Development and optimization of a generic HPLC method for the simultaneous determination of common ingredients in multi component cough and cold oral drug products using chemometrics

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Abstract

The aim of this work was to develop a single, generally applicable high performance liquid chromatography/diode array detector (HPLC/DAD) method for simultaneous determination of the most frequently used cough and cold active substances and their impurities that would be applicable for a number of possible formulation compositions of cough and cold medicines. The compounds that are separated by the method include eleven active substances: paracetamol, phenylephrine HCl, caffeine, ibuprofen, ascorbic acid, propiphenazone, pheniramine maleate, chlorphenamine maleate, pseudoephedrine HCl, dextromethorphan HBr and cetylpyridinium Cl; five of their impurities: 4-aminophenol, 4-nitrophenol, 4'-chloroacetanilide, chlorphenamine impurity C and ephedrine HCl; and two preservatives: sodium benzoate and propyl parahydroxybenzoate. All 18 compounds were successfully separated on a reversed phase (RP)-HPLC column with superficially porous particles using gradient elution with a very simple mobile phase in 14 minutes with excellent sensitivity and resolution. Method optimization was performed by the design of experiments approach. The proposed method has been validated according to ICH guidelines and proved to be suitable for the simultaneous qualitative and quantitative determination of the selected compounds in different cough and cold dosage forms.

Keywords: cough and cold active substances and impurities, HPLC/DAD, superficially porous particles, core-shell particles, chemometrics, design of experiments

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Abbreviations

4-AMPH - 4-aminophenol, 4'-CHLAC - 4'-chloroacetanilide, 4-NITPH - 4-nitrophenol, ASCAC - Ascorbic acid, CAF - Caffeine, CCF - Central Composite Face Centered, CETPYR - Cetylpyridinium chloride, CHLIMPC - Chlorphenamine impurity C, CHLPHE - Chlorphenamine maleate, DEXMETH - Dextromethorphan hydrobromide, DoE - Design of experiments, EPHED - Ephedrine hydrochloride, HPLC/DAD - High performance liquid chromatography/diode array detector, IBU - Ibuprofen, MALAC - Maleic acid, NaBENZ - Sodium benzoate, OTC - Over-the-counter, PAR - Paracetamol, PHEN - Pheniramine maleate, PHEPH - Phenylephrine hydrochloride, PPHB - Propyl parahydroxybenzoate, PROPHE - Propiphenazone, PSEEPH - Pseudoephedrine hydrochloride, RP - Reversed phase, R_s - Resolution, UPLC - Ultra performance liquid chromatography.

Introduction

The cough and cold category represents a large part of over-the-counter (OTC) medicines, and encloses a vast and diverse array of pharmaceutical formulations usually containing a combination of two or more active ingredients that target multiple symptoms at once. The most frequently used formulations comprise a combination of a decongestant, antihistamine, analgesic, antitussive and according to the pharmaceutical form may contain preservatives in addition to numerous excipients (Table 1) (Van Schoor, 2013). The analytical methods used for the quality control of these medicines usually devote to one component at a time, so the analytical work involves several different methods and is time consuming. In the literature numerous and different analytical techniques have been reported for the determination of cough and cold ingredients such as ultraviolet-visible spectroscopy, thin layer chromatography, gas chromatography, gas chromatography with mass spectroscopy, capillary electrophoresis, multivariate spectrophotometric method, and as the most widely used HPLC with ultraviolet, fluorescence or mass spectroscopy (Acheampong et al., 2016; Dewani et al., 2014, 2015; Hasan et al., 2016; Ibrahim et al., 2015; Marin et al., 2002; Palabiyik and Onur, 2010; Sawant and Borkar, 2011, 2015; Sehrawat et al., 2013; Xuan et al., 2013).

Having a common, reliable, fast and efficient method for the most frequently encountered compounds and their impurities in multi-component cough and cold combinations that could be used for their simultaneous quantitative determination and would be applicable to different dosage forms offers a benefit in the quality control of these preparations, reducing time and cost of the

analysis. Also, the very current and worrying problem of falsified medicines could have great use of an all-encompassing method that could be used for screening and quantifying components of dubious samples of medicines. Its use could further be broadened to detecting these active substances in natural products for cough and cold treatment where they should not be present.

At present time HPLC is the most exploited and commonly available method that would be a method of choice for simultaneous determination of large number of analytes as is the case with cough and cold formulations. Literature scouting reveals few HPLC methods using core-shell technology and ultra performance liquid chromatography (UPLC) methods that can be applied for simultaneous determination of different combinations of cough and cold active substances and their impurities (Dewani and Patra, 2015; Grumbach et al., 2007; Pedije, 2011; Phenomenex, 2009; Trass and Lomas, 2015; Waters, 2014; Yehia and Essam, 2016). Nevertheless, to the best of our knowledge, so far no single HPLC method has been reported that could be used to determine all of the undermentioned compounds in different cough and cold dosage forms.

The aim of this work was to develop a single, generally applicable, fast and simple method for simultaneous determination of the most frequently used cough and cold active substances and their impurities that would be applicable for a number of possible formulation compositions. In order to obtain an RP-HPLC method which offers the separation and quantification of eleven active substances, five of their impurities and two preservatives (Table 2) the power and advantages of core-shell technology will be acquired. The design of experiments approach would be used for optimization of the proposed method.

Material and methods

Materials

Working standards of the following substances: PAR, PHEPH (generously provided by Chemax Pharma, Bulgaria), CAF, IBU, ASCAC, PHEN, PROPHE, PSEEPH, DEXMETH, PPHB, NaBENZ (generously provided by Alkaloid, Skopje, Macedonia), CETPYR (generously provided by Suyog Life Sciences Pvt. Ltd., India) were used. Chemical reference material of CHLPHE was obtained from Sigma-Aldrich. Pro analysi grade of the impurities 4-AMPH (obtained from Merck, Germany), 4-NITPH (obtained from Acros Organics, USA), 4'-CHLAC (obtained from Sigma-Aldrich, USA) and the counter ion maleic acid (MALAC) (obtained from Sigma-Aldrich, USA) were used. Chemical reference substances of the impurities CHLIMPC and EPHED were obtained from the European Directorate for the Quality of Medicines.

Reagents

Acetonitrile (HPLC grade) was purchased from Carlo Erba Reagents, Val de Reuil, France, and formic acid 98-100 % (for analysis) was purchased from Merck, Darmstadt, Germany. Water (highly purified) was obtained with a TKA-LAB Reinstwasser system (Niederelbert, Germany).

Standard solutions

Method development and optimization was done on a standard solution prepared in the following manner: stock standard solutions of each substance were prepared at a concentration of 1 mg/mL by dissolving each substance separately in a mixture of 50 : 50 (% v/v) water : acetonitrile. The standard solution was a mixture of each of the individual stock solutions prepared by diluting the stock solutions with diluent (solvent A : solvent B = 99.9 : 0.1 (% v/v)) to a final concentration of 47.6 µg/mL of each substance.

The final method conditions were confirmed on a system suitability solution prepared as a mixture of each of the individual stock solutions by diluting them with diluent to a final concentration of 25 µg/mL of ASCAC, PPHB, CAF, CHLPHE, NaBENZ, PHEN and MALAC, 50 µg/mL of PAR, PROPHE, PHEPH, PSEEPH, IBU, CETPYR and DEXMETH, and 5 µg/mL of 4-AMPH, 4-NITPH, 4'-CHLAC, EPHEP and CHLIMPC.

Sample preparation

Three OTC formulations obtained from a local pharmacy were analysed. OTC formulation 1 was a syrup containing the active substances PAR, CHLPHE, DEXMETH and PSEEPH with a declared content of 160 mg, 1 mg, 5 mg and 15 mg per 5 mL syrup, respectively. Sample solution of OTC formulation 1 for the quantitation of CHLPHE, DEXMETH and PSEEPH was prepared by diluting the syrup with diluent (solvent A : solvent B = 99.9 : 0.1 (% v/v)) to a final concentration of the substances in solution: 10 µg/mL of CHLPHE, 50 µg/mL of DEXMETH and 150 µg/mL of PSEEPH (OTC1 Sample solution I). Sample solution of OTC formulation 1 for the quantitation of PAR was prepared by further diluting OTC1 Sample solution I with diluent to a final concentration of 100 µg/mL (OTC1 Sample solution II).

OTC formulation 2 were sachets with powder for oral solution containing the active substances PAR and PHEPH, with a declared content of 1000 mg and 12.2 mg per sachet, respectively. Sample solution of OTC formulation 2 for the quantitation of PHEPH was prepared by weighing an appropriate amount of the powder and dissolving it in water : acetonitrile = 50 : 50 (% v/v), mixing for 30 minutes in an ultrasonic bath, to obtain a final concentration of the substance of 50 µg/mL (OTC2 Sample solution I). To the solution was added 1 mL of 1 M HCl, in order to obtain good peak shape of

PHEPH. Sample solution of OTC formulation 2 for the quantitation of PAR was prepared by further diluting OTC2 Sample solution I with diluent to a final concentration of 200 µg/mL (OTC2 Sample solution II).

OTC formulation 3 were film-coated tablets containing the active substances IBU and PAR, with a declared content of 200 mg and 500 mg per tablet, respectively. Sample solution of OTC formulation 3 for the quantitation of IBU and PAR was prepared by letting one tablet (accurately weighed) disintegrate in a small amount of water, and then dissolving it in acetonitrile : water = 80 : 20 (% v/v), mixing for 60 minutes in an ultrasonic bath. This solution was further filtered through a 0.45 µm PTFE filter and diluted with diluent to a final concentration of the substances of 40 µg/mL and 100 µg/mL, respectively (OTC3 Sample solution).

Chromatographic conditions

The study was done on an Agilent 1260 Infinity system, equipped with a G1311B quaternary pump, G7167A multisampler, G1316A column compartment and G7117A 1290 DAD detector. The chromatographic separation was achieved on a Poroshell 120 EC-C8 50 mm × 4.6 mm i.d., 2.7 µm particle size, chromatographic column (Agilent Technologies). The mobile phase consisted of solvent A (0.1% (v/v) formic acid (HCOOH) in water) and solvent B (0.1% (v/v) formic acid in acetonitrile), filtered through a 0.45 µm filter. The optimised conditions of the gradient used are the following: 0–1 min 0.1% solvent B; 1–3 min from 0.1 to 15% solvent B; 3–11 min from 15 to 90% solvent B; 11–12 min from 90% back to 0.1% solvent B and stabilisation from 12–14 min with 0.1% solvent B. The flow rate was kept at 1.0 mL/min and the column temperature at 35 °C. Injection volume was 1 µL. The substances were detected at 265 nm, using reference wavelength 450 nm and bandwidth 100 nm (ASCAC, PAR, PHEN, PROPHE, CETPYR, PPHB, CAF, CHLPHE, 4-AMPH, 4-NITPH, 4'-CHLAC, CHLIMPC) and at 215 nm using reference wavelength 450 nm and bandwidth 100 nm (PHEPH, PSEEPH, NaBENZ, DEXMETH, IBU, EPHEP), with a sampling rate of 20 Hz. Data were acquired and processed by use of OpenLAB CDS, ChemStation Edition software (Agilent Technologies).

Method validation

Method validation was carried out according to ICH (International Conference on Harmonization, 2005) and other appropriate guidelines (Barwick, 2003; FDA, 1994, 2015; Little, 2015; Shabir, 2004; USP 40-NF 35, 2017) determining: specificity, linearity, accuracy, precision, detection limit and quantification limit of the method.

Chemometrics

The optimization of the experimental factors through

Table 1. Most frequently used active substances and their combinations in cough and cold preparations

Antihistamines	Decongestants	Analgesics	Cough suppressants
<i>First-generation:</i>	• Ephedrine	• Paracetamol	• Dextromethorphan
• Chlorpheniramine	• Pseudoephedrine	• Ibuprofen	
• Brompheniramine	• Phenylephrine	• Acetylsalicylic acid	
• Pheniramine	• Phenylpropanolamine	• Codeine	
• Promethazine			
• Diphenhydramine			
• Triprolidine			
• Phenyltoloxamine			
<i>Second-generation</i>			
• Loratadine			
Antihistamine + decongestant ^a			
Triprolidine + pseudoephedrine, e.g. <i>Actifed® Cold Tablets or Syrup; Betafed® Syrup</i>			
Chlorpheniramine + phenylephrine, e.g. <i>Demazin® Syrup</i>			
Chlorpheniramine + pseudoephedrine, e.g. <i>Flusin® C Syrup</i>			
Brompheniramine + pseudoephedrine, e.g. <i>Dimetapp® Paed Elixir</i>			
Loratadine + pseudoephedrine, e.g. <i>Demazin® NS Repetabs</i>			
Decongestant + analgesic ^a			
Pseudoephedrine + ibuprofen, e.g. <i>Advil® CS Tablets; Benylin® for Colds Tablets; Nurofen® Cold and Flu Tablets</i>			
Phenylephrine + paracetamol, e.g. <i>Caffetin Cold Max® Powder for oral solution; Coldrex Hotrem® Powder for oral solution; Flutex® Junior Cold and Flu Syrup</i>			
Phenylpropanolamine + paracetamol, e.g. <i>Sinuclear® Capsules</i>			
Pseudoephedrine + paracetamol, e.g. <i>Maxflu® Effervescent Tablets; Flusin® Sinus Tablets</i>			
Pseudoephedrine + paracetamol/codeine, e.g. <i>Sinumax® with Codeine Tablets</i>			
Antihistamine + decongestant + analgesic			
Triprolidine + pseudoephedrine + paracetamol, e.g. <i>Acuflu® P Syrup; Adco-Flupain® Syrup</i>			
Diphenhydramine + pseudoephedrine + paracetamol, e.g. <i>Benylin® Four Flu Liquid/Tablets</i>			
Chlorpheniramine + ephedrine + paracetamol, e.g. <i>Colcleer® Tablets, Flusin® Tablets, Sinucon® Tablets</i>			
Chlorpheniramine + pseudoephedrine + acetylsalicylic acid, e.g. <i>Coryx® Effervescent Tablets</i>			
Chlorpheniramine + pseudoephedrine + paracetamol, e.g. <i>Rhinostop® Tablets or Syrup</i>			
Chlorpheniramine + phenylephrine + aspirin, e.g. <i>Dristan® Tablets</i>			
Chlorpheniramine + phenylephrine + paracetamol, e.g. <i>Colcleer® Paed Syrup; Flustat® Capsules, Grippon® Capsules, Grippon® Cold and Flu Tablets, Histacon® Capsules</i>			
Pheniramine + phenylephrine + paracetamol, e.g. <i>Degoran® Fizzy</i>			
Phenyltoloxamine + phenylpropanolamine + paracetamol + codeine, e.g. <i>Adco-Sinal® Co Tablets</i>			
Antihistamine + decongestant + analgesic + cough suppressant			
Chlorphenamine + pseudoephedrine + paracetamol + dextromethorphan, e.g. <i>Tylol Cold® Syrup</i>			

a - some products may also contain caffeine or vitamin C (Taken from Van Schoor, 2013 and adapted for the purpose of this manuscript).

design of experiment methodology was done using MODDE 10.1 Software for design of experiments and optimization (Umetrics, Umea, Sweden). The designed experiments were conducted on a standard solution consisted of all of the forementioned substances.

Results and discussion

Considering that the goal was to come up with a fast and simple RP-HPLC method that would be useful in the everyday of the analytical laboratory, the method aimed to encompass as many of the most frequently analysed

compounds in cough and cold preparations. Conducting a screen of the registered products on several pharmaceutical markets it was concluded to focus on 11 active substances, 5 of their impurities and 2 preservatives.

Definition of preliminary chromatographic conditions

Looking at the structural formulas of the compounds and their broad polarity range (Table 3), and the complexity of the mixture that should be analysed, one can easily conclude that a gradient elution is inevitable. The starting point of the gradient conditions was chosen according to general literature guidelines and having a fast

and simple method in mind. The initial method development was started with a typical scouting gradient at room temperature, using 0.1% (v/v) formic acid in water as solvent A and 0.1% (v/v) formic acid in acetonitrile as solvent B. Acetonitrile-water is recommended as mobile phase, because of its lower viscosity (and lower pressure drop). The pH value of the mobile phase (both solvent A and solvent B) was below pH < 3, which was suitable for two reasons. First, the pKa values of both acids and bases will differ from the mobile phase pH by > 2 units, thus providing a preferably more robust method that would resist small pH changes, and second, bases are usually best separated at low pH, because undesirable interactions between sample molecules and the column packing (i.e. silanols) are suppressed, thereby minimizing peak tailing and maximizing column plate numbers (ChromAcademy; Dolan and Snyder, 2000; Snyder et al., 2010). To achieve desired separation a column that uses superficially porous particles as the packing material was used. Core-shell silica particles which already have an extensive and successful background as packing materials for HPLC columns (Hayes et al., 2014), proved efficient for the purpose of this study to obtain suitable separation with a fast flow rate and relatively low back pressure.

Table 2. Active substances, impurities and preservatives included in the developed method

<i>Active substances</i>
1.Paracetamol (PAR)
2.Phenylephrine hydrochloride (PHEPH)
3.Caffeine (CAF)
4.Ibuprofen (IBU)
5.Ascorbic acid (ASCAC)
6.Propiphenazone (PROPHE)
7.Pheniramine maleate (PHEN)
8.Chlorphenamine maleate (CHLPHE)
9.Pseudoephedrine hydrochloride (PSEEPH)
10.Dextromethorphan hydrobromide (DEXMETH)
11.Cetylpyridinium chloride (CETPYR)
<i>Impurities of paracetamol</i>
12.4-aminophenol (4-AMPH)
13.4-nitrophenol (4-NITPH)
14.4'-chloroacetanilide (4'-CHLAC)
<i>Impurities of chlorphenamine maleate</i>
15. Chlorphenamine impurity C (CHLIMPC)
<i>Impurities of pseudoephedrine hydrochloride</i>
16.Ephedrine hydrochloride (EPHED)
<i>Preservatives</i>
17.Propyl parahydroxybenzoate (PPHB)
18.Sodium benzoate (NaBENZ)

A few of the chromatographic parameters that were varied in the initial experiments (results not shown) with a great impact on improvement of the separation of the peaks were: the temperature of the column, the flow rate

and the detector parameters. Column compartment temperature of 35 °C was shown to be optimal for the separation of all of the compounds, and the only parameter that achieved full baseline separation straight away between CAF and PHEN. The proposed flow rate was 1 mL/min, and faster flow rates didn't achieve an improvement in separation. The recorded UV spectra of the proposed analytes suggested that the detection should be performed at 215, 254 and 265 nm, with best overall detection observed at 215 nm and 265 nm with a reference wavelength of 450 nm. According to the expected generation of fast peaks due to the small column dimensions, a faster sampling rate of 20 Hz gave a far better response in the chromatogram.

Method optimization

After the initial experiments several critical resolutions between the peaks were noticed: 4-AMPH/ASCAC; 4-AMPH/MALAC; EPHED/PSEEPH; CAF/PHEN; CHLIMPC/CHLPHE; CHLPHE/NaBENZ; NaBENZ/4-NITPH and 4-NITPH/DEXMETH. For complete separation of all of the compounds, the gradient was optimized using modern chemometric tools for careful and systematic planning of the experiments in order to identify the parameters of the gradient that will have the biggest impact on the separation and their optimal values.

Response surface design of experiments (DoE) was applied for systematic planning of the experiments (Acevska et al., 2015; Araujo and Brereton, 1996a, 1996b; Petkovska, 2008), which gave accurate and useful results that efficiently lead to the determination of the final gradient conditions in two sets of experiments. Since the most influential parameters of the gradient for improving separation in general are the gradient time and the gradient range as well as out from the preliminary research data, parameters chosen to be investigated in the first set of experiments were: the initial percentage of solvent B in the mobile phase ($W_0(\%B)$), the gradient time (tg) and the gradient range of solvent B ($\Delta\%B$). The set of experiments was designed according to the 2^3 Central Composite Face Centered (CCF) model. It consisted of seventeen experiments covering the following ranges of the chosen three experimental factors: $W_0(\%B)$ from 2 to 6%, tg from 8 min (1st to 9th minute of the run) to 12 min (1st to 13th minute of the run) and $\Delta\%B$ from 78% (from 2 to 80% of solvent B during tg) to 94% (from 2 to 96% of solvent B during tg). The method was kept isocratic for the first minute of the run that should provide satisfactory method robustness in method transfer. The chromatographic response was evaluated based upon the resolution (R_s) between seven of the critical peak pairs (Table 4). The impact of the chromatographic experimental factors on the separation of the method represented through the normalized coefficients of the CCF DoE is shown in Fig. 1A. The relationship between R_s as chromatographic descriptor

Table 3. Structural formulas of the compounds included in the method, their partition coefficients ($\log P$) and dissociation constants (pK_a) (PubChem Compound; DrugBank)

Antihistamines	Decongestants	Analgesics
<p>PHENIRAMINE MALEATE $\log P = 2.98$; pK_a (sb) = 9.48</p>	<p>PSEUDOEPHEDRINE HCl $\log P = 0.89$; $pK_a = 10.25$</p>	<p>PARACETAMOL $\log P = 0.46$; $pK_a = 9.38$</p>
<p>CHLORPHENIRAMINE MALEATE $\log P = 3.58$; pK_a (sb) = 9.47</p>	<p>PHENYLEPHRINE HCl $\log P = -0.31$; $pK_a = 8.97$</p>	<p>IBUPROFEN $\log P = 3.97$; $pK_a = 4.91$</p>
Impurities	Cough suppressants
<p>4-AMINOPHENOL $\log P = 0.04$; $pK_{a1} = 5.48$; $pK_{a2} = 10.46$</p>	<p>DEXTROMETHORPHAN HBr $\log P = 3.49$; pK_a (sb) = 9.85</p>	<p>PROPYPHENAZONE $\log P = 1.74$</p>
<p>4-NITROPHENOL $\log P = 1.91$; $pK_a = 7.15$</p>	<p>PROPYL PARAHYDROXY BENZOATE $\log P = 3.04$; $pK_a = 8.5$</p>	<p>ASCORBIC ACID $\log P = -1.85$; $pK_{a1} = 4.17$; $pK_{a2} = 11.57$</p>
<p>4'-CHLOROACETANILIDE $\log P = 2.12$</p>	<p>SODIUM BENZOATE $\log P = -2.27$; pK_a (sa) = 4.08 Counter ion</p>

<p>CHLORPHENIRAMINE IMPURITY</p>

<p>EPHEDRINE HCl log P = 1.32; pKa (sa) = 13.89; pKa (sb) = 9.52</p>	<p>MALEIC ACID log P = -0.48; pKa1 = 1.94; pKa2 = 6.22</p>	<p>CAFFEINE log P = -0.07; pKa = 14.0</p> <p>CETYLPIRIDINIUM Cl log P = 1.71</p>
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sb = strongest basic, sa = strongest acidic

and the experimental factors over the defined experimental values is depicted in Fig. 1B with the response surface contour plot.

According to Fig. 1A, $W_0(\%B)$ and tg have the biggest impact on the separation. $W_0(\%B)$ is the only parameter that influences positively the separation of 4-AMPH/ASCAC, and has a lesser impact on R_S of the rest of the peak pairs. $\Delta\%B$ has a less significant effect on R_S than tg. Examining the influence of tg in Fig. 1A and the nature of its relationship to R_S in the contour plots in Fig. 1B, it is observed that in general it has opposite

influence on the R_S of the peaks from the first and the second half of the chromatogram. Increasing tg has a positive influence on R_S for peaks up to around the 5th minute of the gradient and decreasing tg has a positive influence on R_S for peaks that appear after the 5th minute of the gradient.

Achieving satisfactory R_S between all of the peaks in the chromatogram according to the results of the first set of experiments would require splitting of the gradient in two steps. To achieve this, a second set of 27 experiments was acquired with 2⁴ CCF DoE aiming toward defining

Table 4. Design of the first set of experiments according to the 2³ CCF model, including three experimental factors, their chosen ranges and the results for the studied chromatographic response (resolution (R_S) between seven critical peak pairs)

Exp No	$W_0(\%B)$ [%]	$\Delta\%B$ [%]	tg [min]	R_{S1}	R_{S2}	R_{S3}	R_{S4}	R_{S5}	R_{S6}	R_{S7}
1	2	78	8	0.61	0.93	1.88	1.78	2.29	1.02	2.08
2	6	78	8	0	0.91	3.06	1.87	1.94	1.20	2.39
3	2	94	8	0.62	0.68	1.63	1.59	2.59	1.14	1.00
4	6	94	8	0	0.93	2.71	1.64	2.25	1.28	1.37
5	2	78	12	0.63	1.33	2.22	2.35	1.31	0	6.15
6	6	78	12	0	0.94	3.69	2.24	0.99	0.84	4.56
7	2	94	12	0.63	1.06	2.11	2.11	1.89	0.79	3.12
8	6	94	12	0	0.93	3.21	2.16	1.56	1.14	3.86
9	2	86	10	0.63	0.98	2.03	1.96	2.07	0.97	2.89
10	6	86	10	0	0.96	3.12	2.03	1.74	1.19	3.20
11	4	78	10	0	1.26	2.35	2.12	1.74	0.98	3.61
12	4	94	10	0	1.17	2.13	1.88	2.12	1.12	2.41
13	4	86	8	0	1.12	1.91	1.67	2.35	1.20	1.54
14	4	86	12	0	1.29	2.45	2.24	1.54	0.81	3.87
15	4	86	10	0	1.24	2.26	1.99	1.86	1.05	3.07
16	4	86	10	0	1.24	2.26	1.99	1.87	1.06	3.08
17	4	86	10	0	1.24	2.26	1.99	1.86	1.05	3.06

Exp = experiment; $W_0(\%B)$ = initial percentage of solvent B in the mobile phase; $\Delta\%B$ = gradient range of solvent B; tg = gradient time; R_{S1} = resolution 4-AMPH/ASCAC; R_{S2} = resolution EPHE/PSEEPH; R_{S3} = resolution CAF/PHEN; R_{S4} = resolution CHLIMPC/CHLPHE; R_{S5} = resolution CHLPHE/NaBENZ; R_{S6} = resolution NaBENZ/4-NITPH; R_{S7} = resolution 4-NITPH/DEXMETH

Fig. 1. Results from the first set of experiments using design of experiments approach (2^3 CCF DoE) during optimization of the HPLC method.

A. The impact of the studied gradient parameters: initial percentage of solvent B in the mobile phase ($W_0(\%B)$), gradient range of solvent B ($\Delta\%B$) and gradient time (tg) and their interactions, on the resolution (R_s) between seven critical peak pairs of analytes.

B. Response surface contour plot depicting the relationship between the resolution (R_s) of the seven critical peak pairs and the change in initial percentage of solvent B in the mobile phase ($W_0(\%B)$) and the gradient time (tg) over the defined experimental values (the gradient range of solvent B ($\Delta\%B$) is set to 86 %).

the final look of the gradient. The defined experimental factors of the two-step gradient were: the initial percentage of solvent B in the mobile phase in the first step of the gradient ($W_0(\%B)$), gradient time of the first step of the gradient (tg_1), initial percentage of solvent B in the mobile phase in the second step of the gradient ($W_1(\%B)$) and gradient time of the second step of the gradient (tg_2). The investigated experimental area of the experimental factors was: $W_0(\%B)$ from 0.1 to 2%, tg_1 from 2 min (1st to 3rd minute of the run) to 4 min (1st to 5th minute of the run), $W_1(\%B)$ from 15 to 25% and tg_2 from 8 min to 10 min, depending on the time of tg_1 ; if $tg_1 = 2$ min, tg_2 will range between the 3rd to 11th minute of the run as chromatographic minimum and the 3rd to 13th minute of the run as the chromatographic maximum;

if $tg_1 = 4$ min, tg_2 will range between the 5th to 13th minute of the run as chromatographic minimum and the 5th to 15th minute of the run as the chromatographic maximum. The R_s between nine peak pairs was used as a descriptor of the chromatographic response (Table 5). The influence of the gradient experimental factors on the separation of the method is shown in Fig. 2A represented through the normalized coefficients of the CCF DoE. The response surface shape of R_s as a function of the experimental factors over the defined experimental values is shown in Fig. 2B with the response surface contour plot.

After analysing the chromatograms and the chemometric results (Fig. 2) it is concluded that for achieving satisfactory resolution ($R_s \geq 1.0$) between 4-

Fig. 2. Results from the second set of experiments using design of experiments approach (2^4 CCF DoE) during final optimization of the HPLC method.

A. The impact of the studied two-step gradient parameters: the initial percentage of solvent B in the mobile phase in the first step of the gradient ($W_0(\%B)$), gradient time of the first step of the gradient (tg_1), initial percentage of solvent B in the mobile phase in the second step of the gradient ($W_1(\%B)$) and gradient time of the second step of the gradient (tg_2) and their interactions, on the resolution (R_s) between nine critical peak pairs of analytes.

B. Response surface contour plot depicting the relationship between the resolution (R_s) of the nine critical peak pairs and the change in gradient time of the first step of the gradient (tg_1) and initial percentage of solvent B in the mobile phase in the second step of the gradient ($W_1(\%B)$) over the defined experimental values (the initial percentage of solvent B in the mobile phase in the first step of the gradient ($W_0(\%B)$) is set to 0,1 % and gradient time of the second step of the gradient (tg_2) is set to 8 minutes).

AMPH and ASCAC it is necessary that $W_0(\%B)$ be kept the lowest possible, that is 0.1%. This factor also influences R_s between the rest of the peaks and in opposite directions, but since it's the only factor that can separate the fore mentioned compounds it was decided to keep its value at 0.1% in the final gradient. The tg_2 has almost no influence on overall R_s (Fig. 2A), so its value was chosen to be at the chemometric minimum (i.e. 8 minutes). Both tg_1 and $W_1(\%B)$ have an important impact on separation (Fig. 2A) opposite to one another, and also influence R_s of the peaks from the first and the second half of the chromatogram in opposite direction. Keeping

$W_0(\%B)$ and tg_2 at the constant selected values, the response surface of the influence of tg_1 and $W_1(\%B)$ on R_s was further investigated. Optimal values providing satisfactory resolution ($R_s \geq 1.0$) between all of the critical peak pairs for both experimental factors were drawn from Fig. 2B, which for $W_1(\%B)$ is 15%, and for tg_1 is 2 min. A system suitability solution was prepared and injected using the final optimized two-step gradient, showing that complete separation ($R_s \geq 2.0$) between all of the analytes was achieved. The peaks of EPHE and PSEEPH are baseline separated with a critical resolution of 1.3 (Fig. 3).

Fig. 3. Chromatogram of the system suitability solution injected with the final optimized method conditions showing adequate separation between all of the peaks of the substances included in the method.

Chromatographic conditions: Poroshell 120 EC-C8 50 mm × 4.6 mm i.d., 2.7 μm particle size; eluents: solvent A (0.1 % (v/v) formic acid in water) and solvent B (0.1 % (v/v) formic acid in acetonitrile); gradient elution: 0–1 min 0.1 % solvent B; 1–3 min from 0.1 % to 15 % solvent B; 3–11 min from 15 % to 90 % solvent B; 11–12 min from 90 % back to 0.1 % solvent B and stabilisation from 12–14 min with 0.1 % solvent B; flow rate, 1.0 mL/min; injection volume, 1 μL; column temperature, 35°C; detection at A. 265 nm, reference wavelength 450 nm; bandwidth 100 nm (ASCAC, PAR, PHEN, PROPHE, CETPYR, PPHB, CAF, CHLPHE, 4-AMPH, 4-NITPH, 4'-CHLAC, CHLIMPC) and at B. 215 nm, reference wavelength 450 nm; bandwidth 100 nm (PHEPH, PSEEPH, NaBENZ, DEXMETH, IBU, EPHEPH); sampling rate, 20 Hz.

Method validation

The chromatographic parameters of the peaks in the chromatogram of the system suitability solution, suggesting excellent performance of the method ($R_s \geq 2.0$, number of theoretical plates (N) ≥ 5000 tp/column, tailing factor (T) (USP 5 %) ≤ 2.0) are represented in Table 6.

The summary of the validation results showing adequate performance of the method for the parameters linearity, precision, detection and quantification limit, and accuracy of the method for the selected pharmaceutical formulations are represented in Table 7 and 8.

Conclusion

A generally applicable, reliable, fast and efficient HPLC/DAD method for simultaneous determination of the

most frequently used cough and cold active substances and their impurities was developed and optimized. The compounds that the method can discriminate include eleven active substances: paracetamol, phenylephrine HCl, caffeine, ibuprofen, ascorbic acid, propiphenazone, pheniramine maleate, chlorphenamine maleate, pseudoephedrine HCl, dextromethorphan HBr and cetylpyridinium Cl; five of their impurities: 4-aminophenol, 4-nitrophenol, 4'-chloroacetanilide, chlorphenamine impurity C and ephedrine HCl; and two preservatives: sodium benzoate and propyl parahydroxybenzoate. All 18 compounds were successfully separated on a RP-HPLC column with superficially porous particles using gradient elution with a very simple mobile phase in 14 minutes with excellent sensitivity and resolution. Method optimization was assisted by the design of experiments approach, leading to

Table 5. Design of the second set of experiments according to the 2^4 CCF model, including four experimental factors, their chosen ranges and the results for the studied chromatographic response (resolution (R_s) between nine critical peak pairs)

Exp No	$W_0(\%B)$ [%]	tg_1 [min]	$W_1(\%B)$ [%]	tg_2 [min]	R_{s1}	R_{s2}	R_{s3}	R_{s4}	R_{s5}	R_{s6}	R_{s7}	R_{s8}	R_{s9}
1	0.1	2	15	8	1.27	1.58	0.80	1.95	1.93	2.03	1.58	3.98	3.07
2	2	2	15	8	0.64	1.45	1.25	2.36	1.92	1.96	1.69	3.86	2.77
3	0.1	4	15	8	1.27	1.61	1.73	2.52	1.91	0	0	7.95	1.98
4	2	4	15	8	0.64	1.42	1.75	3.04	2.10	0.70	0.87	6.70	1.57
5	0.1	2	25	8	1.27	1.60	0	1.39	1.62	3.31	2.24	1.91	3.77
6	2	2	25	8	0.63	1.43	0.76	1.65	1.63	2.90	2.11	2.28	3.51
7	0.1	4	25	8	1.27	1.62	1.14	2.14	2.32	0.93	1.05	7.42	2.32
8	2	4	25	8	0.63	1.42	1.32	2.50	2.48	1.19	1.66	7.33	1.71
9	0.1	2	15	10	1.27	1.63	0.80	1.94	2.11	1.73	1.48	5.78	2.85
10	2	2	15	10	0.64	1.42	1.24	2.37	2.17	1.77	1.73	5.22	2.42
11	0.1	4	15	10	1.26	1.63	1.74	2.53	1.65	0	0	9.16	1.55
12	2	4	15	10	0.63	1.43	1.74	3.05	1.93	0	0	6.97	1.04
13	0.1	2	25	10	1.27	1.60	0	1.39	1.65	3.28	2.23	2.41	3.87
14	2	2	25	10	0.63	1.42	0.74	1.64	1.68	2.93	2.21	2.72	3.51
15	0.1	4	25	10	1.27	1.60	1.15	2.16	2.32	0.92	1.05	7.46	2.22
16	2	4	25	10	0.64	1.43	1.34	2.52	2.48	1.18	1.67	7.55	1.64
17	0.1	3	20	9	1.27	1.64	1.04	2.08	2.15	1.34	1.30	6.83	2.54
18	2	3	20	9	0.63	1.42	1.31	2.46	2.31	1.38	1.66	6.02	2.10
19	1.05	2	20	9	0	0	1.56	2.34	1.96	2.08	1.96	4.25	2.69
20	1.05	4	20	9	0	0	1.55	3.16	2.65	0	0	7.97	1.11
21	1.05	3	15	9	0	0	1.59	3.16	2.05	0	0	6.53	1.80
22	1.05	3	25	9	0	0	1.52	2.60	2.08	1.77	1.84	4.94	2.45
23	1.05	3	20	8	0	0	1.58	2.87	2.22	1.12	1.62	5.76	2.06
24	1.05	3	20	10	0	0	1.53	2.89	2.36	1.05	1.63	6.71	1.79
25	1.05	3	20	9	0	0	1.59	2.87	2.32	1.09	1.62	6.25	1.91
26	1.05	3	20	9	0	0	1.55	2.88	2.31	1.06	1.63	6.33	1.93
27	1.05	3	20	9	0	0	1.37	2.93	2.29	1.02	1.59	6.23	1.87

Exp = experiment; $W_0(\%B)$ = initial percentage of solvent B in the mobile phase in the first step of the gradient; tg_1 = gradient time of the first step of the gradient; $W_1(\%B)$ = initial percentage of solvent B in the mobile phase in the second step of the gradient; tg_2 = gradient time of the second step of the gradient; R_{s1} = resolution 4-AMPH/ASCAC; R_{s2} = resolution ASCAC/MALAC; R_{s3} = resolution EPHEP/PSEEPH; R_{s4} = resolution CAF/PHEN; R_{s5} = resolution CHLIMPC/CHLPHE; R_{s6} = resolution CHLPHE/NaBENZ; R_{s7} = resolution NaBENZ/4-NITPH; R_{s8} = resolution 4-NITPH/DEXMETH; R_{s9} = resolution DEXMETH/4'-CHLAC

a faster and accurate conclusion of the final method conditions. The proposed method has been validated and proved to be suitable for the simultaneous qualitative and quantitative determination of the selected compounds in different cough and cold dosage forms. The resolution power of the method for the big number of included compounds can serve for screening and quantifying components as is expected in comprehensive market surveillance studies where completely different

formulations of similar medicinal product types are expected to be controlled for quality.

The results of this study revealed further possibilities of the applied approach (combination of the proposed simple mobile phase at gradient elution, core-shell technology, and the design of experiment approach for optimization) for resolving compounds with broad range of polarities. Therefore, it is proposed that this methodology can be used as a platform and a common

starting point for an easy development and optimization of methods that encompass a large number of compounds,

which could be exploited as magic bullet screening methods.

Table 6. Peak performance parameters of the chromatogram of the system suitability solution

#	Substance	RT (minutes)		Resolution		N (tp/column)		T (USP 5%)	
		265 nm	215 nm	265 nm	215 nm	265 nm	215 nm	265 nm	215 nm
1	4-AMPH	0.593	-	-	-	6197	-	1.83	-
2	ASCAC	0.688	-	3.17	-	8453	-	1.55	-
3	MALAC	0.870	-	2.42	-	-	-	-	-
4	PHEPH	1.424	1.424	5.74	8.04	6343	6470	1.67	1.87
5	PAR	3.418	3.418	33.99	34.29	89710	91022	1.19	1.08
6	EPHED	3.911	3.909	11.15	11.54	135499	155481	0.88	1.27
7	PSEEPH	3.964	3.964	1.21	1.25	118676	106385	1.32	1.63
8	CAF	4.271	4.271	7.28	7.04	201847	199584	1.30	1.32
9	PHEN	4.435	4.435	4.08	4.04	174279	170521	1.58	1.93
10	CHLIMPC	5.472	5.472	25.21	25.85	304715	346698	1.26	1.23
11	CHLPHE	5.612	5.612	3.35	3.39	261474	245387	1.49	2.03
12	NaBENZ	5.791	5.791	3.39	3.33	142455	141365	1.08	1.11
13	4-NITPH	5.957	5.961	2.31	2.39	84138	87238	1.00	1.39
14	DEXMETH	6.297	6.298	5.22	5.18	273666	263242	1.75	1.75
15	4'-CHLAC	6.523	6.524	4.39	4.35	231009	227102	1.10	1.67
16	PROPHE	7.118	7.118	11.27	11.17	309260	306191	1.15	1.13
17	PPHB	7.457	7.457	6.44	6.37	305919	296729	1.12	1.10
18	IBU	8.969	8.969	27.90	27.69	436719	436719	1.22	1.33
19	CETPYR	9.794	9.794	9.97	10.31	124703	137872	2.83	2.24

RT = retention time; N = number of theoretical plates; tp = theoretical plates; T (USP 5 %) = USP tailing factor at 5 % of peak height

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Table 7. Results for method validation parameters

Substance		Linearity ^a		System precision (RSD/%) ^b				LOD ^c (µg/mL)	LOQ ^c (µg/mL)
Active substances and preservatives	Range	R ²	Line Equation	5 µg/mL (n = 3)	25 µg/mL (n = 6)	100 µg/mL (n = 6)	300 µg/mL (n = 3)		
ASCAC (265 nm)	5 - 300 µg/mL	0.9996	y = 0.868x + 0.3004	0.40	0.12	0.37	0.23	-	-
PHEPH (215 nm)	5 - 300 µg/mL	0.9992	y = 1.555x + 0.3626	1.08	0.33	0.45	0.26	-	-
PAR (265 nm)	5 - 300 µg/mL	0.9992	y = 1.4614x - 0.2976	0.53	0.14	0.06	0.10	-	-
PSEEPH (215 nm)	5 - 300 µg/mL	0.9994	y = 0.999x + 0.983	0.34	0.86	0.32	0.80	-	-
PHEN (265 nm)	5 - 300 µg/mL	0.9994	y = 0.9711x + 0.9573	0.81	0.19	0.26	0.20	-	-
NaBENZ (215 nm)	5 - 300 µg/mL	0.9992	y = 1.6621x + 0.3143	1.04	1.10	0.61	0.30	-	-
DEXMET (215 nm)	5 - 300 µg/mL	0.9995	y = 1.0835x - 0.1364	0.73	0.97	0.76	0.30	-	-
PROPHE (265 nm)	5 - 300 µg/mL	0.9993	y = 1.8928x + 1.2099	0.41	0.37	0.09	0.21	-	-
IBU (215 nm)	5 - 300 µg/mL	0.9989	y = 2.0005x - 5.8093	0.84	1.05	1.02	0.04	-	-
CETPYR (265 nm)	5 - 300 µg/mL	0.9994	y = 0.4913x - 0.9499	1.56	0.23	0.24	0.25	-	-
CAF (265 nm)	5 - 300 µg/mL	0.9995	y = 2.2199x - 2.0469	0.42	0.43	0.16	0.05	-	-
CHLPHE (265 nm)	5 - 300 µg/mL	0.9996	y = 0.903x + 0.0322	0.69	0.25	0.14	0.20	-	-
PPHB (265 nm)	5 - 300 µg/mL	0.9993	y = 3.616x + 3.9602	0.23 LOD ^c (n = 10)	0.39 LOQ (n = 10)	0.14 1 µg/mL (n = 10)	0.18 20 µg/mL (n = 3)	-	-
Impurities									
4-AMPH (265 nm)	0.1 - 20 µg/mL	0.9994	y = 0.5311x - 0.0742	16.65	7.70	2.99	0.07	0.1	0.2
4-NITPH (265 nm)	0.5 - 20 µg/mL	0.9991	y = 0.6861x + 0.1821	2.52	2.52	2.34	0.38	0.5	0.5
4'-CHLAC (265 nm)	0.1 - 20 µg/mL	0.9998	y = 1.5822x + 0.0262	10.18	3.41	1.48	0.05	0.1	0.2

CHLIMPC (265 nm)	0.2 - 20 μg/mL	0.9994	$y = 0.9537x - 0.0823$	20.44	5.94	2.25	0.17	0.2	0.5
EPHED (215 nm)	0.5 - 20 μg/mL	0.9982	$y = 1.0459x - 0.2795$	12.92	8.88	4.79	2.58	0.5	0.75

R^2 = correlation coefficient; RSD = relative standard deviation; n = number of determinations; LOD = limit of detection; LOQ = limit of quantification;

^a Assessed through 11 concentration levels in the range of 5 - 300 μg/mL for the active substances (AS) and the preservatives (PRE), and through 14 concentration levels in the range of 0.1 - 20 μg/mL for the impurities (IMP). Linear relationship was obtained between the peak area and the corresponding concentration ($R^2 \geq 0.997$ for AS and PRE, and $R^2 \geq 0.98$ for IMP).

^b System precision for the AS and the PRE was assessed by replicate injections of standard solutions at 5 μg/mL, 25 μg/mL, 100 μg/mL and 300 μg/mL. The obtained values for the RSD of the peak areas showed adequate system precision ($RSD \leq 2.0$ %). For the IMP, system precision was assessed by replicate injections of standard solutions at LOQ, 1 μg/mL and 20 μg/mL and the method was confirmed to be precise ($RSD \leq 5.0$ % and $RSD \leq 10.0$ % at LOQ).

^c LOD and LOQ for the IMP were predicted based on the standard deviation of the response and the slope from a calibration curve, examining the response of a set of solutions at low concentration levels, from 0.1 – 2.0 μg/mL. Experimental check was done to confirm the calculated values, evaluating injection repeatability ($RSD (n=10) \leq 33.0$ % at LOD; $RSD (n=10) \leq 10.0$ % at LOQ).

Table 8. Results for method validation parameters

Substance	Accuracy ^a			Method precision (RSD/%) ^b
	Recovery (% , n=3) on 50 % of c _w	Recovery (% , n=3) on 100 % of c _w	Recovery (% , n=3) on 150 % of c _w	at 100 % of c _w (n = 6)
OTC formulation 1 (syrup)				
PAR (265 nm) (c _w = 100 µg/mL)	99.9 ± 1.4	101.0 ± 0.9	99.5 ± 1.1	1.07
DEXMETH (215 nm) (c _w = 50 µg/mL)	99.8 ± 1.5	99.9 ± 1.7	101.2 ± 1.1	0.88
CHLPHE (265 nm) (c _w = 10 µg/mL)	101.1 ± 2.2	101.7 ± 0.9	100.4 ± 0.7	1.45
PSEEPH (215 nm) (c _w = 150 µg/mL)	100.3 ± 0.6	101.5 ± 0.8	101.6 ± 0.6	0.96
OTC formulation 2 (powder for oral solution)				
PAR (265 nm) (c _w = 200 µg/mL)	101.37 ± 0.6	101.00 ± 0.8	98.07 ± 0.02	1.87
PHEPH (215 nm) (c _w = 50 µg/mL)	100.21 ± 2.2	100.15 ± 2.5	101.73 ± 1.1	1.14
OTC formulation 3 (film-coated tablet)				
IBU (215 nm) (c _w = 40 µg/mL)	101.78 ± 3.1	98.80 ± 2.9	101.58 ± 1.8	1.21
PAR (265 nm) (c _w = 100 µg/mL)	101.90 ± 0.9	100.22 ± 1.9	101.63 ± 1.7	0.77

c_w = working concentration; n = number of determinations; RSD = relative standard deviation

^a The accuracy of the method was validated using the method of standard additions. The calculated recovery values along with their confidence interval (P = 95 %) confirm the method accuracy (100 ± 2 %).

^b Method precision was assessed by preparing six sample solutions at 100 % of the working concentration. The calculated RSD for the peak areas shows adequate method precision (RSD ≤ 2.0 %).

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Резиме

Развој и оптимизација на генерички HPLC метод за истовремено определување на најчесто застапените супстанции во мулти-компонентните перорални лекови за настинка, грип и кашлица со примена на хеометрија

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Клучни зборови: активни супстанции и онечистувања во лекови за настинка, грип и кашлица, HPLC/DAD, површинско-порозни честички, core-shell честички, хеометрија, дизајн на експерименти

Целта на овој труд е развој на единствен, генерално апликативен метод на високоефикасна течна хроматографија во спрега со детектор со диодна решетка (HPLC/DAD), наменет за истовремено определување на најчесто застапените активни супстанции и нивните онечистувања во лековите за настинка, грип и кашлица, што би бил применлив кај голем број на можни формулации на оваа група на лекови. Супстанциите што можат да бидат разделени со методот вклучуваат единаесет активни супстанции: парацетамол, фенилефрин хидрохлорид, кофеин, ибупрофен, аскорбинска киселина, пропифеназон, фенирамин малеат, хлорфенамин малеат, псеудоефедрин хидрохлорид, декстрометорфан хидробромид и цетилпиридиниум хлорид; пет нивни онечистувања: 4-аминофенол, 4-нитрофенол, 4'-хлороацетанилид, хлорфенамин онечистување С и ефедрин хидрохлорид; и два конзерванси: натриум бензоат и пропил парахидроксибензоат. Сите 18 супстанции беа успешно разделени на реверзно-фазна (RP)-HPLC колона со површинско-порозни честички, користејќи градиентно елуирање со примена на многу едноставна мобилна фаза, за време од 14 минути, со одлична осетливост и резолуција. Оптимизацијата на методот беше спроведена со пристапот на дизајн на експерименти. Предложениот метод е валидиран согласно ИСН водичите и докажано е дека е соодветен за истовремено квалитативно и квантитативно определување на избраните супстанции кај различни дозирани форми на лекови за настинка, грип и кашлица.