Separation and Enrichment of Flavonoids from Orange Peel Using Magnetic Nanoparticles

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In present study the Fe_3O_4 magnetic nanoparticles (MNPs) was acted as adsorption carrier to separate and concentrate flavonoids from the root extractive of orange peel. It involved synthesizing the Fe_3O_4 magnetic nanoparticle and extracting the flavonoids from orange peel. After magnetic separation and desorption process, the eluent was injected for HPLC analysis. Some parameters influenced extraction efficiency of flavonoids, including amount of Fe_3O_4 magnetic nanoparticles, shaking time and desorption condition were investigated. Under the optimal conditions, experimental result showed that the extraction efficiency of neohesperidin was higher than others flavonoids and the desorption ratio of neohesperidin is 89.3 %. This study demonstrated that the developed methods for separation and enrichment flavonoids was simple, lower cost and environmental friendly. Therefore, the proposed method had a potential for further application.

Keywords: Fe_3O_4 magnetic nanoparticles, Flavonoids, Extraction, Orange peel, HPLC.

INTRODUCTION

Orange (*Citrus sinensis*) peel is widely used as one of the traditional Chinese medicine. The composition contain in peel is complex, previous studies have described the presence of flavonoids as the major constituents of orange peel^{1,2}. Modern medical and chemical studies have shown that flavonoids are important active components³⁻⁵. According to modern pharmacology research, flavonoids have antitumor, antiinflammatory, antioxidant and free-radical scavenging properties^{6,7} and became a vital factor in protective against various diseases like cancer, hypertensive, cardiovascular disease and diabetes. Up to now, flavonoids have been successfully applied in health products, cosmetics and development of the natural medicine as well as in clinical application. Thus, an extensive prospect for further applications of flavone compounds is expected⁸.

Flavonoids have been considered to be a novel drugs and healthcare products due to its potential applications in pharmaceutical industry. There is an increasing demand for the production of flavonoids at high purities. Method for extraction and purification of natural flavone compounds have been reported, such as solvent extraction and column chromatographic procedures including silica gel, macroporous resin, *etc*⁹⁻¹¹. All these methods are turned out to be a conventional and mature technique, but the disadvantages of these methods are tedious, time consuming, requiring multiple chromatographic steps on silica gel, macroporous resin column and high costs of operation¹². Current research is mainly focused on the development

of new techniques and the application of novel materials with enhanced extraction efficiencies.

Recently, a series of absorption material with hydrogen-bonding groups were synthesized based on the investigation of the hydrogen bonds interactions between adsorbent and adsorbate¹³. Nevertheless, certain adsorbates, such as flavonoids, have special structures which have multi-phenolic groups, as shown in Fig. 1. All the structures indicate that if there are some special functional groups such as hydroxyls on the surface of certain adsorbent to favour the hydrogen bond interaction between adsorbents and flavonoids, better separate and concentrate flavonoids would be achieved from the complicated system of crude extraction solution.

Great effort have been made in developing new materials for flavonoids extraction and eyes have been turned to the Fe_3O_4 magnetic nanoparticles (MNPs), which have been used to extract and purify flavonoids from various herbal sources due to it possesses the superiority of large surface area, excellent dispersibility in aqueous solution, easy retrieved from bulk solution by applying an external magnetic field with magnet and sustainable reuse¹⁴. Qing *et al.*¹⁵ utilized baicalin-functionalized magnetic nanoparticles for selectively extracting flavonoids from *Rosa chinensis*. Zhang and Shi¹⁶ developed a new solid-phase extraction method for magnetic retrieval of chitosan combined with high-performance liquid chromatography for the pre-concentration and determination of flavonoids in green tea beverage samples. Hiratsuka *et al.*¹⁷ prepared magnetic molecularly imprinted polymers for bisphenol A

Fig. 1. Structure of flavonoids studied in this work: (A) rutin, (B) neohesperidin, (C) naringin, and (D) quercetin

and its analogues and their application to the assay of bisphenol A in river water. But the disadvantages of synthesis and applications of functionalized magnetic materials is time consuming as well, as they also require multiple steps of Fe_3O_4 MNPs surface modification and expensive chromatographic matrices thus resulting in high costs of operation. In another way, the surface of Fe_3O_4 MNPs can exist a number of hydroxyl group that may also in favoring of H-bonding as well as other uncovalent bond, it means that the bare Fe_3O_4 MNPs may be used as a absorbent directly. To the best of our knowledge, there has been no report on using the Fe_3O_4 MNPs separate and concentrate flavonoids from orange peel.

Herein, we present our study of developing a simple and effective method for separate and concentrate flavonoids from orange peel by using bare Fe_3O_4 MNPs directly. In our works, the influence of relevant parameters were investigated and optimized in detail, including dosage of Fe_3O_4 MNPs, shaking time and desorption condition. As revealed by the results, the present method may be a promising approach to separation and enrichment the flavonoids.

EXPERIMENTAL

Orange peel was collected from local market (Yizhou, China). Rutine, neohesperidin, naringin, quercetin, HPLC-grade methanol and acetonitrile were obtained from Shanghai Chemical Reagents Corporation (Shanghai, China). Iron(II) chloride tetrahydrate ($\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$), iron(III) chloride hexahydrate ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$), glacial acetic acid, ammonium hydroxide,

absolute alcohol, hydrochloric acid, sodium hydroxide, *etc.* were in analytical grade. Ultrapure water used for the preparation of solutions was produced by a Yue Chun water system (chengdu, China). All samples were filtered (MFS-25, 0.22 μm , Shanghai, China) before being injected into the HPLC system.

The Fe_3O_4 MNPs were characterized by Nicolet 6700 Fourier transform infrared spectrometer (FT-IR, USA), The X-ray powder diffraction (XRD) spectra were collected on an X'Pert Pro diffractometer (Philips, Holand). HPLC was performed with an Agilent Technologies (Santa Clara, USA) 1200 liquid chromatograph equipped with a quaternary solvent-delivery system, an autosampler and a UV detector. Hystar 3.1 software for chromatography and hyphenated techniques, was used for data acquisition. An Agilent Zorbax SB-C18 column (100 $\times$ 4.6 mm), 5 μm particles was used for all analysis. A KQ2200DE ultrasonic bath with temperature control (Kunshan Shumei Ultrasonic Instrument, Suzhou, China) was used to disperse the nanoparticles in solution. An Nd-Fe-B magnet (8.0 $\times$ 6.0 $\times$ 1.6 mm) was used for magnetic separation. pH-meter (pHS-3B, Shanghai, China) and a magnet (60 $\times$ 10 $\times$ 4 mm) were used.

Chromatographic conditions for flavonoid analysis:

The detection wavelength was set at 300 nm and the analysis temperature was 30 $^\circ\text{C}$. The mobile phase was a gradient prepared from methanol (component A) and 0.1 % (v/v) aqueous acetic acid (component B). The composition of the gradient was A-B 15:85 at 0 min, 30:70 at 4 min, 45:55 at 8 min, 65:35 at 12 min and keep for 6 min, 15:85 at 8 min, duration of re-equilibration between runs was 10 min. The flow rate was set at 0.6 mL min^{-1} and 5 μL volumes were injected. Standard calibration curves of each flavonoid were given in Table-1, where X is the content of the flavonoids and Y is the peak area.

Preparation of Fe_3O_4 magnetite nanoparticles: The Fe_3O_4 MNPs were prepared by chemical co-precipitation method¹⁸. Briefly, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (5.4 g), $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ (2 g) and 12 M hydrochloric acid (0.85 mL) were dissolved in the flask with 150 mL deionized water. Then, 12 mL of 26.5 % aqueous ammonia was added rapidly into the solution under nitrogen atmosphere with vigorous stirring. The colour of bulk solution turn black immediately, followed by a dropwise addition of ammonia until the solution pH reached 10. The solution was promptly heated to 85 $^\circ\text{C}$ and maintained at that temperature for 1 h and finally cooled slowly to room temperature. The obtained Fe_3O_4 MNPs was separated from the reaction medium by a magnetic field, rinsed with deionized water and ethanol three times respectively. And finally dried in vacuum at 30 $^\circ\text{C}$ for 8 h.

Preparation of the crude extract of orange peel: The dried peel (5 g) was grinded into small pieces 1-2 mm by using

TABLE-1
LINEAR RELATIONSHIPS BETWEEN PEAK AREA AND CONTENT OF THE FLAVONOIDS

Analytes	Calibration equations	Correlation coefficient (R)	Linearity range (mmol L^{-1})
Naringin	$Y = 202.65X - 5.034$	0.9937	0.001-0.1
Rutin	$Y = 417.69X - 5.131$	0.9997	0.001-0.1
Neohesperidin	$Y = 456.58X - 0.542$	0.9984	0.001-0.1
Quercetin	$Y = 272.42X - 1.919$	0.9991	0.001-0.1

Annotation: X is the content of the flavonoids and Y is the peak area; R is the correlation coefficient of the regression equation

a crushing machine and placed in a sealed vessel by adding 30 mL of the ethanol-water (70:30, v/v) solvent, then the sealed vessel was placed in the ultrasonic cleaning bath for ultrasonic extraction for 0.5 h min at room temperature (25 °C). The suspension was filtered and the remaining powder was extracted two more times using 25 mL of the ethanol-water (70:30, v/v) solvent. After filtration, the filtrate was diluted to 100 mL in a volumetric flask (100 mL) by the ethanol-water (70:30, v/v) solvent and stored at 4 °C before use.

Preparation of standard solution: Stock solutions of rutin, neohesperidin, naringin and quercetin (0.24 mg mL⁻¹) were prepared as follows: 6 mg of rutin, neohesperidin, naringin and quercetin was dissolved separately in ethanol-water (70:30, v/v) solution. Then the solution was diluted to 25 mL in a volumetric flask (25 mL) by ethanol-water (70:30, v/v) solvent and stored at 4 °C before use.

Fe₃O₄ MNPs extraction procedure: The extraction procedure was schematically described in Fig. 2. 50 mg Fe₃O₄ MNPs was introduced into a sealed vessel and cleaned two times with 2 mL methanol and 2 mL ultrapure water in sequence, then 2 mL diluted crude extraction was added to the vessel and sonicated for 3 min to dispersed the Fe₃O₄ MNPs, the vessel was then shaken at 25 °C until adsorption equilibrium was reached. After that, a magnet was placed at the bottom of the vessel to collect the Fe₃O₄ MNPs from the solution. The concentration of the flavonoids in the supernatant solution was analyzed by HPLC.

The adsorbate saturated Fe₃O₄ MNPs was desorbed with 1 mL pH 3 methanol solution. Finally, the vessel was shaken for 8 min at 25 °C. After magnetic separating, the desorbed solutions were then analyzed by HPLC.

Fig. 2. Schematic diagram illustrates the magnetic extraction and HPLC analysis of flavonoids

RESULTS AND DISCUSSION

Characterization of the Fe₃O₄ MNPs: The synthesis of Fe₃O₄ MNPs was assessed both by means of FT-IR analysis and XRD spectra. FT-IR spectra of is shown in Fig. 3. As can be seen, the peak at about 3122, 1624 and 586 cm⁻¹ corresponding to the O-H and Fe-O stretching vibrations, respectively. The X-ray diffraction (XRD) patterns for the synthesized Fe₃O₄ MNPs are displayed in Fig. 3. The reflection peaks at 2θ = 30.26°, 35.56°, 43.32°, 53.34°, 57.26° and 62.78°, respectively and can be ascribed to (220), (311), (400), (422), (511) and

(440) planes, which agreed well with the database of magnetite in the JCPDS-International Center for Diffraction Data (JCPDS Card: 19-629) file. It indicated that the Fe₃O₄ MNPs are crystalline materials.

Fig. 3 FT-IR spectra (a) and XRD patterns (b) of Fe₃O₄ MNPs

Evaluation of magnetic ability of the Fe₃O₄ MNPs: For practical application of the Fe₃O₄ MNPs, it is important that the Fe₃O₄ MNPs should possess sufficient magnetic attraction. Therefore, we have tested as follow: 10 mg Fe₃O₄ MNPs and 2 mL deionized water were added to a vial and placed the magnet beside the vial. It is found that the Fe₃O₄ MNPs were quickly attracted to the wall of the vial in a few seconds, leaving the solution transparent. The results indicate that the Fe₃O₄ MNPs as sorbents can be thoroughly separated by an external magnetic field.

Optimization of Fe₃O₄ MNPs extraction conditions: In this study, the optimization was carried out by using naringin, rutin, neohesperidin and quercetin as model analytes. The parameters affecting the performance of the extraction, such as the amount of Fe₃O₄ MNPs, shaking time and desorption condition, were investigated and optimized.

In order to find out the appropriate amounts of Fe₃O₄ MNPs on adsorption of target analytes, different dosage of Fe₃O₄ MNPs ranging from 10 to 70 mg were used. As can be

seen in Fig. 4, the effect of the amount of Fe_3O_4 MNPs on the concentration of model analytes is significant and the concentration achieved by 50 mg Fe_3O_4 MNPs are the highest. This can be attributed to a comprehension influence of the total surface area of the Fe_3O_4 MNPs and their dispersibility in sample solution. Based on this result, 50 mg was selected as the final amount of Fe_3O_4 MNPs in the following experiments.

Fig. 4. Effect of the amount of Fe_3O_4 MNPs on the concentration of elution, The adsorption time was 6 min

In the extraction process, the effect of shaking time was investigated. As shown in Fig. 5, it can be seen that the extraction concentration of model analytes all achieved their maximums at 6 min. Therefore, a short shaking time of 6 min was selected for adsorption, which enables the target analytes to be saturated absorption on the Fe_3O_4 MNPs.

Fig. 5. Effect of the shaking time on the extraction concentration of model analytes

In addition, the effect of desorption time in the range of 2-20 min was investigated to improve extraction efficiency. The results shown in Fig. 6 indicated that, the concentration of model analytes increase with the increasing desorption time, up to 8 min. After 8 min, most of the analytes concentration have no significant change. Thus, the desorption time of 8 min was considered in the following studies.

Fig. 6. Effect of different desorption times on the concentration of elution

The pH of elute solution plays an important role for desorption of target analytes by affecting the charged species and density on the Fe_3O_4 MNPs surface. In this sense, pH values ranging from 3 to 11 were studied. As can be seen in Fig. 7, the concentration of model analytes decreased with increasing pH. This result can be attributed to the target analytes ionization and decreases repulsion on the surface of Fe_3O_4 MNPs. At pH values below 2 the solution turns dark brown indicating partial decomposition of Fe_3O_4 MNPs by the excess of acetic acid while at pH above 12 the Fe_3O_4 MNPs were found to lose their magnetic properties¹⁹. According to these results, a pH of 3 was selected for subsequent experiments.

Fig. 7. Effect of pH on the concentration of elution. Fe_3O_4 MNPs amount, 0.1 g

To ensure the complete desorption of the target analyte from the Fe_3O_4 MNPs, a suitable eluent should be used. For this purpose, three different eluents were investigated: methanol, ethanol and acetonitrile. Fig. 8 showed that it is evident that methanol gave the much higher concentration of model analytes than other eluents. This result possibly due to methanol was more efficient in eliminating hydrogen bonded between target analytes and the Fe_3O_4 MNPs. Thus, methanol was chosen as the desorption solvent.

To remove the sample carry-over problem, after desorption, the used Fe_3O_4 MNPs were washed twice with 2 mL methanol and then with 2 mL water by shaking for 2 min.

Fig. 8. Effect of different desorption solvents on the concentration of elution

After washing, no sample carry-over was detected and the Fe_3O_4 MNPs can be reused without a significant decrease of the extraction efficiency.

HPLC analysis of flavonoids from orange peel: In order to assess the Fe_3O_4 MNPs extraction flavonoids performance, we selected the standards including naringin, rutin, neohesperidin and quercetin as model analytes in our experiment. The HPLC profile of reference samples before and after using Fe_3O_4 MNPs enrichment were displayed in Fig. 9. By comparing the two chromatograms shown in Fig. 9a and b, it can be seen that the concentration of neohesperidin was obviously improved as compared to that without using the Fe_3O_4 MNPs extract, when the content of naringin, rutin and quercetin have no significant changes. This phenomenon can be explained by the structurally different phenolic hydroxyl.

Fig. 9. Chromatograms of reference samples before (a) and after (b) using Fe_3O_4 MNPs extraction

To verify the possible application of the procedure presented above, this method was further applied to separate and concentrate flavonoids from orange peel. Nevertheless, to obtain a good separation of flavonoids from orange peel, the gradient elution is necessary due to their inherent structural diversity and different polarities. Most flavonoids presenting several ionisable hydroxyl groups with pK_a values relatively

close to each other but certainly greater than 4, in order to minimize flavonoids ionization, using an acidic mobile phase was obligated²⁰. According to this, the mobile phase was a gradient prepared from methanol and 0.1 % (v/v) aqueous acetic acid. Under the optimized conditions, the result of HPLC analysis were shown in Fig. 10. As can be seen from Fig. 10A, the elution order is naringin, rutin, neohesperidin and quercetin. In addition, it can be seen that each peak was resolved from the neighboring peaks and displayed excellent peak symmetry and separation efficiency. Fig. 10B and C represent the HPLC separation of the crude extracts and the sample spiked with stander references. As can be seen from Fig. 10B and C, all components were obtained good separation and the content of rutin are the highest in the crude extracts. The retention time of naringin, rutin, neohesperidin and quercetin were 14.769, 14.994, 15.242 and 17.334 min, respectively. Thus, few interference from other components of the crude extracts were observed. As could be observed from Fig. 10D, the concentration of neohesperidin was improved and most compounds were remarkably removed after using the Fe_3O_4 MNPs separation and concentration procedure comparing with Fig. 10B. These result is likely due to their chemical structures with different phenolic hydroxyl and result in the different hydrogen-bonding interaction on the surface of the Fe_3O_4 MNPs.

Fig. 10. Chromatograms were as follows: (A) standard references; (B) the crude extract; (C) the crude extract spiked with standard references; (D) after separation and concentration. 1, naringin; 2, rutin; 3, neohesperidin; 4, quercetin

Conclusion

In this work, a method based on Fe_3O_4 MNPs sorbents was developed for separation and enrichment flavonoids from orange peel. The effect of several factors were investigated to obtain optimization of the extraction and desorption conditions. The results of the experiments demonstrate that under the optimized conditions, 50 mg of Fe_3O_4 MNPs, shaking time

6 min, desorption time 8 min, pH 3 and desorption solvent methanol, Fe_3O_4 MNPs offer higher extraction of the neohesperidin and the desorption ratio was 89.3 %. Thus, due to its easiness and simplicity, economic and environmental friendly, the present method may be a promising approach to separate and concentrate the flavonoids. In another aspect, the effect of Fe_3O_4 MNPs surface chemistry and morphology on the separation and enrichment of flavonoids from orange peel is worth of great effort to be made, which is now ongoing.

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