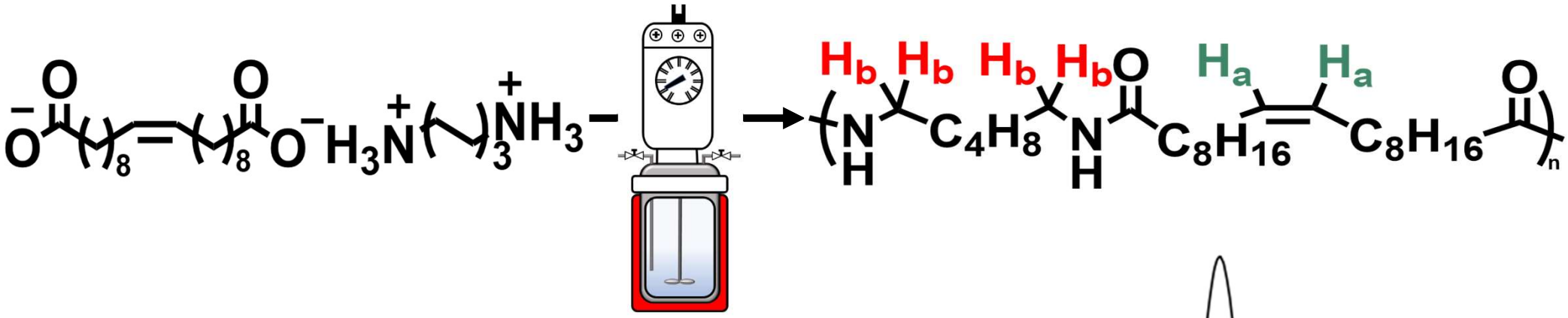
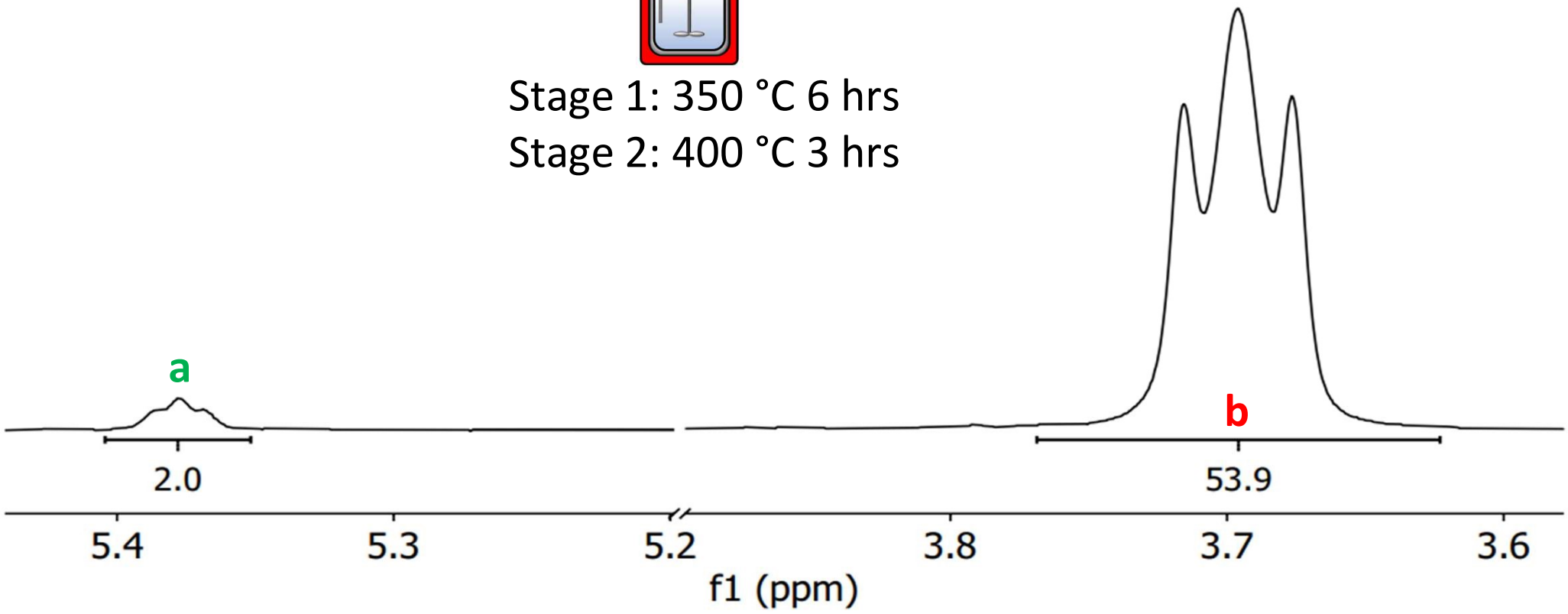
Stage 1: 350 °C 6 hrs
Stage 2: 400 °C 3 hrs