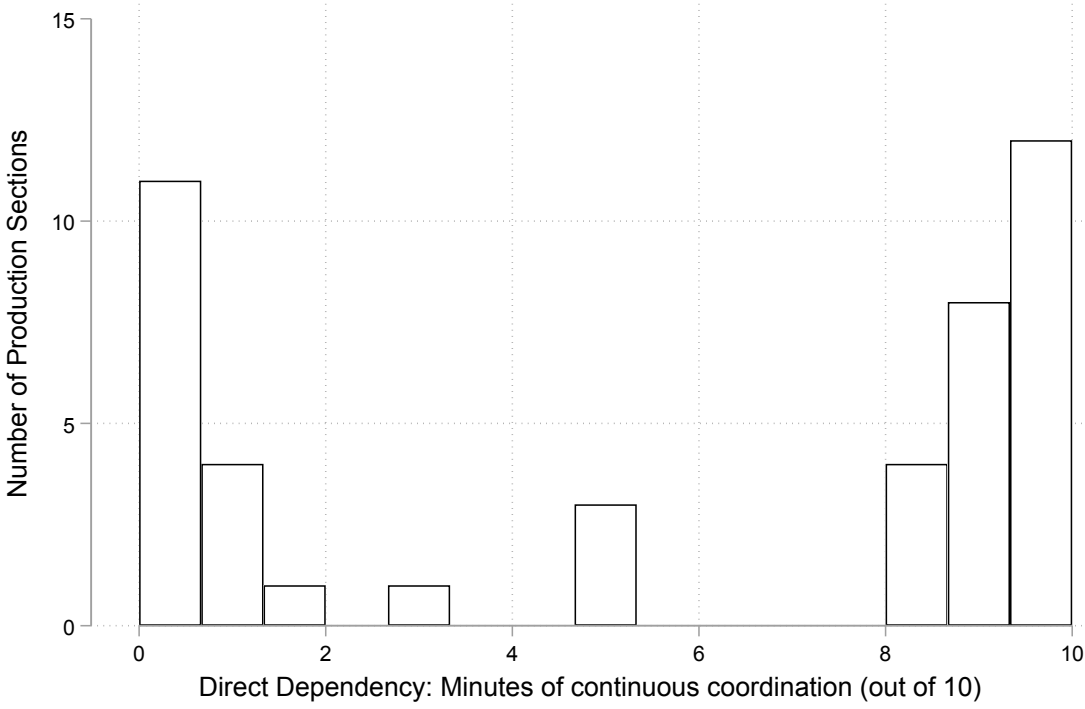
15
10
5
0
Number of Production Sections
0
2
4
6
8
10
Direct Dependency: Minutes of continuous coordination (out of 10)