Effect of Substrate Layer Thickness on the AC Losses in Stacked Superconducting Pancake Coils using Direct H-formulations

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Abstract: Advanced electric aircrafts are in their design phase and superconducting machines are going to be the part of such fascinating technology. In order to diminish the losses involved due to conventional copper conductors, superconductors are proposed for the electric aircraft applications by the American research agencies like NASA and AFRL.

Usually, Pancake coils are frequently used in various electric aircraft power applications including high speed motors, generators, transformers and solenoid magnets. Coils are generally bound with high temperature superconducting (HTS) tapes like BSCCO and YBCO. Mostly, 2nd generation coated conductors (YBCO) are employed in power applications due to their merits over BSCCO (1st generation tapes). A superconducting tape manufactured by SuperPower through iBAD manufacturing technique generally consist copper stabilizer, silver over-layer, YBCO layer, buffer layer, substrate material followed by copper stabilizer. The volume fraction of the substrate material and copper stabilizer is more than 90% in the proposed tape. In the present work, the thickness of the substrate material has been varied to evaluate the AC losses involved in the above mentioned applications due to time-varying magnetic fields. A current of 270 A ($I_c=330$ A) is flowing through a coil of 108 turns. AC loss has been evaluated for various thicknesses 30 μ m to 90 μ m at a frequency of 50 Hz. The simulations are done using COMSOL MultiPhysics[®] commercial software package.

Keywords : Substrate Layer, Superconductors, Pancake coils, H-formulations, YBCO, iBAD manufacturing technique.

I. INTRODUCTION

Electric aircrafts are receiving great attention in the field of aviation from last decade and research communities are doing their best to identify the best possible machines through which highly efficient aircrafts may come into picture. The need of electric aircrafts is generated due to the depletion of fossil fuels used in the field of aviation and the challenges associated with the air pollution. For the instant relief, the research communities are currently focused on hybrid electrical aircrafts where different strategies have been proposed [1]–[5] by various researchers to use integrated conventional fuel and energy storage systems (either battery or SMES) in order to achieve the goals. It includes the contribution of both conventional jet engines technology and

novel electric aircraft systems where electrical power can be used in take-off, climbing and landing of the aircraft as it only contributes to 25% of the total power consumption [6]. For this to achieve, various battery operated systems have been evolved during past few years such as Lead acid, Nickel metal hydride batteries and Lithium ion batteries. However, these batteries have limited storage capacities per unit weight/surface area (Figure 1 and Figure 2) and therefore for larger power capacities the overall weight and surface area will increase which directly affects the lift force.

The advanced electric aircraft like N3-X is equipped with HTS motors, SMES, superconducting generators and fault current limiters. All these superconducting systems are having an arrangement of multi-turns pancake coils [7]–[9]. For the transportation of electric current, HTS cables are proposed by NASA and AFRL [10]. Due to the presence of time-varying magnetic fields, it is obvious that all the superconducting systems experiences AC losses which are generally not required. AC losses are very sensitive to frequency and magnitude of current and found to increase with both frequency and current. Various other methods have been employed to control the AC losses at constant frequency and current [11][12].

Fig. 1. Specific Power Vs Specific Energy comparison for various Energy storage systems [10]

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Fig. 2 Storage device weight Vs Power comparison for various Energy Storage Systems [10]

In this work, the effect of substrate layer thickness on AC losses has been examined. Superconducting tape (SCS 12050) of width 12 mm has been considered for the analysis whose parameters are tabulated in Table I. AC loss analysis has been performed using Comsol software package at 50 Hz frequency.

II. COMPUTATIONAL MODEL

A 2D computational domain has been developed using Comsol consisting air and superconducting domains as shown in Fig. 3. The resistivity of the superconducting tape has been modelled using E-J power law relationship (3) and the resistivity of air domain is modelled using $E = \rho J$. H-formulations with E-J power law have been used in [13][14] where authors have employed edge elements for the discretization. Here, same methodology has been employed in order to evaluate the effect of the substrate thickness on the AC losses. H-formulations is a simple and accurate technique and results can be achieved faster than other related schemes A-V [15][16] and T- Ω [17][18] formulations. The PDEs used for the modelling of the stacked superconducting tapes are given as follows:

$$\nabla \times \rho \nabla \times H = -\mu \frac{\partial H}{\partial t} \quad \text{within domain} \quad (1)$$

$$H = H_{self} + H_{ext} \quad \text{on boundaries} \quad (2)$$

$$\rho_{HTS} = \frac{E_c}{J_c} \left| \frac{J}{J_c} \right|^{n-1} \quad (3)$$

$$\text{Instantaneous AC losses, } \xi = \int_{\text{Inside domain}} E \cdot J \, dx \, dy \quad (4)$$

Kim model (5) [19] has been employed to consider the critical current density dependence on the local magnetic field, where $B_0 = 0.04265 \text{ T}$, $J_c(77\text{K}, \text{SF}) = 2.75 \times 10^{10} \text{ A/m}^2$, $k = 0.29515$, $\alpha = 0.7$ and $B_{||}$ and $B_{\perp}$ represents the magnetic field density in parallel and perpendicular direction with respect to tape's surface [19].

$$J_c(B) = \frac{J_c(77\text{K}, \text{SF})}{\left(1 + \frac{\sqrt{k^2 |B_{||}|^2 + |B_{\perp}|^2}}{B_0} \right)^\alpha} \quad (5)$$

$$\text{norm}B = \sqrt{B_{||}^2 + B_{\perp}^2} \quad (6)$$

Fig. 3. Homogenized computational domain

Table- I: Design Parameters of the pancake coil

Description	Value
Maximum Current	270 A
Index, n	30
Total number of turns	108
Cu cover height (each side)	20e-6 m
Air gap and insulator height	2e-4 m
Ag cover height	4e-6 m
Substrate height	30, 50, 70, 90 μm
HTS layer height	1e-6 m
Tape height	1e-4 m
Tape width	12e-3 m
Resistivity of Air	1 m 2 /V/A
Resistivity of Ag	2.7e-9 m 2 /V/A
Resistivity of Cu	1.97e-9 m 2 /V/A
Resistivity of substrate	1.25e-9 m 2 /V/A
Frequency of transport current	50 Hz
Critical Current Density, J_c	2.75E11 A/m 2

III. RESULTS AND DISCUSSIONS

A. Magnetic flux and current density distribution

Fig. 4 and Fig. 5 shows the J/J_c and $\text{norm}B$ distribution for different substrate thicknesses (30 to 90 μm) at 50Hz sinusoidal frequency respectively. It can be noticed that the J/J_c ratio is found to reduce with substrate thickness. Same trend is repeated for magnetic flux density distribution which implies less dense magnetic flux is available at the core.

Fig. 4. J/Jc distribution for different substrate thicknesses

Fig. 5. Magnetic flux density distribution for different substrate thicknesses

Fig. 6. Instantaneous AC Losses (W/m) for different substrate thicknesses

Fig. 7. Average AC losses vs. substrate thickness

B. AC Losses

Fig. 6 and Fig. 7 shows the instantaneous and average AC loss variation for various substrate thicknesses. It can be seen from Fig. 6 that the losses are found to decrease with increase in substrate's thickness. Fig. 7 indicates the average losses which found to decrease with thickness parabolically. To estimate the average losses within 30 to 90 μm , a correlation has been made whose parameters are given in Fig. 7.

IV. CONCLUSION

Lower AC losses are always desired in the superconducting applications which are generally appears for few fraction of seconds in the initial stages when current starts approaching to its steady state magnitude.

In the present study, the effect of substrate material thickness on the AC losses have been examined and results showed that there is a significant reduction in the AC losses with increase in thickness however at the cost of magnetic flux density which is also found to decline with thickness. This implies compromise has to make while choosing the substrate material thickness which further depends upon the type of applications (motors, energy storage, transformers, generators, fault current limiters etc.) where such superconducting pancake coils are to be used.

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