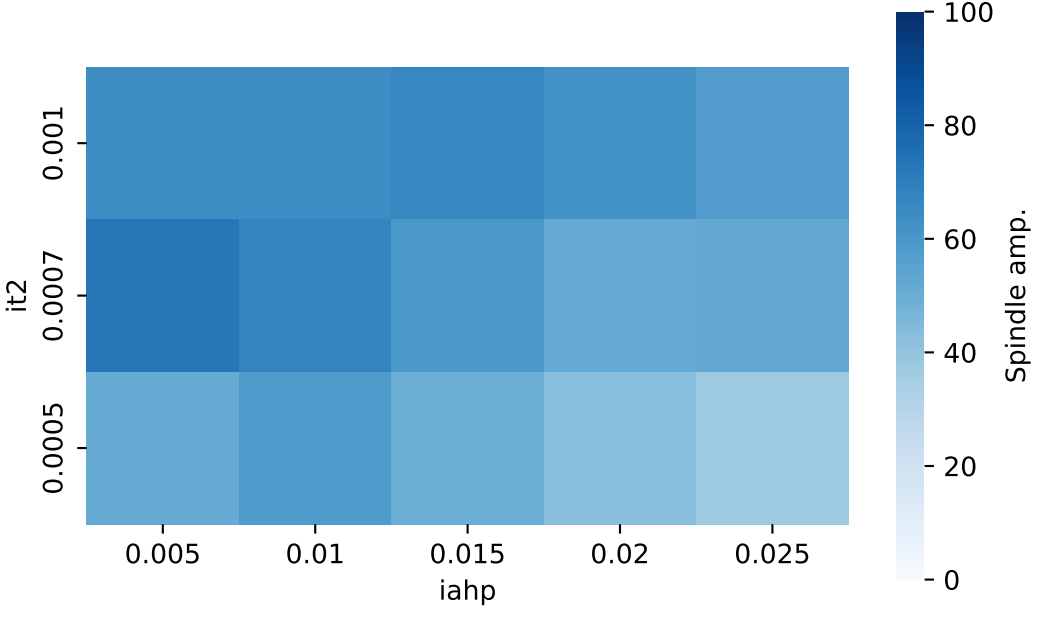
it2
0.001
0.0007
0.0005
0.005
0.01
0.015
0.02
0.025
iahp
Spindle amp.
100
80
60
40
20
0