile dyeing machinery at lower liquor ratios.

GOOD PRACTICE GUIDE FOR WATER INTENSIVE OPERATIONS

LEAK DETECTION

Identifying leaks and taking corrective measures for their elimination offers a good starting point for water efficiency in industry. Underground water tanks, heating and cooling systems, water distribution network, and water using fixtures and equipment are areas where leaks are common. While some leakage can be easily spotted, some others may be hidden – like those from underground tanks or piping system inside the walls. If there is continuous monitoring of water use on site, baseline consumption that is observed during times of no activity on site would provide a good indicator of the extent of overall leakage (see **Figure 2.2**).

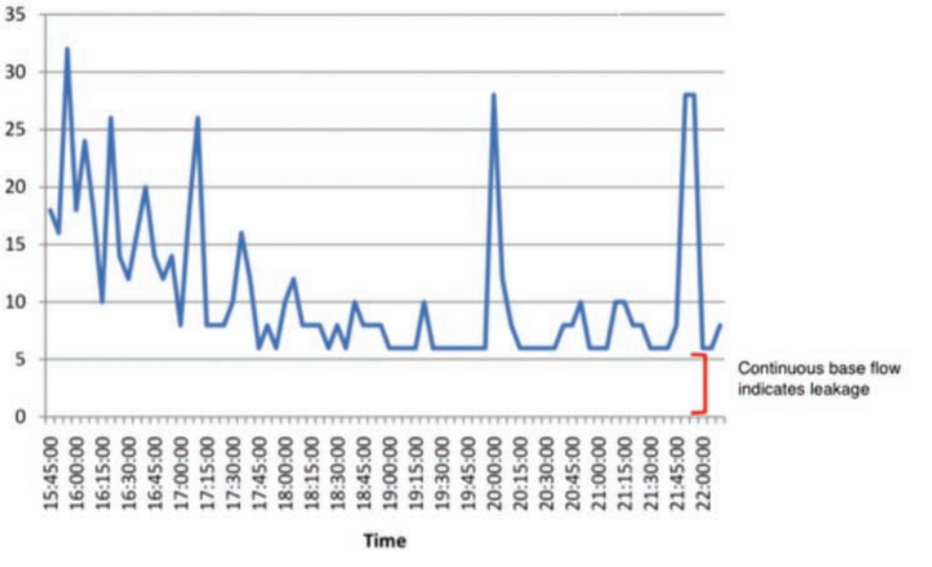


FIGURE 2.2: Continuous base flow indicates leakage

Measuring the water level during a time where there is no extraction from the tank can help identify leakage from tanks. Moisture, mold growth, or irregularities on surfaces can, on the other hand, be clues of leakage from pipes within the walls.

HEATING AND COOLING

Providing heat to or removing heat from different processes is a common practice in industrial systems. Cooling needs are particularly important in the Arab region due to the soaring temperatures of the summer months. Heat exchange systems often use water as an energy carrier. The following measures can assist saving water used for heating or cooling purposes.

OPTIMIZING HEATING AND COOLING NEEDS

Providing more cooling or heating than necessary is wasteful. Thus, one simple but often overlooked measure in cooling and heating systems involves performing the right level of heat transfer. There may also be possibilities to use the same water for multiple cooling or heating effects. These possibilities can be identified through proper energy assessments, such a pinch analysis.

WATER-FREE SYSTEMS

In certain applications, air, mineral oils, or specialty chemicals can be used to transfer heat effectively and economically, thereby eliminating the need to use water. Air-cooled compressors, industrial chillers, and oil based drying units are examples of water-free heating and cooling systems. Applicability and feasibility of using these systems should be investigated.

RE-CIRCULATING SYSTEMS

In single-pass heat transfer systems water or steam usually gets lost – through drainage, evaporation, or condensation. In re-circulating systems heating and cooling take place in a heat exchanger designed to permit water to re-circulate in a closed system that includes either cooling towers or chillers for cooling purposes and a boiler for heating. The fraction of water that can potentially be saved by adopting re-circulating systems can be as high as 90%.

EFFECTIVE WATER MONITORING AND MAINTENANCE PROGRAM

In re-circulating systems water gradually gets enriched in impurities, which cause corrosion, scale formation, deposition, and biological growth on heat transfer surfaces. As a result, the heat transfer rate becomes less effective, requiring additional water and energy. To control the level of impurities, certain fraction of the water circulating in the system is regularly taken out (or blown down) and replaced with fresh (makeup) water. At the same time, chemicals designed to reduce scale formation, corrosion, and biological growth can be added to the circulating water to improve effective heat transfer and reduce the need for blow-down.

By properly monitoring the concentration of undesired impurities and adjusting blow-down rates accordingly, it is possible to generate major savings. A conductivity meter is highly desirable for this purpose. In cooling systems, considerable amounts of water can get wasted due to overflow if there is wear in the seal and float valve unit of the make-up line, or when this unit is not properly adjusted. By regularly checking the condition of this unit and making sure that it is properly adjusted, water consumption can be reduced.

RECYCLING OF BLOW-DOWN

Blow-down from re-circulating units can be returned to acceptable quality by applying an appropriate treatment to remove the impurities. For large heating and cooling systems, treatment and reuse of the blow-down could be a feasible alternative.

GOOD PRACTICE

BLOW-DOWN RECYCLING IN STEEL PRODUCTION - JEDDAH

In a steel plant in Jeddah, blow-down from cooling towers is treated with the use of chemical precipitation and rapid sand filters. Treated water is then put back to the cooling system. With this practice, the company saves 800 m^3 of water on a daily basis.

CENTRAL HEATING OR COOLING

Where industrial plants are adjacently located in a particular area − as commonly the case in industrial districts or parks − centralized heating or cooling serving clustered plants can be a sensible option as opposed to each plant owning its own heating and cooling system. These plants have better potential to operate more efficiently since the savings may enable them to employ more advanced and efficient technologies.

LEAK DETECTION

For heating systems, leak avoidance is particularly important as it helps not only save water but also energy. Particularly in heating systems operated with a high-pressure steam, leaks can be common. The losses from individual leaking spots may appear small, however, leaks can add up to substantial amounts in larger plants. By following a proper monitoring and maintenance program, leaks can be minimized and thereby both water and energy can be saved.

COOLING TOWERS

CONTROLLED EVAPORATION WITH VARIABLE SPEED FANS

Evaporation is the main mechanism for cooling the water, but it is also the main source of water loss. Using variable speed drives for cooling water fans allows the cooling effect to be adjusted according to the load requirements resulting in minimum losses due to evaporation and reduced water use.

Besides wasting water splash, losses can be a source of pollution

MINIMIZING SPLASH LOSSES

Splash losses occur when the water accidentally escapes from the sides of the cooling tower due to bad design, damaged or missing louvers, or strong wind. Splash-out together with drift can account for up to 7% of total water losses from cooling towers. Splash can be reduced by proper maintenance of the side panels, with the use of anti-splash louvers, splash mats, or wind breaks. While minimizing water losses, these installations will reduce the contamination of cooling water by dust, which is a common problem in desert environments.

MINIMIZING DRIFT LOSSES

Small droplets of water escape the cooling tower in the form of drift. Drift losses can typically account for 0.02% of the re-circulation rate. By installing drift eliminators or arrestors, drift losses can be reduced. Besides saving water, reducing drift also reduces chemical use.

USE OF ALTERNATIVE WATER SOURCES

Water used for cooling purposes does not need to be of the highest quality. For example, treated wastewater can be acceptable for cooling purposes – either directly or after simple treatment. Moreover, the blow-down from cooling towers can also find alternative uses – such as pass-through cooling water or fire water.

WASHING AND RINSING

Counter-current rinsing can typically be used in electroplating operations

In some process operations considerable amounts of water might be needed for washing or rinsing of the final or intermediate products. In such cases, the following measures can be effective for improving water efficiency.

COUNTER-CURRENT RINSING

Conventional rinsing systems are based on a single-flow arrangement and use large amounts of water. Often, products to be rinsed are immersed

completely in fresh water, after which the contents of the tank are drained. Alternative configurations that are more efficient while also being as effective should be explored. In counter-current rinsing systems, water flows through a series of connected rinse tanks, in opposite direction to the flow of the product to be rinsed, as demonstrated in **Figure 2.3**. With a sufficient number of tanks and a proper flow rate, counter-current rinsing systems use substantially less water, while also being as effective as single-flow systems.

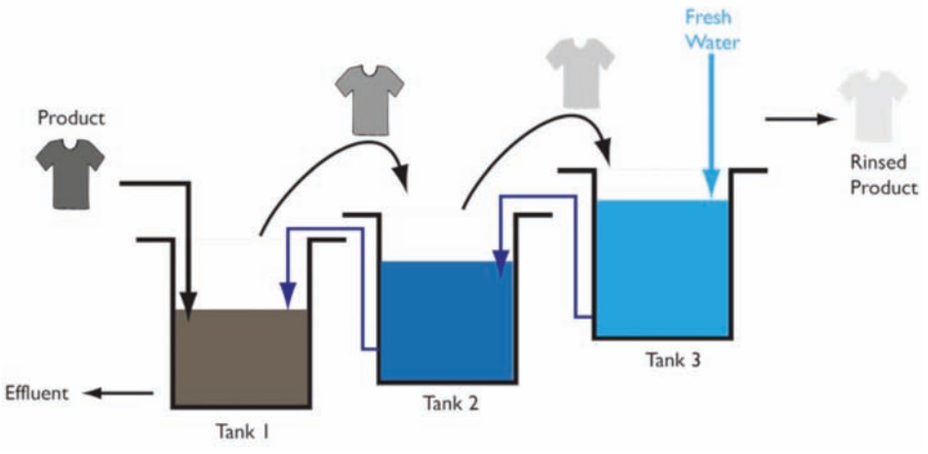


FIGURE 2.3: Counter current rinsing

MECHANICAL PRE-RINSING

When rinsing is necessary in order to remove a solution from the product - such as in electroplating or in textile dyeing - certain measures can be taken to reduce the carry-over of excess solution. These may include allowing the solution to drip away by gravity, or assisting its removal through vacuum, blown-air, or centrifugation. Since such methods reduce the amount of solution carried over to the rinsing tanks, the same rinsing water can be used for a larger volume of product. While saving rinsing water, these measures can also reduce unnecessary chemical waste and prolong the usable time of reaction baths.

USING CHEMICALS AND HEAT

In certain rinsing operations, the process of removing unwanted substances from the product can be assisted with the use of chemicals or energy, thereby saving water. In such cases, water saving benefits need to be weighed against the cost of introducing chemicals and/or energy.

EQUIPMENT AND SPACE CLEANING

MECHANICAL PRE-CLEANING

In equipment and space cleaning, the amount of required water can be substantially reduced by removing as much of the substances as possible by mechanical means – such as brushes, scrappers, rubber wipes, or pucks (for pipes). While reducing the water consumption, in certain cases the use of mechanical cleaning methods can also allow for the recovery of products that would otherwise be washed away by cleaning water.

CLEANING IN PLACE (CIP)

A triggered self shut-off nozzle

CiP is a method used for cleaning the interior surfaces of pipes, vessels, process equipment, and associated fittings, without disassembly. It is particularly useful for industries requiring high levels of hygiene and therefore frequent cleaning – such as beverages, dairy, processed foods, cosmetics, and so on. In such systems, a sequence of acidic and basic solutions and rinsing water is passed through the equipment to be cleaned. Because it allows different number of re-circulations for different solution and rinsing batches, CiP consumes significantly less water compared to conventional once-through cleaning systems. In addition, CiP systems are faster, less labor intensive, and pose less chemical exposure risk to people. High-pressure, low-volume systems

These systems usually apply a pressurized stream of water, or an air-water mixture, flowing at a high velocity through a specially designed nozzle. Commonly applied for equipment and space cleaning, these systems can provide the same, or even better, cleaning effect by using as much as 50% less water.

USE OF TRIGGERED, SELF SHUT-OFF NOZZLES

In space and equipment cleaning using ordinary hoses, significant amounts of water can be lost as the “on-off” valve is often fitted on an outlet far away from the place of use. Fitting triggered self shut-off nozzles at the discharge ends of hoses offers effective and low-cost alternative for reducing water use.

USE OF STEAM OR HOT WATER

Similar to product rinsing, equipment and space cleaning can be assisted by the use of chemical detergents or higher temperature water. Again, the additional costs of chemicals and/or energy need to be weighed against the benefits of reduced water use.

CHAPTER 3 WATER USE EFFICIENCY IN BUILDINGS

MEASURES THAT COMMONLY HELP IMPROVE WATER EFFICIENCY IN BUILDINGS:

- Leak detection
- Water efficient fixtures and systems in toilets, wash basins, and showers
- Appliances with high water efficiency rating
- Sectioning of different water-using areas
- Encouraging behavioral changes in institutional and commercial buildings and in residential homes
- Optimizing heating and cooling systems
- Greywater recycling
- Water-smart landscaping and irrigation

This section provides tips on water use efficiency relevant to most types of buildings including residential buildings as well as institutional and commercial buildings such as schools, hospitals, shopping centers, office buildings, mosques, hotels, and restaurants. Buildings are places where significant amounts of water are consumed and where considerable savings can be captured. Water use in buildings is also projected to increase due to further urbanization, rising living standards, and the growing service sector in national economies.

Traditionally, water efficiency received little or no attention in building design and operation. This fact combined with wasteful use patterns has resulted in water being used rather inefficiently in buildings. In light of growing water scarcity and increasing costs of water supply and effluent discharge, building operators and owners are starting to realize benefits linked to improved water efficiency.

Fortunately, there is a wide range of opportunities for improving water efficiency in buildings. A number of approached are suggested including installations that can be integrated into the building during the design phase, technological retrofits to existing installations, and behavioural changes. In this chapter we look at these opportunities across different water uses in buildings.

Typically encountered inefficient fixtures in buildings and facilities in the region

WATER USE BREAKDOWN IN BUILDINGS

As would be familiar from our residential settings, water in buildings is commonly used for cleaning, for personal hygiene, for heat transfer, and for landscaping.

PRIMARY WATER USE PURPOSES IN BUILDINGS

- Primary water use purposes in buildings
- Toilets
- Showers
- Wash basins
- Kitchens
- Laundry
- Heating, ventilation, and air conditioning (HVAC) systems
- Landscaping
- Cleaning of surfaces

Although water–consuming activities often remain similar, the sophistication of water infrastructure as well as the quantities and use patterns can vary significantly depending on the primary purpose of the building. For example, while showers and toilets are particularly important in residences, schools, hotels, and office buildings, HVAC systems and landscaping can be major users of water for shopping center and other large commercial and institutional buildings.

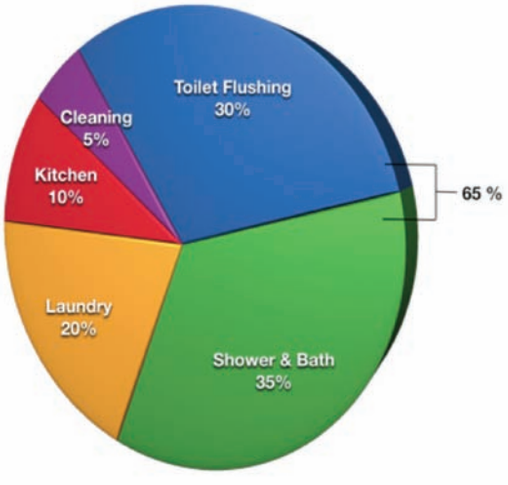


FIGURE 3.1: Typical water use breakdown in a residential building

SYSTEMICALLY IMPROVING WATER EFFICIENCY IN BUILDINGS

In order to improve water efficiency in buildings, a systematic approach should be adopted, as outlined in **Chapter 1**. However, as mentioned earlier, buildings can show significant differences in their water use characteristics and in the utilization of their water-related infrastructure. Buildings also have different service life spans. A major difference can

Water sectioning system used in a shopping center

be observed between residential buildings on one hand and commercial and institutional buildings on the other hand, in terms of water systems complexity, the lifetime of fixtures and equipments, and the resources and organisational capabilities of their owners, users, or operators. Consequently, monitoring strategies and improvement options have to be adjusted and tailored to these variations. This guide tries to remain cognizant of these differences.

PREPARATION AND PLANNING

As in industrial facilities, water efficiency programs in buildings require preparation and planning including conducting a facility survey, monitoring use, determining performance targets, identifying saving options, informing and engaging building users, and allocating resources. In single-family homes or apartments, the steps can be organised informally and the process logic remains the same. In addition to the Data Form for Buildings, provided as part of **Support Sheet A** in **Chapter 1**, the following checklist of questions can be helpful during a site survey for an institutional or commercial building.

CHECKLIST

PLANNING QUESTIONS IN AN INSTITUTIONAL/ COMMERCIAL BUILDING SITE SURVEY

- How much water is consumed in different functions of the building?
- Which functions are the main consumers: HVAC, toilet facilities, technical areas, irrigation, others?
- What are the direct and indirect costs of water use in the building?
- What type of maintenance routines (such as leak inspections or equipment maintenance) are in place today?
- What water reuse and recycling systems are in use or have been considered?

UNDERSTANDING WATER USE DYNAMICS

Residential buildings often have a relatively simple distribution structure with limited number of outlets and relatively lower consumption volumes. In these settings, performing a detailed monitoring would neither be feasible nor necessary. An awareness of the overall water consumption of the building together with an average water use breakdown benchmark **(Figure 3.1)** would be sufficient to kick start an effort to identify water-saving opportunities.

In commercial and institutional buildings, the monitoring activities will have to become more detailed to match the growing size and complexity of the water system. A more thorough and exhaustive effort is needed in order to develop a more useful level of understanding.

CHECKLIST

REQUIRED SUB-METERING IN A SHOPPING MALL IN ORDER TO DEVELOP SUFFICIENT UNDERSTANDING OF THE WATER USE DYNAMICS

- Cold water supply & hot water supply
- Toilets and urinals
- Cooling towers
- Food courts and restaurants
- Outdoor areas and water features
- Retail shops
- Sewage discharge

The next step after monitoring is to develop water balances – for the entire building or for key water using activities – and usage patterns over time. **Figure 3.2** shows an example of water use breakdown in a hotel.

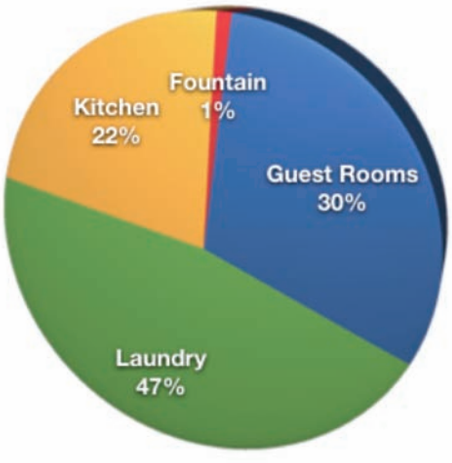


FIGURE 3.2: Water use breakdown in a five-star hotel in Hong Kong.

IDENTIFYING IMPROVEMENT OPTIONS

Improvement measures need to be investigated with an eye on selecting from a set of areas or activities those that have the greatest potential for improvement. This will be a function of the type of building in question. **Table 3.1** provides a summary of key areas for different building types.

TABLE 3.1: Areas with main improvement potential in different types of buildings

Building Type	Areas with main improvement potential								
	Toilets	Showers	Sinks	Laundry	Kitchen	Heating/Cooling	Landscaping	Pools	Sterilization
Residential	X	X	X						
Hotels	X	X	X	X	X	X	X	X	
Hospitals	X	X	X	X		X	X		X
Schools	X		X		X		X		
Offices	X		X			X	X		
Shopping centres	X		X		X	X	X	X	

PRIORITISATION AND IMPLEMENTATION

Once they are identified, the improvement possibilities need to be assessed based on their lifetime benefits and costs. For such assessments, knowledge of the true cost of water is needed. This step requires the quantification of both direct and hidden costs, as described by the following checklist.

In addition to a benefit-cost analysis, the effect of identified options on the service quality, applicability, suitability, and availability of support need to be assessed.

Experience from European and North American countries shows that residential users are often better positioned to change water use patterns but may not have the resources for detailed monitoring or for replacing existing fixtures or equipment with more efficient ones, thereby limiting their options primarily to retrofits.

CHECKLIST

HIDDEN WATER USE COSTS IN BUILDINGS CAN OFTEN BE LINKED TO:

- Costs for heating and cooling the water
- Pumping costs for transporting water
- Treatment costs
- Cost of chemicals

ASSURING CONTINUATION

One of the key virtues of a systematic water efficiency program is to assure that the process of improvement does not halt following the first set of gains, but instead becomes embedded as an integral part of normal routines. At a minimum, this entails continuous monitoring of water use patterns in key areas and taking corrective actions to handle irregularities or to meet

defined targets. It also includes continuously looking for new approaches that can reduce water consumption in the building and swiftly adopting those that prove to be feasible.

COMMON WATER EFFICIENCY MEASURES FOR BUILDINGS

There are numerous measures that can successfully improve water use efficiency in buildings. The improvements can be achieved through a combination of behavioral changes and technological fixes. A description of some common measures follows.

USE-BASED CHARGING

A common problem hindering water efficiency improvements in buildings is linked to the tariff system. In many parts of the world, considerable segments of water users – whether they are house owners, occupants of flats in apartment buildings, or tenants at a commercial center – are still not charged for water according to their actual consumption. Instead, their water tariffs are based on a fixed cost, sometimes incorporated as part of a set monthly rent. This practice is a major hurdle to water efficiency because it removes incentives for lowering water consumption. Therefore, a key step in water efficiency in buildings requires installing water meters for individual users and introducing a fee accounting system based on actual consumption. The incentive for cost savings can only be realised by making water users aware of their consuming habits and linking their water bills to actual rates of consumption.

DETECTING LEAKS

Water leakage from toilets, faucets, or plumbing fixtures can be responsible for as much as 10 to 30% of water losses[1]. Therefore, detecting and repairing leaking fixtures forms a good starting point for efficiency improvements. By conducting regular checks and routine maintenance, considerable amounts of water can potentially be saved.

Detecting leaks in residential buildings, where the number of outlets and water users is limited and concentrated, can be accomplished relatively easy as demonstrated by the tips box below. In commercial and institutional buildings, more complex measures such as continuous monitoring, overnight monitoring, and water balances may need to be used to determine the extent of leakage.

Once the magnitude of leakage is determined, the leaking fixture must be located and identified. A description of common leaking areas or fixtures that are relatively easy to identify and fix follows.

TIPS

QUICK WAY TO DETECT WATER LEAKAGE

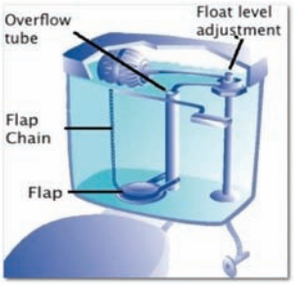
In order to verify whether your house is leak-free, read your water meter before and after a two-hour period when no water is being used. If the meter does not read exactly the same, this indicates the presence of leaks.

DETECTING WATER LEAKAGE IN TOILETS

Leaks with slow flows can be difficult to detect by ordinary observation. To be sure, add some food-dye to the cistern. After 30 minutes, check your toilet bowl for any coloring, which will indicate leakage. Make sure to rinse the bowl to avoid permanent coloring.

DRIPPING TAPS, FAUCETS, AND SHOWER HEADS

A dripping tap can waste between 4,000 to 10,000 liters of water every year. This is enough water for 40 to 100 showers. Worn out plastic seals often cause leakage in taps. Damaged seals can be easily and inexpensively replaced, thereby saving thousands of liters of water.



Components that can lead to leaks in a typical flush system

LEAKAGE IN TOILET FLUSHES

A toilet flush system that leaks water in the form of a constant flow can result in the loss of substantial amounts of water. Leaks from toilets can also be harder to detect. Two of the problems that are common and that can be fixed relatively easily are:

A misplaced or broken flap causes water to continuously flow into the toilet bowl. A quick inspection of the flap mechanism to ensure that the flap is well–aligned with the flush-gate and that there are no obstructions can fix the problem. If the flap, or its seal, is damaged, it will need to be replaced.

Continuous overflow happens when the shut-off level is not properly adjusted or when the movement of the float arm is obstructed. By adjusting the shut-off level correctly and making sure that the float arm moves freely, overflow can be avoided.

STORAGE TANKS

In commercial and institutional buildings, water supplied by the main is often stored in tanks prior to its use. The structural stability of storage tanks can deteriorate over time due to various reasons leading to leaks. This can be detected by monitoring the water level in the tank during a period when no water is being extracted from the tank. A drop in water level will indicate leakage.

COOLING TOWERS

Overflow from cooling tower basins, as covered in **Chapter 2**, can also be seen as a form of leakage in institutional and commercial buildings and can lead to considerable wastage. Measures discussed earlier will also be applicable to buildings.

PIPES, JOINTS, AND VALVES

Old pipes, junctions, and valves with worn-out sealing are potential sources of water losses in buildings. These can be more difficult to detect, particularly if the leaking water is finding its way to effluent discharge channels. Leakage in the piping system may be indicated if leakage persists after all the visible leakage points have been repaired. In these cases, assistance from a professional may be necessary.

TOILETS AND URINALS

In many buildings, toilets account for one-third of water use, making them an attractive target for water efficiency improvements. These can be achieved through behavioral changes, low cost retrofits, or replacing older toilets with newer and more water-efficient models. In this section we present several of those options. It is important to examine closely the payback period when considering replacement options.

CHANGING BEHAVIOR

Behavioral change towards avoiding the use of toilet flush unnecessarily forms a sensible starting point for reducing water consumption in toilets. Users should be encouraged not to use the toilet as a garbage bin and not to dispose of, for example, tissues, dead insects, or similar waste. In private homes such changes can be relatively easy to implement. In institutional and commercial buildings, on the other hand, more formal training as well as the use of educational signs may be necessary to stimulate a change in user behavior.

VOLUME DISPLACEMENT OBJECTS

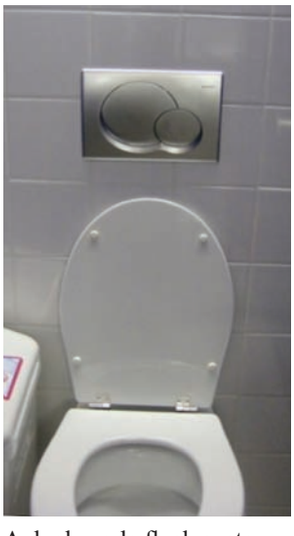
If the toilet is of an older model, a simple and effective measure to conserve water is to place a displacement object inside the toilet cistern. These are objects that sit inside the cistern permanently occupying a reasonable volume without interfering with the operational mechanism of the flush system. Plastic bottles filled with water and carefully placed inside the

A volume displacement object can save up to 30% water

cistern can serve this purpose. There are also commercial products that can be used as cistern displacement. Another possibility is to use the so-called toilet dams. These are barriers placed inside the cistern, creating dry compartments and thereby reducing the amount of water used in each flush. These devices can save 1 to 3 liters of water per flush.

LOW-VOLUME OR DUAL-MODE FLUSH SYSTEMS

While conventional flush systems use more than 11 liters of water per flush, modern low-volume, dual-mode flush systems can reduce this amount to 4.5 liters per full flush and 3 liters per partial flush. Such a conversion may translate into thousands of liters of water being saved annually. However, these systems usually require the replacement of not only the cistern and the flushing mechanism, but also the toilet bowl. Therefore, they should be considered when replacing old models or installing new toilets. It should also be noted that low-flow toilets are more prone to clogging and may require the elimination of certain grades of toilet paper.



A dual-mode flush system

VACUUM-TOILETS

Toilets can be connected to a vacuum source to employ for flushing. These systems operate with the help of a pump that creates a vacuum to help flush the contents of a toilet with minimal water use. With such systems water consumption can be reduced to as low as 0.5 liters per flush.

COMPOSTING TOILETS

More suited to rural areas, these toilets eliminate the use of water and do not create black effluents. If properly managed, they can also produce sterile humus that is free from unwanted smells. These units have, however, larger space requirements and demand appropriate handling from users.

URINALS

A composting toilet

Urinals are often used in public amenities and are conventionally fitted with cyclic flushing systems. Because they waste considerable amount of water, their use should be eliminated. The following are examples of more efficient alternatives.

URINALS WITH ON-DEMAND SENSORS

Infrared sensor operated urinals work by detecting the presence of a user within the detection zone for more than a certain time threshold. The user's departure from the detection zone activates flushing. These units use no more than 1 to 1.5 litres of water per flush. Such sensor can be prone to malfunctioning leading to water wastage. It is therefore important to fit them

Example of a waterless urinal

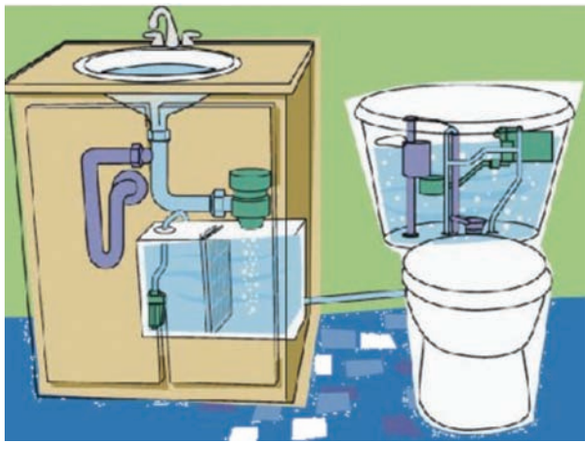
with manual shut off valves. The continual monitoring and maintenance of the sensors is also essential for sustained efficiency.

WATERLESS URINALS

Waterless urinals have a drain trap insert siphon that collects the urine and discharges it into the sewage system, without using water. These urinals have hydrophobic inner surface and are also equipped with a hydrostatic float, which seals the discharge opening of the urinal and does not allow smells to be released.

USE OF GREYWATER IN FLUSHING

Alternative sources of water can be used to flush toilets and urinals. In particular, water consumed in showers, wash basins, and laundry operations – so-called greywater – can be reused. Greywater reuse in toilets, however, requires the installation of extra pipes, pumps, a storage unit, and a simple treatment unit. It can be costly to retrofit existing toilets and urinals with a greywater collection system. It is much more feasible to introduce a system for collecting and treating grewater for reuse during the design phase.



Source: www.thetreehugger.com

THE AQUA ™

The Aqua™ catches the water flowing down your sink drain. The collected water is filtered, disinfected, and stored to ready it for the next toilet flush. The system is designed to be easily retrofitted into existing fixtures and boasts low maintenance. A small electric pump transports the water from the 21-liter (5.5 gallon) holding tank installed under the sink. A device in the toilet tank prevents fresh water inflow as long as sufficient water is available in the Aqua to do the job.

Example of a shower timer

Example of a shower head with an air jet
Source: www.showerheadstor.com

BATHS AND SHOWERS

Baths and showers can account for up to 30% of total domestic water use. Through a combination of behavioral and technical approaches, up to 50% reduction in water use can be achieved in baths and showers without compromising hygiene or comfort requirements.

GIVING A PREFERENCE TO SHOWERS OVER BATHS

Making changes in usage patterns is again one of the most effective ways of improving water efficiency in baths and showers. Naturally, when baths can be used for therapeutic and relaxation purposes, they can be difficult to substitute. However, when the purpose is solely personal hygiene, showers should be preferred over baths. Showers not only use less water – provided that they are reasonably short – but also offer better hygienic results.

CONTROLLING WATER FLOW AND TIME IN SHOWERS

Staying under running water can be tempting but results in wasteful use of water. By reducing the average length of a shower by two minutes, a family of four can save up to 60 m^3 of water in a year. Simple and inexpensive timers are available to alert users of the time spent in a shower. In an ordinary shower cycle, as much as 50% savings can be achieved by turning the water off while shampooing your hair or washing your body.

WATER EFFICIENT SHOWER HEADS

Efficient shower heads operate by mixing water flow with an air jet. These units provide satisfactory contact with water and achieve effective rinsing with much less water. Whereas a five-minute shower with a normal shower head can use around 100 liters of water, a water efficient shower head consumes a modest 35 liters.

SHOWERS WITH AUTOMATIC SHUT-OFF SYSTEMS

Showers with shut-off systems automatically cut the water flow once a predetermined amount of water has been used and require user input to re-activate the water flow. Such systems are particularly well-suited for schools, offices, and sports facilities but their use is also becoming common in motels and guest houses.

USE OF EASILY ADJUSTABLE MIXERS

More than 10% of the total amount of water used in a shower cycle can be wasted while trying to adjust for a comfortable temperature. With the use of easily adjustable water mixers with temperature indicators, desired water temperatures can be more easily achieved, thereby wasting less water.

TIPS

Implementing behavioral changes can be easier in residential homes than, for instance, in hotels, where excessive water use in showers and baths can be seen as part of an exclusive service offering. To trigger changes among hotel guests, awareness raising using leaflets and informational campaigns can be linked to the social responsibility mission associated with a hotel brand.

Easy to fit and inexpensive, aerators can save water by up to 50%

Water used in showers and baths can be suitable for alternative uses. Therefore, instead of letting it drain, it can be captured, treated, and reused (see section on greywater use).

FAUCETS, TAPS, AND WASH BASINS

Water efficiency in these areas can also start with some behavioral changes, such as not letting the water run straight to the drain while teeth brushing, hand-washing, or shaving. Washing razor blades in a container with hot water instead of under running water can also improve water efficiency. With regards to technical installations, the following options should be considered.

A tap with an infrared on-demand sensor

WATER EFFICIENT FAUCETS AND TAP ADAPTORS

Simple devices that mix water and air can reduce both water flow rates and splashing while increasing areas of coverage and wetting efficiency. For example, faucet aerators can save water use by up to 50% during hand-washing. Modern faucets come with integrated aerators and should be preferred for new installations. Effective aerating adaptors are also available inexpensively and can be easily installed.

FAUCETS WITH ON-DEMAND SENSORS

On-demand faucet units rely on infrared sensors to trigger water flow. With the use of such systems, water use in wash basins can be reduced considerably. It is essential that such units have a quick response time in order to avoid user dissatisfaction. In addition, such units provide improved results if used in combination with aerators (see above).

A push-button automatic shut-off tap system

FAUCETS WITH AUTOMATIC SHUT-OFF SYSTEMS

Faucets with automatic shut-off systems will cut the flow of water once a predetermined amount of water has been discharged. These units can use mechanical triggers or infrared sensors to control water flow. These units need to be used in combination with water saving aerators. In cases where the shut-off limit is not properly matched to the needs of the users, these units may result in wasteful use of water. **Figure 3.3** depicts how water consumption varies with different types of faucets.

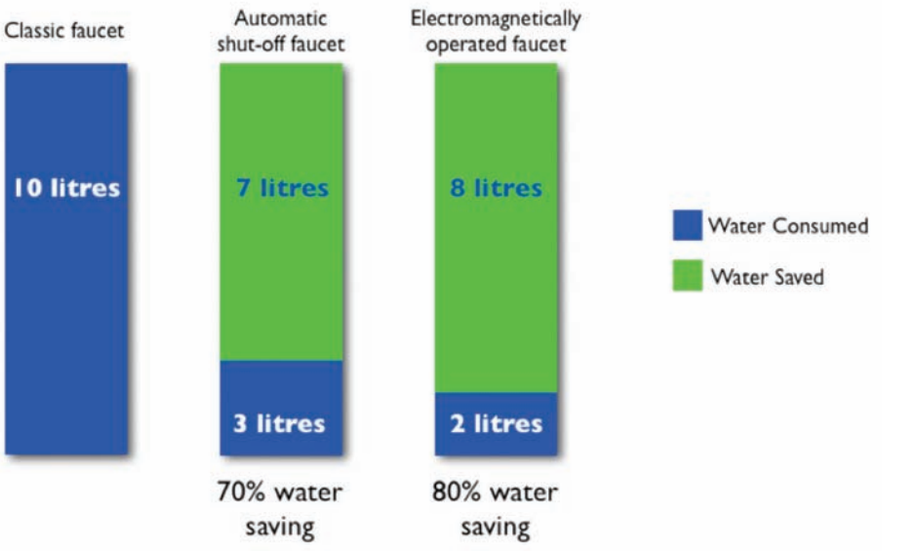


FIGURE 3.3: Water consumption and savings using different types of faucets

LAUNDRIES

Laundry operations are another high water-use area, especially for homes, hospitals, hotels, and commercial linen services.

For residential homes, clothes machine washing is much more water efficient than doing laundry by hand. Consequently, use of washing machines should be prioritized. In addition, front-loading washing machines with high efficiency ratings should be selected when outfitting new buildings or replacing old equipment.

Water-rating labels help consumers choose more efficient washing machines
Source: Water Efficiency Labeling and Standards, Australia

Behavioral approaches can have a significant impact on water use in laundry operations. For example, laundry cycles should be adjusted so that washing machines are run at full loads rather than partial loads.

Overall water consumption in laundry for a given setting can also be reduced significantly by performing the washing when it is necessary rather than according to a pre-set schedule. This is particularly relevant in hotels where traditionally all towels and bed sheets are replaced and laundered on a daily basis. An increasing number of hotels today allow their customers to decide if they want their towels and sheets replaced, thereby eliminating unnecessary laundry.

Greywater from laundry operations can be subjected to basic treatment and made suitable for reuse. It can be reused to flush toilets. It can also be used for outdoor irrigation. Therefore, plans to capture and reuse greywater from laundry operations should be considered during the design phase of new buildings.

KITCHENS

Kitchens in different settings are another high-water use area, particularly in commercial and institutional buildings, such as hotels, schools, restaurants, and shopping centres. Once again, with a combination of behavioral and technical changes, water use in the kitchens can be reduced considerably.

ELIMINATE USING RUNNING WATER FOR FOOD PREPARATION

Both in domestic and commercial kitchens vegetables and fruits need to be washed prior to being used in food preparation. Instead of washing under running water, using a water container can be equally effective. Additionally, avoid using running water for defrosting. This practice wastes large quantities of water. Instead, defrosting can be achieved by placing frozen food items in a refrigerator or in a room environment for a reasonable amount of time (beware of time to avoid food spoilage). Microwave ovens can also be used for defrosting.

USING A DISHWASHER

Whenever possible, dishes and utensils should be washed using dishwashing machines because they are far more water efficient than manual washing. For commercial applications, and also for households, preference should be given to machines that have higher water efficiency. Such dishwashers should be run once fully loaded, rather than at partial loads. It should be noted that modern domestic dishwashers that utilize high-pressure steam can easily handle a great majority of the dirt found on dishes and **DO NOT** require pre-rinsing.

MECHANICAL PRE-RINSE FOR MANUAL WASHING

Where manual washing is the only option, priority should be given to removing food residues from dishes by mechanical means, such as with the help of a used napkin or a brush, over using running water. If necessary, dishes could be soaked in a container to allow the residues to soften. Actual washing and rinsing should also be performed using batches of water placed in containers instead of running water.

TRIGGERED SPRAY NOZZLES

In commercial kitchens, pre-rinsing of the dishes is common in order to reduce water and chemical consumption in quick-cycle dishwashers. In such activities, use of high-pressure nozzles with a hand-held trigger can result in substantial water savings.

A tap with a triggered spray nozzle can save a lot of water in kitchens
Picture: Superb Lifestyle products

USE OF HOT WATER

Hot water is much more effective in removing food remains from dishes and therefore provides equal or better cleaning with much lower volumes than cold water. However, the energy costs of water heating need to be taken into consideration.

ICE MAKERS

Commonly found in restaurants and hotels, ice makers can use considerable amounts of water. Air cooled machines, which require only about 1.9 liters of water per kilogram of ice, should be preferred over water cooled machines, which may use as high as seven times more water.

SPACE CLEANING

Commercial kitchens need to be frequently cleaned for hygienic purposes. A number of measures can be adopted to reduce water use. Sectioning the areas according to cleaning needs, utilizing mechanical cleaning to the extent possible, and using high-pressure, low-volume systems can collectively help reduce water consumption for space cleaning.

LANDSCAPING

Water use for landscaping can consume considerable amounts of water and usually holds a good potential for efficiency gains. Three main approaches are effective in reducing the amount of water used in landscaping:

SELECTING THE RIGHT PLANT SPECIES

Plant species hold the most important promise for reducing water consumption. Unfortunately, exotic plant species that are not native to the local environment are commonly used in gardens, which demand excessive quantities of water and additional maintenance. In semi-arid areas, characteristic of most MENA countries, drought-tolerant varieties should be the preferred option. Drought-tolerant plants are an essential part of water efficient landscapes. They are adapted to water-scarce environments and therefore require minimal supplemental irrigation. They also require less maintenance than their water-needy counterparts.

OPTIMIZATION OF IRRIGATION SYSTEMS

Irrigation can be performed by hand or through a dedicated installation. When choosing an irrigation set-up, below ground irrigation systems should be prioritized over above ground systems, thus minimizing evaporation losses. In addition, synchronizing irrigation to changes in soil moisture content is more efficient than relying on pre-set frequencies. When managed

WATER CONSERVING LANDSCAPES PROJECT IN JORDAN

- The Center for the Study of the Built Environment (CSBE) project on water conserving landscapes is concerned with the development of aesthetically pleasing landscapes that also conserve the use of water. These goals are achieved through a variety of means, which include using native and drought-tolerant vegetation, making maximum use of rainfall runoff, and incorporating hard-covered ground surfaces (consisting of materials such as pebbles, stones, bricks, and concrete) in landscape designs, rather than relying exclusively on surfaces covered with vegetation.
- The project generates informative educational leaflets and manuals in both Arabic and English on water conserving landscapes, featuring a list of drought-tolerant plants adapted to the region. Available for free at: http://www.csbe.org

A hand-held soil moisture meter

properly, an automatic irrigation controller can pay for itself in reduced water usage, cost, and labour. By using a simple device to monitor the soil moisture content continuously, significant efficiencies can be gained.

Irrigation equipment needs to be properly maintained on a regular basis, including making adjustments to the sprinkler heads or drip nozzles as needed.

USE OF HARVESTED RAINWATER AND GREYWATER

Landscape irrigation is often well-suited to using alternative sources of water, such as greywater, harvested rainwater, or even treated wastewater that can be sourced from municipal water works in some contexts. **Figure 3.4** depicts a water harvesting system.

HEATING AND COOLING

In commercial and institutional buildings with large floor areas, centralised heating, ventilation, and air conditioning (HVAC) systems are frequently used. These systems are highly similar to heating and cooling systems described in **Chapter 2** (Water efficiency in industrial facilities), and can benefit from the same efficiency measures.

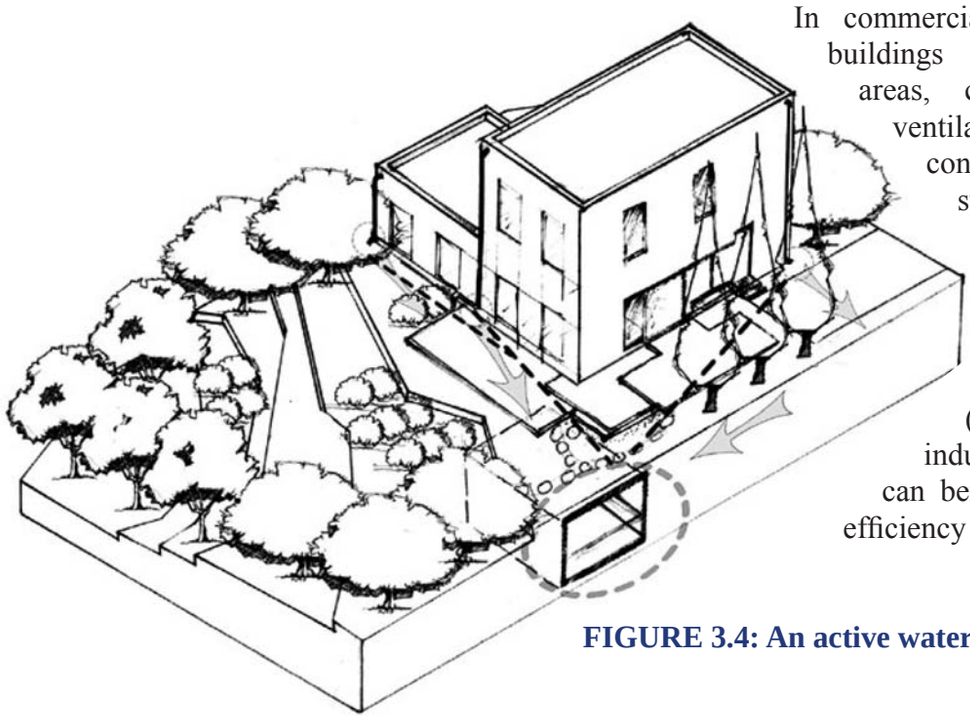


FIGURE 3.4: An active water harvesting system[2]

EARLY DESIGN MEASURES

Water efficiency should be integrated early on in the design and construction phase of buildings. The feasibility of certain efficiency measures can be enhanced by re-considering certain design features related to the water distribution network, water storage tanks, and other water supporting systems. In the following are examples of three systems.

CHECKLIST

WATER EFFICIENCY MEASURES FOR HVAC SYSTEMS

- Adjusting the heating and cooling loads to actual demand
- Replacing once-through systems with re-circulating systems
- Reducing bleeding through close monitoring of impurities and use of appropriate chemicals
- Properly maintaining the system components
- Reducing drift and splash losses from cooling towers
- Reducing excessive overflow by properly adjusting the level of float valves in cooling tower storage tanks
- Consider use of alternative water sources.

WATER STORAGE TANKS

Commercial and institutional buildings are usually equipped with water storage tanks, which serve two functions. It is an available, if temporary, source of water when regular supply from the water distribution network is interrupted. Stored water can also be used for fire-fighting purposes. For maintenance reasons, these tanks need to be emptied at certain intervals and their contents are usually drained.

To save water, the water storage tank should be designed with two independent cells, each occupying a 50% capacity of the total tank volume. With a two-compartment tank, water from one cell can be circulated to the other cell during maintenance, precluding the need to drain the entire water content of the tank. Therefore, the two water cells should be connected to each other, allowing water circulation and ensuring water quality maintenance. Water cells should also be designed to allow them to be emptied independently (for washing or maintenance purposes).

WATER DISTRIBUTION NETWORKS

Another approach that can result in water efficiency gains in commercial and institutional buildings is to design the internal water distribution network with clearly independent sectors, defined by both the area of the building and the type of water consumption. In the following box are examples of independent water sectors that can be considered for commercial buildings. Each sector should be equipped with a water flow meter measuring the specific water consumption in that sector independent of others.

Independent monitoring of the sectors helps gain an understanding of water use patterns in different sectors as well as identify and isolate possible water leaks in the building.

CHECKLIST

INDEPENDENT WATER SECTORS IN A COMMERCIAL BUILDING

- One sector per floor
- One sector for the common areas (corridors, technical areas, others)
- One sector for the HVAC system
- One sector for the irrigation system
- One sector for ornamental fountains, when available

INFRASTRUCTURE FOR WATER RE-USE

As mentioned earlier, greywater produced by certain uses in buildings – such as showers, wash basins, and laundry rooms – can be of suited for use in toilet systems or in landscaping. To facilitate the use of greywater, it is key to include in the early design phase a system for collecting, treating, and storing treated greywater. This system may include a separate drainage network, an on-site simple treatment unit – e.g. using sand filters or ultra-filtration –, a storage tank, and a dedicated distribution network.

Similarly with rainwater harvesting, a collection, treatment and storage and distribution infrastructure is needed.

RAINWATER HARVESTING

Rainwater collected primarily from roofs or other suitable paved areas – such as parking lots – can reach considerable amounts and can be used for a variety of purposes, such as:

- Landscape irrigation;
- Toilet flushing;
- Laundry;
- General cleaning;
- Cooling and heating;
- Hygienic use and drinking.

A rainwater harvesting and re-use system includes the following components.

CATCHMENT AREA: An impermeable surface, like roof or parking lot, is needed to capture the rainfall.

CONVEYANCE SYSTEM: Appropriate piping and drainage needs to in place in order to transfer the captured rainwater first to the treatment units and then to the storage tank.

FILTRATION/TREATMENT: Captured rainwater often needs to be treated. The extent of treatment needed depends both on the characteristics of the catchment area and the intended use of the collected water. Usually water collected from roofs has lower amounts of pollutants than those collected from pavements or parking lots and therefore require less treatment. Generally, the first part of the collected runoff is flushed away, as it tends to be rich in impurities. The water is then passed through a filtration unit to retain organic and other impurities. While a coarse filtration – such as one that can be achieved with a simple grate filter or sand filter – may be sufficient for relatively clean harvests, finer filtration –such as micro-filtration– may be needed for others – particularly if the intended use for the water requires higher quality.

STORAGE: The filtered water is then placed into a storage tank. The dimensioning of the tank is an important consideration, and requires an estimation of the amount that can be harvested. The amount of rainwater that can be harvested on a specific site can be calculated using the following formula:

$$VRain = \frac{AxPx0.8}{1000}$$

where:
VRain = Volume of rainwater (in m^3/year)
A = Collection area (m^2)
P = Average annual precipitation[3] (in mm)
0.8 = Collection factor to account for filtering losses and small rainfall that does not generate runoff.

Storage tanks need to be fitted with an overflow system. Moreover, if the tank will need to be topped up with water from the main, a backflow prevention device will need to be fitted.

DELIVERY SYSTEM: Pumps, valves and pipes may be needed to transfer the collected rainwater to the point of use. Depending on the design of the system, if a pump is needed to transfer the collected water to the point of use, this can be placed inside the tank. If the rainwater needs to meet higher hygienic requirements or will be used for drinking, additional treatment units, such as granulated activated carbon filtration and UV disinfection may need be integrated to the distribution system.

An alternative design for a simple rainwater harvesting system is depicted in **Figure 3.5**.

CARE NEEDED: The storage tanks of rainwater harvesting systems need to be cleaned in frequent intervals – the frequency is dependent on the tank design and level of filtration.

Particularly in warmer climates, the storage tanks can easily turn into breeding grounds for mosquitos and other nuisance insects. In order to prevent this from happening, all non-frequently used orifices need to be properly closed and sealed. Orifices that are commonly used – like input and overflow pipes, on the other hand need to be covered with a mesh.

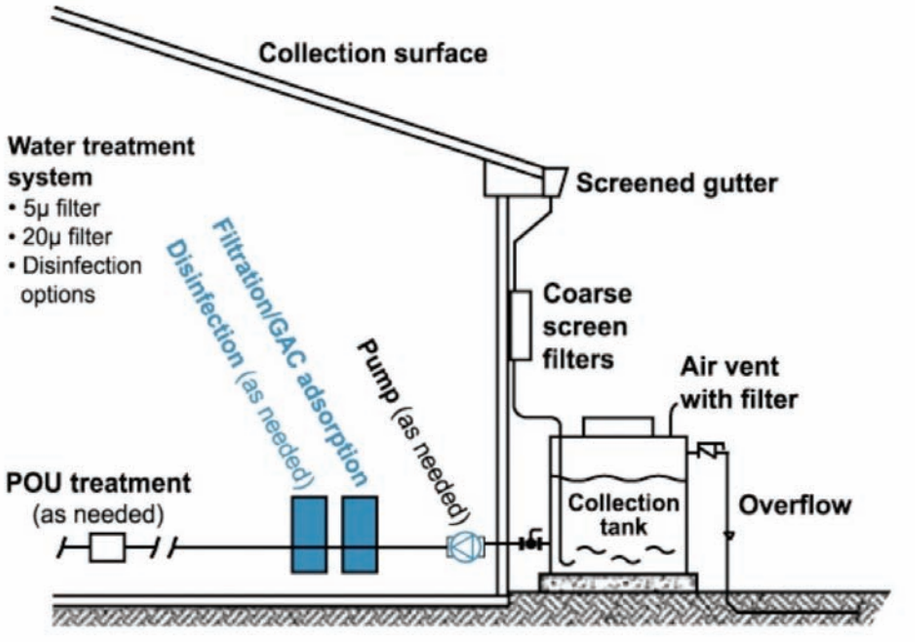


FIGURE 3.5: Rainwater harvesting system for buildings[4]

[1] Environment Canada. http://www.ec.gc.ca/eau-water/default.asp?lang=en&n=E85F9FC8-1 and Sydney Water.
[2] Source: CSBE, Water Conserving Landscapes Manual
[3] Annual precipitation values can often be obtained from national or local meteorological departments.
[4] Source: Home Water Purification Systems (http://www.cleanairpurewater.com/)

CHAPTER 4 WATER EFFICIENCY IN AGRICULTURE

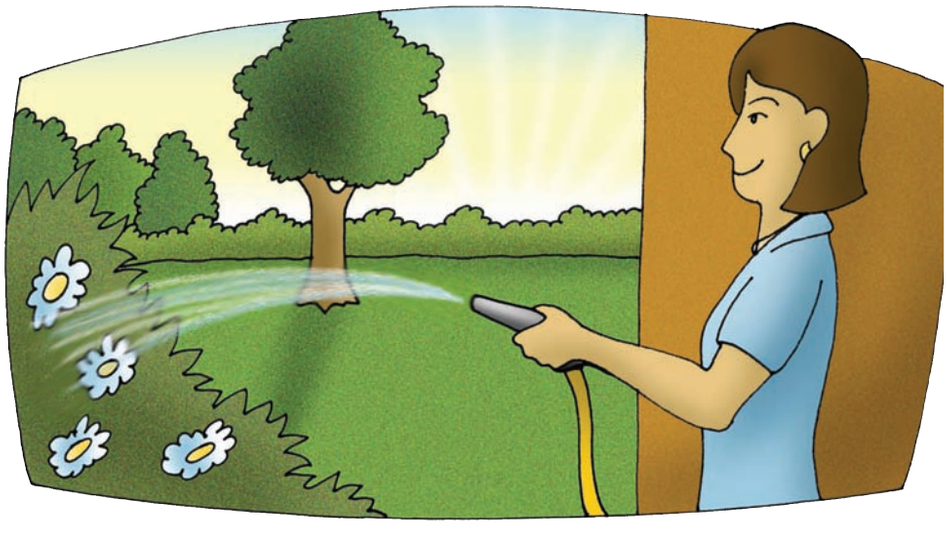
WATER EFFICIENCY OF IRRIGATION CAN BE IMPROVED BY MAKING THE RIGHT DECISIONS REGARDING:

- Crop selection
- Irrigation scheduling
- Irrigation methods
- Source of water

Globally, agriculture is the largest user of water[1] and also uses 85% of the water withdrawn in the MENA region. Additionally, water use in agriculture is often highly inefficient with only a fraction of the water diverted for agriculture effectively used for plant growth, with the rest drained or lost via evapotranspiration.

With population growth and rising affluence, the need for food and thus agricultural water for irrigation is increasing. At the same time the quantity of water with a sufficient quality is declining. There is also an increasing demand to shift more of the water used in agriculture to higher-value urban and industrial uses. Thus, producing more with less is the only option.

Water efficiency in agriculture has been extensively researched for many years. Universally applicable solutions are however difficult to come by, particularly due to different contexts and high specificity of agricultural practices. But efficiency gains are often possible through suitable crop selection, proper irrigation scheduling, effective irrigation techniques, and using alternative sources of water for irrigation. It should be noted that increasing water efficiency often provides benefits that go far beyond reduced water use.



IMPROVING WATER EFFICIENCY IN IRRIGATION

IMPROVING IRRIGATION PRACTICES CAN:

- Reduce water and pumping costs
- Reduce costs for fertilizers and other agricultural chemicals
- Maintain a higher soil quality
- Increase crop yields – by as much as 100%

Irrigation is necessary when plants cannot satisfy all their water needs through natural precipitation – this practice is also called deficit irrigation. Therefore, an ideal irrigation effort aims to cover the deficit between a crop's optimal water needs and what it can take up through natural means. Because arid, semi-arid, and desert climatic conditions prevail in the Arab region, irrigation is indispensible.

Climatic conditions, soil type and structure, plant type, and the irrigation techniques applied are among the main factors that influence the efficiency and effectiveness of irrigation practices. For a given location and climatic and soil conditions, the efficiency of water irrigation practices can be improved by making the right decisions regarding:

- Crop type
- Irrigation scheduling
- Irrigation method
- Soil enhancement measures
- Source of water

CROP WATER NEEDS

Crops differ both in terms of their daily water needs and the duration of their total growing period. Consequently, crop type is a chief factor influencing irrigation water needs. Crops with high daily needs and a long total growing season require much more water than those with relatively lower daily needs and shorter growing seasons. Therefore, a key step towards reducing irrigation water needs is selecting those crop varieties that have a lower water demand but that still provide sufficient added value.

In **Tables 4.1**, **4.2**, and **4.3**, values of typical water needs, average length of growing season, and the total water demand for different crops are given.

TABLE 4.1: Water needs of field crops in peak period as compared to standard grass[2]

Water requirement as compared to ordinary grass				
30% less	**10% less**	**Same**	**10% more**	**30% more**
Citrus	Cucumber	Carrots	Barley	Paddy rice
Olives	Radishes	Crucifers (Cabbage, Cauliflower, Broccoli, etc.)	Beans	Sugarcane
Grapes	Squash		Maize	Banana
			Flax	Tobacco
			Small grains	Nuts and fruit trees with cover crops
		Lettuce	Cotton	
		Mellons	Tomato	
		Onions	Eggplant	
		Peanuts	Lentils	
		Peppers	Millet	
		Spinach	Oats	
		Tea	Peas	
		Grass Cacao Coffee	Potatoes	
			Safflower	
			Sorghum	
		Clean cultivated nuts & fruit trees	Soybeans	
			Sugarbeet	
			Sunflower	

TABLE 4.2: Indicative values of the total growing period for different crops[3]

Crop	Total growing period (days)	Crop	Total growing period (days)
Alfalfa	100 - 365	Millet	105 - 140
Banana	300 - 365	Onion green	70 - 95
Barley/Oats/Wheat	120 - 150	Onion dry	150 - 210
Bean green	75 - 90	Peanut	130 - 140
Bean dry	95 - 110	Pea	90 - 100
Cabbage	120 - 140	Pepper	120 - 210
Carrot	100 - 150	Potato	105 - 145
Citrus	240 - 365	Radish	35 - 45
Cotton	180 - 195	Rice	90 - 150
Cucumber	105 - 130	Sorghum	120 - 130
Eggplant	130 - 140	Soybean	135 - 150
Flax	150 - 220	Spinach	60 - 100
Grain/small	150 - 165	Squash	95 - 120
Lentil	150 - 170	Sugarbeet	160 - 230
Lettuce	75 - 140	Sugarcane	270 - 365
Maize sweet	80 - 110	Sunflower	125 - 130
Maize grain	125 - 180	Tobacco	130 - 160
Mellon	120 - 160	Tomato	135 - 180

TABLE 4.3: Approximate values of seasonal crop water needs[4]

Crop	Crop water need (mm/total growing period)
Alfalfa	800 - 1600
Banana	1200 - 2200
Barley/Oats/Wheat	450 - 650
Bean	300 - 500
Cabbage	350 - 500
Citrus	900 - 1200
Cotton	700 - 1300
Maize	500 - 800
Mellon	400 - 600
Onion	350 - 550
Peanut	500 - 700
Pea	350 - 500
Pepper	600 - 900
Potato	500 - 700
Rice (paddy)	450 - 700
Sorghum/Millet	450 - 650
Soybean	450 - 700
Sugarbeet	550 - 750
Sugarcane	1500 - 2500
Sunflower	600 - 1000
Tomato	400 - 800

IRRIGATION SCHEDULING

Irrigation scheduling helps eliminate or reduce instances where too little or too much water is applied to crops. Scheduling is performed by all growers in one way or another. However, proper irrigation scheduling involves fine-tuning the time and amount of water applied to crops based on the water content in the crop root zone, the amount of water consumed by the crop since it was last irrigated, and crop development stage. Direct measurement of soil moisture content is among the most useful methods for irrigation scheduling. The extent to which farmers can utilize advanced irrigation depends on their access to water and labor. The economics, and in particular the critical impact of water availability on the yield, also play a role on the uptake of advanced irrigation scheduling.

Crops need different amounts of water at different stages of their growth cycle. In addition, local climatic and soil conditions influence the availability of water to crops. It should be kept in mind that excessive water provision can also be counterproductive as crops cannot utilize excess water and may be stressed from reduced oxygen levels of saturated soil. This practice will also waste not only water but also energy and pumping costs. Consequently,

it is essential to plan for irrigation properly and match the amount of water provided to a crop's water needs – both for yield optimization and for water efficiency. With proper irrigation scheduling, soil reservoir is managed such that optimum amount of water is available when the plants need it. Good irrigation scheduling requires knowledge of:

- Crop water demand at different growth cycles
- Moisture content of the soil and soil water capacity
- Weather conditions.

During the early season planting stage, the water requirement is usually about 50% less than what is required at the mid-season stage, when the crop has fully developed and reached its peak water need. The late season demand, on the other hand, is as high as the peak demand for crops harvested fresh, and can be as much as 75% less for those plants harvested dry. It is essential for growers to be attentive to this irrigation schedule and for the irrigation system to be adaptable to such changing demands.

Although overall water needs of different crops can be approximated using the typical values given in **Table 4.1**, **4.2**, and **4.3** above, determination of these values at different growth stages is more complicated because water needs can show significant variations based on local climatic and soil conditions and crop variety. It is therefore important to consult competent authorities – e.g. Agricultural Ministries or local Irrigation Departments – to obtain relevant information.

Monitoring of soil moisture content provides a good assessment of the crop's water needs. A wide range of methods offering varying accuracy levels is available for monitoring soil moisture, each having its respective strengths and shortcomings. Some of the common methods are summarized in **Table 4.4**.

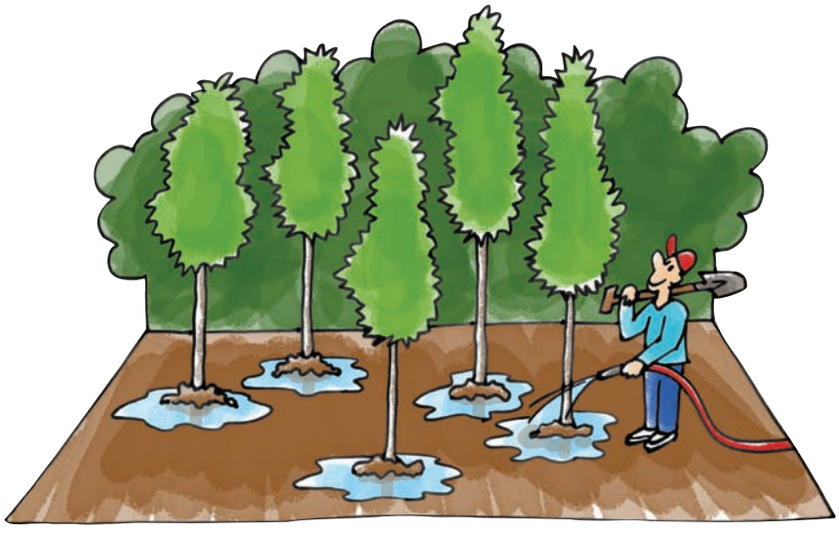


TABLE 4.4: Overview of approaches for monitoring soil moisture[5]

Method	Advantages	Disadvantages
Feel and appearance at different depths of the crop root zone	Very simple and requires no cost	Has low accuracy (but can be useful if visual guidance by competent authorities is provided)
Gravimetric methods	• Inexpensive and accurate • Works well for all soil types and moisture levels	Takes a long time to obtain results
Gypsum blocks	• Simple and inexpensive • Accurate when the conditions are right	• Requires individual calibration • Not accurate in very wet or saline soil • Readings are affected by soil temperature and fertilizer content • New blocks needed every year
Granular matrix sensors	• More accurate • Offers more stable calibration • Possibility for automated plotting of readings over time	More costly
Tensiometers	• Reusable • No need for calibration	• Does not work well in course sand and in some clay soils • Fails to read at higher tensions of drier soils • Requires regular maintenance
Capacitance or frequency domain sensors	• Provides immediate readings • Can be installed permanently or be used as mobile modules	• Salinity and soil texture affect readings • Needs calibration prior to use • Air pockets near probes or access tube walls give errors
Neutron probe	• Provides very accurate data • Quick and reliable if used by trained operators serving multiple farmers	• Requires calibration • Has low level radiation safety issues • Requires trained operator • Costly

Soil capacity, which is the ability of the soil to hold water between irrigation or precipitation events, is another important factor. Determinants of soil capacity include soil depth, ratios of different soil particles making up the soil, soil porosity, and soil water tension.[6] These factors influence the amount of water available to the plants. Because soil properties change at various depths, it is important to know the soil capacity throughout the plant root zone. It should also be noted that during irrigation, or precipitation, water only reaches a zone at a lower depth once the preceding zone has become fully saturated. Soil capacity surveys are usually difficult to perform by individual farmers, but can be performed by competent authorities and the information can be made available for different regions.

The prevailing **climatic** conditions, such as average ambient temperature, intensity of solar radiation, humidity, and wind-speed also affect both the moisture retained in the soil and the speed by which plants lose water through transpiration. The highest crop water needs are found in areas that are hot, sunny, dry, and windy. Thus, climatic conditions also need to be taken into consideration for proper irrigation scheduling.

Accurate monitoring of water used in irrigation is an essential part of irrigation scheduling and helps reach optimal performance, saving water while enhancing yields. Accurate readings can be obtained through different direct measurement methods available for pipes and closed conduits (propeller meters; orifice, venturi, or differential pressure meters; magnetic flux meters; ultrasonic meters) and for open channels (weirs and flumes; stage discharge rating tables; area/point velocity measurements; ultrasonic methods). Indirectly measuring irrigation water use can also provide sufficiently accurate approximations at lower costs. Common methods used include:

- Measurement of energy used by irrigation pumps
- End-pressure measurements in sprinkler irrigation
- Elevation differences in irrigation reservoirs or tanks
- Measurement of irrigation time and size of irrigation delivery system.

IRRIGATION METHODS

Once the quantitative and temporal characteristics of optimal water demand have been determined, a method that can make such water available in the most effective way should be selected. There are three main irrigation methods, namely:

- Surface (or gravity) irrigation
- Sprinkler irrigation
- Drip irrigation.

These methods, and their respective advantages and disadvantages are summarized.

SURFACE IRRIGATION

Surface irrigation involves the application of water by gravity flow to the surface of the field. Surface irrigation can have different forms. In basin irrigation, the whole field is flooded with water. Alternatively, furrow or border irrigation can be used where water can be fed into small channels or strips of land. Surface irrigation is the easiest and least costly method, but is usually highly inefficient – only less than 10% of the water is taken up by the plant. Unfortunately, this is also the widely most used method in the Arab region.

SPRINKLER IRRIGATION

Sprinkler irrigation systems imitate natural rainfall. Water is pumped through pipes and then sprayed onto the crops through rotating sprinkler heads. These systems are more efficient than surface irrigation, however,

they are more costly to install and operate because of the need for pressurized water. Conventional sprinkler systems spray the water into the air, losing considerable amounts to evaporation. Low energy precision application (LEPA) offers a more efficient alternative. In this system the water is delivered to the crops from drop tubes that extend from the sprinkler's arm. When applied together with appropriate water-saving farming techniques, LEPA can achieve efficiencies as high as 95%. Since this method operates at low pressure, it also saves as much as 20 to 50% in energy costs compared with conventional systems.

Different sprinkler irrigation systems – conventional (left) and low energy precision (right) systems

DRIP IRRIGATION

Drip irrigation delivers water through the use of pressurized pipes and drippers that run close to the plants and that can be placed on the soil surface or below ground. This method is highly efficient because only the immediate root zone of each plant is wetted. This system also allows precise application of water-soluble fertilizers and other agricultural chemicals. Drip irrigation is reported to help achieve yield gains of up to 100%, water savings of up to 40-80%, and associated fertilizer, pesticide, and labor savings over conventional irrigation systems[7] Drip irrigation systems can have different levels of sophistication and costs. Drip irrigation systems that are operated by solar-driven pumps are a particularly promising alternative for the MENA region. **Figure 4.1** shows a layout of a drip irrigation system. The variations in soil moisture content usually achieved with different irrigation methods are depicted in **Figure 4.2**.

With the exception of Saudi Arabia and the United Arab Emirates (UAE), surface irrigation is predominantly used in more than 90% of irrigated agricultural land in the MENA region[9]

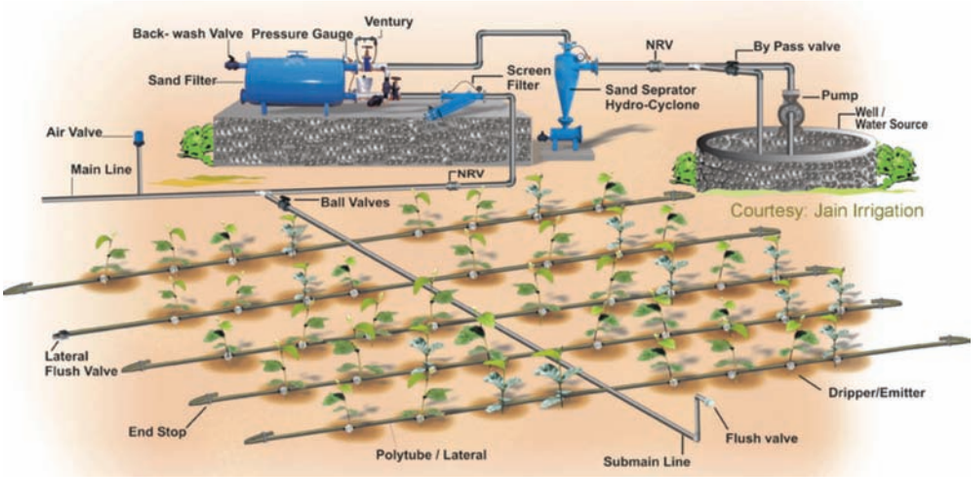


FIGURE 4.1: Drip Irrigation System (Wikimedia – Courtesy of Jain Irrigation)

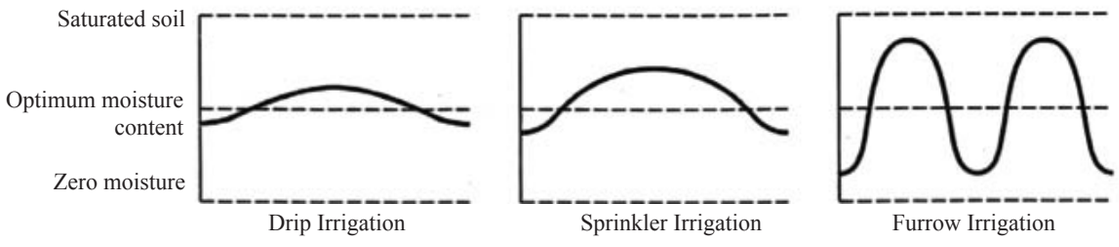


FIGURE 4.2: Comparision of different irrigation systems[8]

SOIL ENHANCEMENT MEASURES

In addition to the inherent efficiencies of different irrigation methods, a number of additional soil enhancement approaches can be considered to improve the efficiency of irrigation practices.

Proper field leveling, in order to allow the water to travel in an optimum speed, is an approach that assists uniform distribution of water and reduces runoff, particularly in surface and sprinkler irrigation. **Furrow diking,** which allows the capture of irrigation or precipitation water in small earthen dams within furrows, is another approach that can reduce runoff and increase the effectiveness of irrigation.

Further water savings can be achieved through **residue management** and **conservation tillage**, where the amount, orientation, and distribution of crop and plant residue on the soil surface are managed. These practices improve the ability of the soil to hold moisture, reduces water run-off from the field, and reduces surface evaporation. Because conservation tillage can cause disturbances in furrow irrigation systems, they are better suited for fields using sprinkler or drip irrigation.

Further efficiency gains are possible through appropriate measures in **water distribution** systems. Where water is delivered to fields by canals, for example, lining of the canal surface – by compacted clay or concrete – can drastically reduce water seepage. Covering the canals or putting them underground can further decrease evaporation losses.

ALTERNATIVE WATER SOURCES

Further efficiency gains at the local or regional levels, and even at the farm level, can be achieved through the use of alternative sources of water for irrigation. Two major approaches dominate.

Rainwater harvesting is an increasingly popular approach in those parts of the world where short periods of heavy precipitation are often followed by long stretches of dry periods. In these locations, impermeable surfaces covering sufficiently large areas are created to reduce the infiltration of rainfall into the soil. By controlling the run-off of the harvested rain, water is diverted to tanks, underground aquifers, or dedicated surface ponds (though this is the least costly alternative, it results in excessive water loss via evaporation), from where water can be extracted and used for irrigation. Rainwater harvesting is successfully used in parts of India co-habited by multiple small-scale farmers.

Utilizing treated wastewater is another approach that can provide a feasible alternative source for irrigation water. With the use of modern technology, domestic wastewater can be treated to meet strict health and environmental guidelines, allowing safe use in irrigation. Conventionally, however, use of treated wastewater in irrigation practices has only been possible in farms located in close proximity to cities or towns that are large enough to operate an effective wastewater treatment system. Treated wastewater is already used in irrigation in Jordan and Tunisia and in landscaping in member countries of the Gulf Cooperation Council. With advancements in wastewater treatment technologies, use of treated wastewater on a smaller scale and in a distributed mode is becoming feasible.

Other innovations, such as micro-scale solar desalination units that can convert brackish water to low salinity water suitable for irrigation, are developments that hold a promise for the future.

[1] Vital Water Graphics. An Overview of the State of the World's Fresh and Marine Waters - 2nd Edition - 2008
[2] FAO, 1986, FAO, 1986. Irrigation Water Management: Irrigation Water Needs.
[3] Ibid
[4] Ibid
[5] Summarised from: Texas Water Development Board. Agricultural Water Conservation Practices.
[6] As different crops have different root depths, it is important to monitor the soil capacity at different depths for different crops.
[7] Burney, et al. (2009). Solar-powered drip irrigation enhances food security in the Sudano–Sahel.
[8] Texas Water Development Board: Agricultural Water Conservation Practices.
[9] AQUASTAT Survey 2008. Irrigation in the Middle East Region in Figures.

APPENDIX A: CASE STUDIES

Case Study 1: Reduction and reuse of water in a dairy facility - Saudi Arabia

Case Study 2: Internal and external recycling in a paper production facility - Saudi Arabia

Case Study 3: Saving water and money in a food processing plant - Egypt

Case Study 4: Greywater treatment and reuse in a hotel building - Jordan

Case Study 5: Efficient landscaping in a residential garden - Jordan

CASE STUDY 1

REDUCTION AND REUSE OF WATER IN A DAIRY FACILITY, SAUDI ARABIA

With daily production reaching 400,000 liters, this company is the largest ultra high temperature (UHT) recombined milk producer in Saudi Arabia. Everyday, the company purchases 2,020 m^3 of water and discharges 1,420m^3 of wastewater.

When it has realized the strategic importance of water, the company decided to systematically address water efficient use. A group's operations engineer, with extensive international resource productivity experience, was brought to the Jeddah site.

Water use was quickly assessed and the specific consumption was determined to be **4.26 liters of water for each liter of milk.** Through the engagement of employees a set of **SMART** targets was set up.

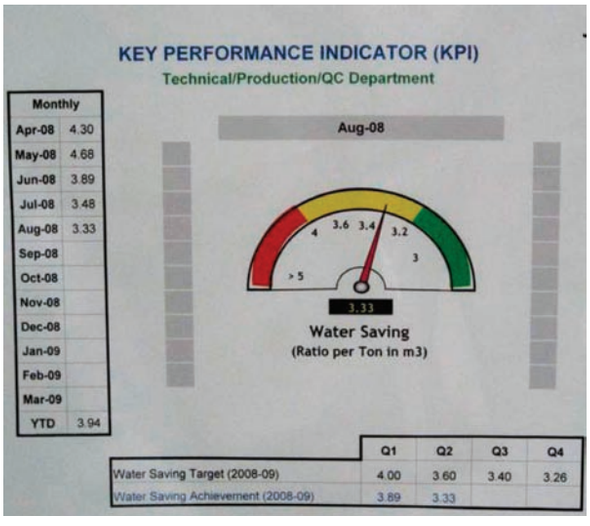
New water meter installed

In the next step, the company has installed water meters in the lines suspected to be large users.

"Once-through" cooling system was found to be a major source of water wastage. The existing system for the equipment with the largest cooling loads was transformed into a "re-circulating" system by retrofitting the necessary pipes, pumps, and cooling tower. Work is underway to install re-circulating cooling systems for other pieces of equipment.

Material for the case study is provided by Wafeer Initiative, see: www.wafeer.net

* Note that the water savings are restricted to the plant and do not cover the milk production itself, which is a water-intensive process in Saudi Arabia, as feed is often irrigated by non-renewable ground water.



Performance tracking for communicating progress

Trigger-activated nozzles on hoses

The company has also reduced the amount of water used for space and equipment cleaning by educating its personnel about optimum cleaning frequencies and by installing trigger-activated nozzles on hoses.

Results of the water saving program were clearly communicated to staff through the use of a simple but effective performance chart.

The outcomes of the company's water efficiency program are summarized in **Table 5.1**.

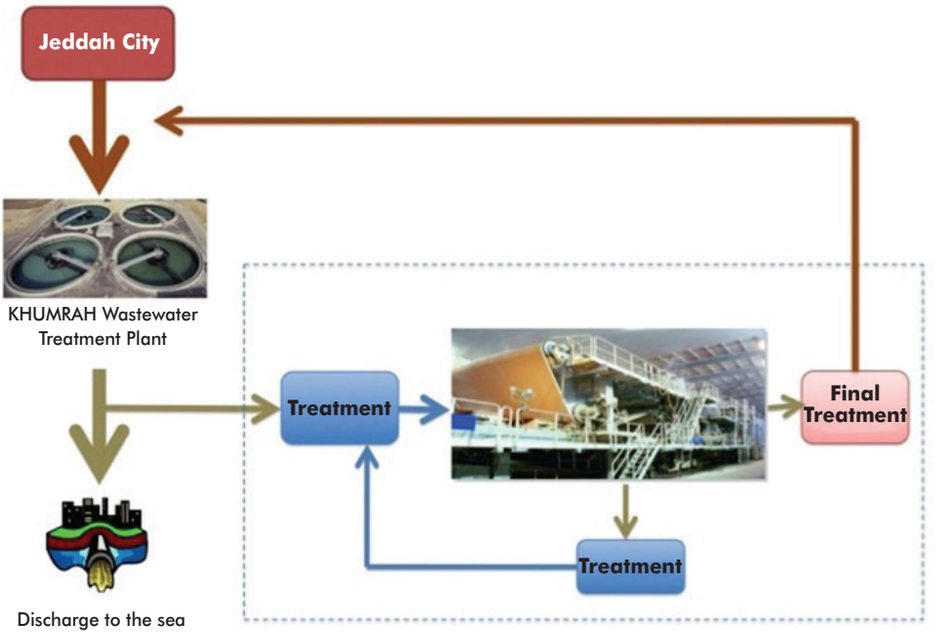
TABLE 5.1: Summary results of the water efficiency program at a dairy facility

Water savings	**160,000 m^3/year**
Financial savings	**US$153,000 /year**
Approaches used	**Reduction and reuse**
Key success factors	**Top management support; systemic approach; effective monitoring; employee involvement**

CASE STUDY 2

INTERNAL AND EXTERNAL RECYCLING IN A PAPER PORDUCTION FACILITY, JEDDAH, SAUDI ARABIA

Running a water intensive process like paper production in Saudi Arabia, a water-scarce country, is a challenging task. The management of the paper production company was highly aware of this challenge and decided to meet it with strong commitment and continuous innovation. First, the company reached an agreement with the nearby municipal wastewater treatment plant to permit reuse of treated domestic wastewater in the company's operations. This has already enabled significant water productivity gains. However, the innovations did not stop there.



Water use dynamics around the paper mill

When it started operations, the plant used 20 m^3 of water for every ton of product. Convinced about the possibilities to reduce this ratio, the company's management aggressively searched for options. With input from the general manager, trained as an environmental engineer, the company systematically screened all water inefficiencies in the plant and thoroughly assessed all effluent streams for their recycling potential. Based on these assessments, a treatment unit consisting of screens, drum filters,

Material for the case study is provided by Wafeer Initiative, see: www.wafeer.net

two dissolved-air floatation units, and gravity filters was installed to treat effluent streams. Treated effluents are now fed back into the process for reuse.

With this new arrangement, the company managed to reduce its specific water consumption from 20 to 8 m^3/ton of product. This system has also allowed the recovery of fibers and boosted the plant's fiber conversion efficiency from 80 to 90%. With the introduction of additional steps to allow the internal recycling of water, the company was able to reduce its water consumption by 420,000 m^3/year. The investment made was paid back in two years. This initiative is saving the company around US$400,000 every year. Results of the company's water efficiency program are summarized in **Table 5.2**.

TABLE 5.2: Summary results of the water efficiency program at a paper production facility

Water savings	**420,000 m^3/year**
Financial savings	**US$400,000 /year**
Approaches used	**Internal and external recycling**
Key success factors	**Solid commitment from top management; systemic approach; effective monitoring; high technical capacity**

CASE STUDY 3

SAVING WATER AND MONEY IN A FOOD PROCESSING FACILITY, EGYPT

Excessive water use at a food processing facility, a major producer of frozen potatoes and vegetables, was forcing the company to bear additional costs. Where the facility is located, there was an excess pressure on water resources and on the sewer network in the area. Moreover, the food plant's high rates of wastewater generation were having negative impacts on the surrounding environment. When the company realized the strategic importance of reducing water consumption, it decided to address the efficient use of water in the company's operations.

Potatoes processed by the company

Material for this case was provided by the Egypt National Cleaner Production Center (www.encpc.org), which is affiliated with the Ministry of Trade and Industry (MTI) in close cooperation with the United Nations Industrial Development Organization (UNIDO).

Originally, the company's average water consumption was about 5.1 m^3/ton of product while the industry norm is averaging about 4 m^3/ton. Process operations in the food facility were re-analyzed in order to identify opportunities for reducing water consumption. This analysis has prompted the company to implement projects to repair water leaks and to reuse water. Water leaks in the cooling towers area were repaired, leading to reduced water use by about 26,000 m^3/year and cost savings on the order of US$6,000 /year.

Water reuse projects were implemented throughout the plant at an investment cost of about US$10,500, resulting in water savings of about 120,000 m^3/year and US$27,000 /year in cost savings. The payback period, after electricity and maintenance costs were factored in, was about 4.3 months.

As a result of implementing these water efficiency projects, the company's new water consumption average was about 3.04 m^3/ton of product, which is below the world average standard for this industry. The outcomes of the company's water efficiency program are summarized in **Table 5.3**.

TABLE 5.3: Summary results of the water efficiency program at a food processing facility

Water savings	**146,000 m^3/year**
Financial savings	**US$33,000 /year**
Approaches used	**Reuse, leak repairs**
Key success factors	**Key success factors Top management support; effective monitoring; good practical training**

CASE STUDY 4

GREYWATER RECYCLING AND REUSE IN A HOTEL BUILDING, DEAD SEA, JORDAN

Water is a scarce commodity in Jordan. During peak season, a Spa Hotel on the Dead Sea, Jordan, has to hire private water suppliers to fill the hotel's water tank up to ten times every day. The cost to the hotel business and the environment is considerable. Public water supply is available at a significantly lower price, but it comes nowhere near to satisfying the needs of this four-star hotel.

The Dead Sea Spa Hotel

Approximately 80 per cent of the wastewater generated daily by each hotel room at a wellness facility like the Dead Sea Spa Hotel takes the form of greywater. This water comes from baths, showers, and wash basins, and can be treated and reused. When the growing stream of tourists made it necessary to expand the hotel complex in 2008, it became more critical for the hotel owner to try new ways of managing water at the resort.

The hotel became a pilot operation and the first company in the Arab world to install a modern greywater recycling plant that allows greywater to be reused within a single building. With support from the Jordanian water authorities and technical

Material for this case study was kindly provided by the GTZ program in Jordan. The greywater system was supported by Pontos GmbH, a subsidiary of Hansgrohe AG. Contact information: Dieter.Rothenberger@gtz.de, Friederike.Sorg@gtz.de. For further information see www.developpp.de.

assistance from Deutsche Gesellschaft für Technische Zusammenarbeit (GTZ) GmbH on behalf of the German Federal Ministry for Economic Cooperation and Development (BMZ), a greywater capture and treatment system was installed in the hotel. A public-private partnership (PPP) was formed to ensure that hotel staff and Jordanian plumbing companies receive training in assembling the plant and carrying out maintenance work independently.

Greywater from the Dead Sea Spa Hotel is now being turned into high quality industrial service water that meets the hygiene requirements of the European Union (EU) Bathing Water Directive. The water is treated without chemical additives in an entirely mechanical-biological process and is subsequently used to flush toilets. A summary of the hotel's greywater recycling program is shown in **Table 5.4**.

Greywater recycling system

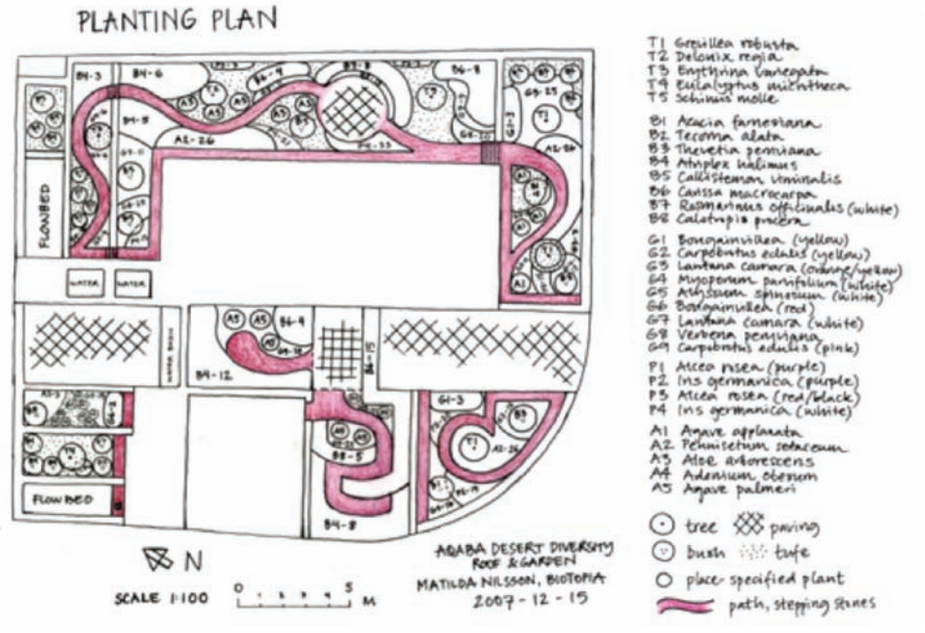
TABLE 5.4: Summary results of greywater recycling at a hotel

Water savings	**17 % of total water consumption in the hotel**
Financial savings	**US$80,000**
Approaches used	**High quality greywater treatment and reuse**
Key success factors	**Investment costs can be minimized if integrated in early planning**

CASE STUDY 5

EFFICIENT LANDSCAPING IN A RESIDENTIAL GARDEN, AQABA, JORDAN

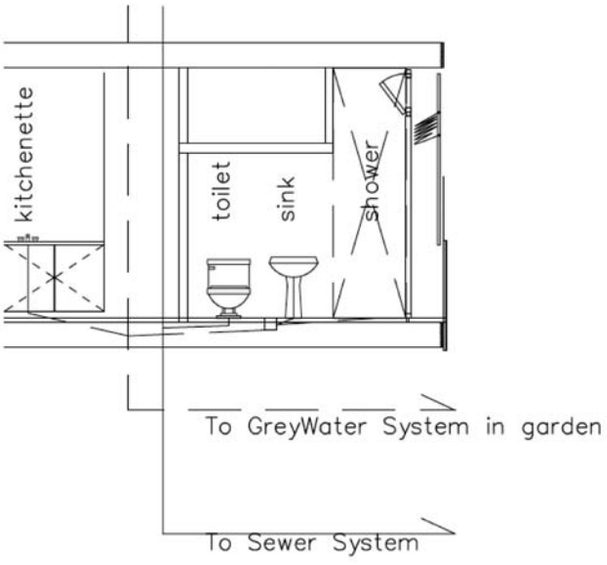
The Aqaba Residence Energy Efficiency (AREE) is a newly constructed building model for sustainable design and construction in Aqaba, Jordan, including energy, water, and material efficiency. The purpose is to inspire adoption of best practices in sustainable residential construction for the future.



A greywater recycling system is an integral part of the building design, intended to demonstrate the case for low cost greywater recycling for residential water saving. Recycled greywater is used for watering of the garden. The low cost greywater system is made of a mechanical filter, a horizontally constructed bamboo wetland (5 m^3), and a charcoal filter for odor removal. Greywater is collected through separate piping lines from sinks and showers and is channeled by gravity into the horizontal flow bed. Then, the water is collected and stored in an underground storage tank for use within 48 hours. The water is then pumped through a drip irrigation network for landscaping.

Material for this case study is kindly provided by Architect Florentine Wisser and Landscape designer Matilda Nilsson.

When the building is fully occupied, the system collects on average around 300 m^3 of filtered greywater per year, more than enough to maintain a 250 m^2 of landscape area.



Early integration of greywater plumbing in the design phase

The garden is also designed to be water-efficient. The desert climate of Aqaba necessitates use of heat- and drought-tolerant plants that can cope with little water and still thrive. The plants selected for the garden are durable and tolerate higher pH levels and some chemical residue. Many of the plants are local or are from similar arid regions and most of them are evergreen, for an all year value. The plants also play a role in enhancing the energy efficiency of the building by providing shading and insulation. The roof garden gives a lower indoor temperature and less fluctuation depending on the outdoor temperature. The surrounding garden is going to provide more shading to the walls of the building in the future when trees grow in size. **Table 5.5** is a summary of project results.

The wetland (filter bed) with fully-grown bamboo

The settling barrel (back) and the horizontal flow constructed wetland (sand filter) (front)

The wetland (filter bed) after 6 months of operation. The grass and bamboo started to grow

TABLE 5.5: Summary results of the water efficiency program at the AREE building model

Water savings	**300 m3/year**
Financial savings	**US$1,500 (excluding water storage tank)**
Approaches used	**Alternative water use in landscaping**
Key success factors	**Integration of system in early design phase through double piping in the residential plumbing system; attention to water demand by plant varieties in landscaping**

APPENDIX B: ADDITIONAL RESOURCES

For further information on detailed technical solutions, users are encouraged to consult the added list of resources in this appendix.

FOR MORE INFORMATION ON WATER EFFICIENCY IN BUILDINGS, CONSULT:

- **The New Mexico Office** of the State Engineer offers a comprehensive water efficiency guide for commercial, institutional, and industrial users. The guide can be downloaded from: http://www.ose.state.nm.us/water-info/conservation/pdf-manuals/cii-users-guide.pdf

- **Sydney Water** from Australia provides a wealth of information for best practices of water efficiency in institutional and commercial buildings. The documentation includes specific guidance on cooling systems and has a diverse set of case studies. The material can be obtained from: http://www.sydneywater.com.au/Water4Life/InYourBusiness/Publications.cfm

- **Waterwise** from the United Kingdom (UK) offers a wide range of tips and guidance for improving water use efficiency in residential buildings. The material can be reached from http://www.waterwise.org.uk/

- **The Rocky Mountain Institute** has prepared a simple but comprehensive handbook for water use efficiency at homes. The handbook can be downloaded from: http://www.rainharvest.com/more/Rocky%20Mtn%20Water%20Efficiency%20in%20Homes.pdf

- **The US Geological Survey (USGS)** website provides simple tools to calculate how much water you might be wasting due to dripping taps and faucets. Available at: http://ga.water.usgs.gov/edu/sc4.html

FOR MORE INFORMATION ON WATER EFFICIENCY IN INDUSTRIAL FACILITIES, CONSULT:

- **Envirowise** provides various methodological support materials and a number of sector specific water saving measures. Available at: http://envirowise.wrap.org.uk/uk/Topics-and-Issues/Water.html

- **The World Bank** publishes the Pollution Prevention and Abatement Handbook, which Provides a wealth of sector-specific guidance for water productivity. Available at: http://smap.ew.eea.europa.eu/test1/fol083237/poll_abatement_hanbook.pdf/

- **European Commission – Institute for Prospective Technological Studies** produces sector- specific Reference Documents for Best Available Techniques. Available at: http://eippcb.jrc.es/reference/

- **North Carolina Department of Environment and Natural Resources** produces a Water Efficiency Manual for Commercial, Institutional, and Industrial Facilities. Available at: http://www.p2pays.org/ref/01/00692.pdf

- **Wafeer Initiative - Saudi Arabia** offers case studies and training materials on starting water efficiency programs in industrial facilities. Available at: http://www.wafeer.net

FOR MORE INFORMATION ON WATER EFFICIENCY IN AGRICULTURE AND LANDSCAPING, CONSULT:

- **Food and Agricultural Organisation (FAO) of the United Nations** provides a wealth of information on water efficient irrigation practices, irrigation scheduling, irrigation techniques, water pricing, and transfer of water management responsibilities. The material is freely available for downloading at: http://www.fao.org/publications/en/

- **AQUASTAT (Crop Water Requirements) at FAO** provides useful information and methodologies for calculating water requirements for different crops in different countries. Available at: http://www.fao.org/nr/water/aquastat/water_use/index4.stm

- **The Center for the Study of the Built Environment (CSBE)** provides a comprehensive guide for water efficient gardens and landscapes as well as a list of drought-resistant plants. Available at: http://www.csbe.org

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ABOUT THE AUTHORS

Dr. MURAT MIRATA

An international consultant who has received his M.Sc. in environmental engineering from Middle East Technical University, Turkey, and his Ph.D. in environmental management and policy from Lund University, Sweden. Since 1996, he has worked with numerous water efficiency programs both at the industrial and regional levels in different parts of the world. In the MENA region, he has helped with the formulation of strategic approaches for the sustainable management of water resources and infrastructure in Aqaba, Jordan. He is also one of the key contributors to the first industrial water efficiency program (Wafeer) in Saudi Arabia. Primarily working as an international consultant, Dr. Mirata is an associate professor at Lund University where he delivers training programs, among others, on cleaner technologies and industrial resource efficiency both for students and professionals.

Dr. TAREQ EMTAIRAH

Executive Director of the Regional Center for Renewable Energy and Energy Efficiency (RCREEE) in Egypt and a senior researcher at the International Institute for Industrial Environmental Economics (IIIEE) at Lund University, Sweden, where he carries out applied research and training on resource efficiency, cleaner production, and industrial environmental management. Dr. Emtairah was the developer and coordinator of Wafeer, a public-private initiative for efficient water management in the industrial estate of Jeddah, Saudi Arabia. He played a lead role in the development and implementation of the first water and energy efficient model building in Aqaba, Jordan. He was the lead researcher and author for the UNEP report on water scarcity risks and project finance in emerging economies. In 2008 and 2009, Dr. Emtairah provided executive training to companies in member countries of the Gulf Cooperation Council (GCC) on corporate environmental and social responsibility including resource efficiency.

Revised by:

- **BASHAR ZEITOON,** Consultant, AFED.
- **BOGHOS GHOUGASSIAN,** Director of Research and Training, Al-Bia Wal-Tanmia (Environment & Development) magazine.

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ARAB FORUM FOR
ENVIRONMENT AND DEVELOPMENT

AFED

P.O. Box 113-5474,
Beirut, Lebanon
Tel: (+961) 1 321800
Fax: (+961) 1 321900
info@afedonline.org
www.afedonline.org

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