EXPERIMENTAL STUDY OF CONCRETE PREPARED BY EGGSHELL POWDER AND COPPER SLAG

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ABSTRACT

This paper discusses the work done on concrete by the replacement of cement with eggshell powder and fine aggregate replaced by copper slag. The fresh properties in terms of the slump and hardened properties in terms of flexural strength, split tensile strength, and compressive strength is been studied. It is seen in the study that replacement of cement can be done by eggshell powder up-to 15% but optimum strength can be taken at 10%. On the same hand fine aggregate can be replaced upto 40% by copper slag but optimum strength will be at 30%. As the replacement of eggshell powder increases than slump starts decreasing but in the case of coppers lag the slump starts increasing at its varying percentages. The gain is strength is achieved using eggshell powder and copper slag in combination.

KEYWORDS: Egg Shell powder, Copper Slag, Slump, Mechanical Strength

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INTRODUCTION

Today the development needs rapid construction and industrialization which needs concrete in huge quantities which produces pollution. In huge quantities the waste is generated the generation of waste in India exceed more than 1 lakh metric tons per day. if we can use this pollution waste in the concrete it will help in the reduction of pollution and helps to regain the environmental strength.

Eggshell Powder: -Use of concrete creates emission of carbon dioxide, the use of eggshell powder can reduce this emission. Eggshell powder is a food waste which is very rich in calcium compound.[1] Eggshell is known as a smooth surface that is attractive thought about unpleasant eggshells cracks more without any problem. Most great quality eggshells from business layers contain roughly 2.2 grams of calcium as calcium carbonate. About 95% of the dry eggshell is calcium.

Figure 1: Crushed Eggshell Powder.

Figure 2: Copper Slag.

Copper Slag: - Copper slag is the by-product of copper industries i.e. after the refining of copper the by-product is copper slag. Every ton of copper will generate approximately 2.5 tons of copper slag.[2]use of copper slag can also increase the density up to 2755.6Kg/m^3 . Copper slag is irregular, granular in nature, glassy and black and its properties are like the river sand. Copper slag can easily replace the fine aggregate in the concrete mix. [3] high toughness of copper slag contributes to the increment of concrete mix. Copper slag is very rich in silica.

LITERATURE REVIEW

- Copper slag is the replacement of fine aggregate. Replacement of copper slag can be done up to 40% but optimum strength can be achieved at 30% replacement. Use of copper slag increases the mass density of the concrete.
- The use of eggshell powder can be found optimum at 15%. It can be replaced by up to 20%. It is found to be increasing strength of 8% at the replacement of 15% the fineness of eggshell is the reason for giving increment in the strength of concrete.
- Eggshells can also be used as the replacement of fine aggregate. Fine aggregate can be replaced by up to 30%. During this study it is also seen that there is a huge difference between normal and controlled specimens. Eggshell cannot be used as 100% replacement of fine aggregate
- Studies about the concrete prepared copper slag. SEM, XRD and EDS analysis was done. And it is seen that the microstructure forms of calcium silicate hydrate layers under SEM analysis giving the concrete matrix a denser and homogenous structure. The maximum amount of silica was found in 20% copper slag SCC mix owing to a good pozzolanic reaction. A reduction in Ca/Si ratio was observed in SCC mixes incorporating up to 40% copper slag in comparison to control SCC; Thus, defining the increased strength of the concrete matrix. However, the value of the Ca/Si ratio was almost comparable after 40% slag replacement.

EXPERIMENTAL METHODOLOGY

In this experimental, 84 specimens for each test are being prepared i.e. 84 cubes for compressive strength, 84 beams for flexural strength, and 84 columns for split tensile strength of concrete is prepared. All the design of concrete and other mix proportions are taken in perspective of Indian standards [6]–[8].

The grade of concrete was M25 with a mixing ratio of 1:1:2. For the use of eggshell powder and copper slag the eggshell powder is heated up to 2400°C and then grounded and passed through 90-micron sieve the quantity for one cube, one beam, and one column is given in **Error! Reference source not found.**

The cement was replaced with eggshell powder and fine aggregate was replaced with copper slag. this replacement was done under the fineness of the materials.

The material specifications are: -

- The specific gravity of cement: - 3.3
- Initial and final setting time of cement: -30min and 580min.
- The fineness of cement: -97.8%
- The specific gravity of fine aggregate: -2.64
- The specific gravity of coarse aggregate: -2.7
- The fineness of fine aggregate: -3.2 (zone II)
- The fineness of coarse aggregate: - 8.1
- Dimension of cube: -150X150X150
- Dimension of beam: - 100X100X500
- Dimension of column: - 150X300

Table 1: Quantities of Concrete Mix for 1 Cube, 1 Beam and 1 Column

Ratio	Cement	Fine Aggregate	Coarse Aggregate	Water	Egg Shell		Copper Slag	
					Percentage	in kg	Percentage	in kg
E0C0	8	8	16	4	0	0	0	0
E5C0	7.6	8	16	4	5	0.4	0	0
E10C0	7.2	8	16	4	10	0.8	0	0
E15C0	6.8	8	16	4	15	1.2	0	0
E20C0	6.4	8	16	4	20	1.6	0	0
E10C5	7.2	7.6	16	4	10	0.8	5	0.4
E10C10	7.2	7.2	16	4	10	0.8	10	0.8
E10C15	7.2	6.8	16	4	10	0.8	15	1.2
E10C20	7.2	6.4	16	4	10	0.8	20	1.6
E10C25	7.2	6	16	4	10	0.8	25	2
E10C30	7.2	5.6	16	4	10	0.8	30	2.4
E10C35	7.2	5.2	16	4	10	0.8	35	2.8
E10C40	7.2	4.8	16	4	10	0.8	40	3.2
E10C45	7.2	4.4	16	4	10	0.8	45	3.6

RESULTS

In this experimental study to check the properties of concrete slump test on fresh concrete and three strength test (compressive strength, flexural strength and split tensile strength) were done on hardened concrete All the test were done per Indian standards (i.e. IS 456:2000, 2000; IS 516:1959, 1959; IS 5816:1999, 1999).The following results were derived out after the specific test which is given in **Error! Reference source not found.**the formulas used for the test are

$$1. \text{Compressive Strength} = \frac{\text{Applied load in newton}}{\text{Area of contact of cube}} \quad 2. \text{Split tensile strength} = \frac{2 \cdot \text{load}}{\pi D L} \quad 3. \text{flexural strength} = \frac{FL}{bd^2}$$

Slump: - It is seen that when we increase the percentage replacement of eggshells in concrete the slump starts decreasing but the rate is not so high but after 10% replacement of eggshell the rapid decrement was seen in the slump when copper slag replacement was done. Fall maybe because of the fineness of copper slag.

Compression: - The replacement of eggshell gives an increment in strength up to a certain limit after that this value starts decreasing. When fine aggregates are replaced by copper slag the value of compression strength starts increasing and it can be replacing up to 40 percent, but the optimum result was at 30% replacement.

Split Tensile Strength: - The split tensile strength is not the governing factor for the replacement by eggshell and copper slag because the fineness of eggshell and copper slag may increase the compressive capacity of concrete but unable to make increment of the split tensile strength of concrete. Rather this replacement makes a big decrement in the strength of concrete.

Flexural Strength - As previously stated and previous studies tell us that there is no change of flexural strength on using the eggshell powder in concrete, but the use of copper slag can make a positive increment in the flexural strength of concrete but that too for a small limit

Table 2: Results of Experimental Study

	SLUMP	Compressive Strength		Flexural Strength		Spilt Tensile	
		7 DAYS	28 DAYS	7 DAYS	28 DAYS	7 DAYS	28 DAYS
E0C0	110	17.01	25.60	2.62	4.10	2.28	2.9
E5C0	108	19.2	28.8	2.65	4.10	2.16	2.8
E10C0	105	19.8	29.7	2.65	4.10	2.08	2.67
E15C0	103	17.3	25.95	2.65	4.15	2.07	2.45
E20C0	100	16.5	24.75	2.8	4.15	1.9	2.36
E10C5	98	22.3	31.2	2.6	4.10	2.1	2.7
E10C10	95	24.6	33.2	2.8	4.15	2.15	2.7
E10C15	90	26.3	36.1	2.8	4.15	2.6	2.8
E10C20	87	28.1	37.2	2.8	4.15	2.6	2.85
E10C25	83	28.6	38.8	2.9	4.25	2.6	2.85
E10C30	81	29.6	39.2	2.9	4.25	2.7	2.85
E10C35	78	25.8	38.3	3.2	4.25	2.82	2.9
E10C40	80	19.2	27.3	3.2	4.25	2.82	2.9
E10C45	80	16.5	24.6	3.2	4.30	2.82	3

Figure 3: Slump Comparison of Nominal with Eggshell Powder.

Figure 4: Slump comparison of 10% Eggshell Powder and Copper Slag.

Figure 5: Compression Strength - Nominal + Eggshell Powder.

Figure 6: Flexural Strength - Nominal + Eggshell Powder.

Figure 7: Split Tensile Strength - Nominal + Eggshell Powder.

Figure 8: Compression Strength - 10% Eggshell Powder + Copper Slag.

Figure 9: Flexure Strength - 10% Eggshell Powder + Copper Slag.

Figure 10: Split Tensile Strength - 10% Eggshell Powder + Copper Slag.

CONCLUSIONS

- Eggshell powder and copper slag can be a good replacement in a concrete mix.
- The eggshell powder can only be used where compression is the governing factor.
- Cement can be replaced 10% by eggshell powder for optimum result.
- 15% of cement can be replaced without losing the compressive strength it is not good for flexure and split tensile strength.
- Copper slag can replace a maximum 40% fine aggregate without losing the strength and 30% replacement can be done for optimum results.
- A good reduction in cost can also be seen at this % of replacements.

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