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Supporting information for article:

High-Throughput Nanoscale Crystallisation of Dihydropyridine Active Pharmaceutical Ingredients

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S1. Abbreviations

Table S1Abbreviations

| ENaCt Oils | |
|-------------------|--|
| PDMSO | Poly(dimethylsiloxane); CAS: 63148-62-9; supplier: Sigma Aldrich |
| FC-40 | Fluorinert FC-40; CAS: 51142-49-5; supplier: Fluorochem |
| FY | Fomblin YR-1800; CAS: 69991-67-9; supplier: Alfa Aesar |
| МО | Mineral oil; CAS: 8042-47-5; supplier: Sigma Aldrich |
| ENaCt Solvents | |
| DMSO | Dimethyl sulfoxide |
| DMF | Dimethylformamide |
| MeOH | Methanol |
| 2,2,2-TFE | 2,2,2-Trifluoroethanol |
| Toluene | Toluene |
| DCE | 1,2-Dichloroethane |
| 2-MeTHF | 2-Methyltetrahydrofuran |
| 1,4-Dioxane | 1,4-Dioxane |
| EtOAc | Ethyl acetate |
| MeCN | Acetonitrile |
| MIBK | 4-Methylpentan-2-one |
| MeNO ₂ | Nitromethane |

S2. Solvent Properties

| Table S2 So | lvent Properties |
|-------------|------------------|
|-------------|------------------|

| Solvent | Classification | Boiling Point (°C) | Density (g mL ⁻¹) | Dielectric Constant (ε) |
|-------------------|----------------|--------------------|-------------------------------|-------------------------|
| DMSO | Aprotic polar | 189 | 1.092 | 47 |
| DMF | Aprotic polar | 153 | 0.945 | 38.3 |
| MeOH | Alcohol | 64.6 | 0.791 | 32.6 |
| 2,2,2-TFE* | Alcohol | 73.6 | 1.38 | - |
| Toluene | Hydrocarbon | 110.6 | 0.867 | 2.4 |
| DCE | Halogenated | 83.5 | 1.245 | 10.4 |
| 2-MeTHF** | Ether | 78 | 0.855 | - |
| 1,4-Dioxane | Ether | 101.1 | 1.033 | 2.2 |
| EtOAc | Ester | 77 | 0.895 | 6 |
| MeCN | Aprotic polar | 81.7 | 0.786 | 36.6 |
| MIBK*** | Ketone | 115.8 | 0.80 | - |
| MeNO ₂ | Aprotic polar | 101.2 | 1.382 | 35.9 |

All data apart from those indicated were reported in Lide, D. R. (2006). Handbook of Chemistry and Physics, Ed. 87, pp. 2608. Boca Raton: CRC Press. Classifications adapted from Prat, D., Wells, A., Hayler, J., Sneddon, H., McElroy, C. R., Abou-Shehada, S. & Dunn, P. J. (2016). Green Chem. 18, 288–296.

* Data obtained from supplier site: https://www.merckmillipore.com/GB/en/product/222-Trifluoroethanol, MDA_CHEM-808259

** Data obtained from supplier site: https://www.merckmillipore.com/GB/en/product/2-Methyltetrahydrofuran, MDA_CHEM-821093

*** Data obtained from supplier site: https://www.sigmaaldrich.com/GB/en/sds/usp/1430203

S3. Sample Preparation

Table S3Concentrations

| | Vial | Solvent | Mass / mg | Volume / µL | Conc. / mg mL ⁻¹ |
|-------|------|------------------------------------|-----------|-------------|-----------------------------|
| | 1 | Dimethyl sulfoxide (DMSO) | 2 | 12 | 167 |
| | 2 | Dimethylformamide (DMF) | 2 | 12 | 167 |
| | 3 | Methanol (MeOH) | 2 | 24 | 83 |
| | 4 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 24 | 83 |
| 1) | 5 | Toluene | 2 | 48 | 42 |
| ine (| 6 | 1,2-Dichloroethane (DCE) | 2 | 12 | 167 |
| idibo | 7 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 12 | 167 |
| Felc | 8 | 1,4-Dioxane | 2 | 24 | 83 |
| | 9 | Ethyl acetate (EtOAc) | 2 | 12 | 167 |
| | 10 | Acetonitrile (MeCN) | 2 | 12 | 167 |
| | 11 | 4-Methylpentan-2-one (MIBK) | 2 | 24 | 83 |
| | 12 | Nitromethane (MeNO ₂) | 2 | 48 | 42 |
| | 13 | Dimethyl sulfoxide (DMSO) | 2 | 24 | 83 |
| | 14 | Dimethylformamide (DMF) | 2 | 24 | 83 |
| | 15 | Methanol (MeOH) | 2 | 96 | 21 |
| | 16 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 24 | 83 |
| 2 | 17 | Toluene | 2 | 96 | 21 |
| ne (2 | 18 | 1,2-Dichloroethane (DCE) | 2 | 48 | 42 |
| edipi | 19 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 24 | 83 |
| Nif | 20 | 1,4-Dioxane | 2 | 24 | 83 |
| | 21 | Ethyl acetate (EtOAc) | 2 | 48 | 42 |
| | 22 | Acetonitrile (MeCN) | 2 | 48 | 42 |
| | 23 | 4-Methylpentan-2-one (MIBK) | 2 | 48 | 42 |
| | 24 | Nitromethane (MeNO ₂) | 2 | 48 | 42 |
| | 25 | Dimethyl sulfoxide (DMSO) | 2 | 24 | 83 |
| | 26 | Dimethylformamide (DMF) | 2 | 12 | 167 |
| | 27 | Methanol (MeOH) | 2 | 48 | 42 |
| 3 | 28 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 24 | 83 |
| ine (| 29 | Toluene | 2 | 96 | 21 |
| oldip | 30 | 1,2-Dichloroethane (DCE) | 2 | 24 | 83 |
| Niso | 31 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 12 | 167 |
| | 32 | 1,4-Dioxane | 2 | 12 | 167 |
| | 33 | Ethyl acetate (EtOAc) | 2 | 24 | 83 |
| | 34 | Acetonitrile (MeCN) | 2 | 24 | 83 |

| | 35 | 4-Methylpentan-2-one (MIBK) | 2 | 48 | 42 |
|-------|----|------------------------------------|---|----|--------------|
| | 36 | Nitromethane (MeNO ₂) | 2 | 48 | 42 |
| | 37 | Dimethyl sulfoxide (DMSO) | 2 | 24 | 83 |
| | 38 | Dimethylformamide (DMF) | 2 | 24 | 83 |
| | 39 | Methanol (MeOH) | 2 | 48 | 42 |
| | 40 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 24 | 83 |
| (4) | 41 | Toluene | 2 | 96 | *Supernatant |
| pine | 42 | 1,2-Dichloroethane (DCE) | 2 | 48 | 42 |
| endij | 43 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 24 | 83 |
| Nitr | 44 | 1,4-Dioxane | 2 | 24 | 83 |
| | 45 | Ethyl acetate (EtOAc) | 2 | 24 | 83 |
| | 46 | Acetonitrile (MeCN) | 2 | 48 | 42 |
| | 47 | 4-Methylpentan-2-one (MIBK) | 2 | 48 | 42 |
| | 48 | Nitromethane (MeNO ₂) | 2 | 48 | 42 |
| | 49 | Dimethyl sulfoxide (DMSO) | 2 | 24 | 83 |
| | 50 | Dimethylformamide (DMF) | 2 | 24 | 83 |
| | 51 | Methanol (MeOH) | 2 | 96 | 21 |
| | 52 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 24 | 83 |
| 2 | 53 | Toluene | 2 | 96 | 21 |
| ine (| 54 | 1,2-Dichloroethane (DCE) | 2 | 24 | 83 |
| nidip | 55 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 24 | 83 |
| Cill | 56 | 1,4-Dioxane | 2 | 24 | 83 |
| | 57 | Ethyl acetate (EtOAc) | 2 | 24 | 83 |
| | 58 | Acetonitrile (MeCN) | 2 | 24 | 83 |
| | 59 | 4-Methylpentan-2-one (MIBK) | 2 | 24 | 83 |
| | 60 | Nitromethane (MeNO ₂) | 2 | 24 | 83 |
| | 61 | Dimethyl sulfoxide (DMSO) | 2 | 24 | 83 |
| | 62 | Dimethylformamide (DMF) | 2 | 24 | 83 |
| | 63 | Methanol (MeOH) | 2 | 96 | 21 |
| | 64 | 2,2,2-Trifluoroethanol (2,2,2-TFE) | 2 | 48 | 42 |
| (9) | 65 | Toluene | 2 | 48 | 42 |
| oine | 66 | 1,2-Dichloroethane (DCE) | 2 | 24 | 83 |
| libor | 67 | 2-Methyltetrahydrofuran (2-MeTHF) | 2 | 24 | 83 |
| Nin | 68 | 1,4-Dioxane | 2 | 24 | 83 |
| | 69 | Ethyl acetate (EtOAc) | 2 | 24 | 83 |
| | 70 | Acetonitrile (MeCN) | 2 | 24 | 83 |
| | 71 | 4-Methylpentan-2-one (MIBK) | 2 | 48 | 42 |
| | 72 | Nitromethane (MeNO ₂) | 2 | 24 | 83 |

*Supernatant. Sample did not completely dissolve so the supernatant was taken for crystallisation experiments.

S4. Plate Set-Up

Using an SPT Labtech Mosquito Liquid-Handling Robot, 200 nL of one of four oils (PDMSO, FC-40, FY and mineral oil) were dispensed onto 96-well SWISSCI LCP plates with a 100-micron spacer. 50 nL of stock solution, containing the compound of interest, was collected from the parent plate and dispensed into the oil droplets within the wells (Figure S1). The plates were sealed with a glass cover slip and were stored in the dark at room temperature and after 2 weeks, evaluation of crystal growth was carried out visually by cross-polarised optical microscopy.

| | Volume of Oil | | 200 nL | | | | | | | | | | | | |
|------|-------------------|---|------------------------|---|---|-------|---|--------|--------|------|----|----|----|----|--|
| Vial | Volume of Solvent | | | | | | | 50 |) nL | | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | |
| 1 | Solvent A | Α | No oil | | | PDMSC | | | No oil | I FY | | | | | |
| 1 | Solvent A | В | No oil | | | FC-40 | | No oil | | | MO | | | | |
| 2 | Solvent P | С | No oil | | | PDMSC | | | No oil | | | FY | | | |
| 2 | Solvent B | D | No oil | | | FC-40 | | | No oil | MO | | | | | |
| 2 | Solvent C | E | No oil | | | PDMSC |) | | No oil | | | FY | | | |
| 3 | Solvent C | F | No oil | | | FC-40 | | | No oil | | | MO | | 1 | |
| | Selvent D | G | No oil | | | PDMSC | | | No oil | | | FY | | | |
| 4 | Solvent D | н | No oil FC-40 No oil MO | | | | | | | | | / | | | |



Figure S1 Top: example oil and solvent plate layout and bottom: image of a final plate.

S5. Plate Analysis

S5.1. End-Point Observations of ENaCt Experiments

After 14 days, the 96 well plates were examined by cross-polarised light microscopy, and the results of the ENaCt experiments in each well were classified as: F = fail (caused by a dispensing failure, resulting in no encapsulated droplet formation within the well); 1: remains in solution; 2: oiled-out or non-crystalline solid; 3: micro-crystalline solid; 4: crystals suitable for X-ray diffraction analysis (Figure S2).



Figure S2 Top view of an ENaCt experiment where F = fail, 1 = sample remaining in solution, 2 = amorphous or oily material, 3 = microcrystalline sample and <math>4 = single crystal(s) suitable for SCXRD analysis.

S5.2. Plate readouts

| Felodi | pine_Plate 1 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|---|---|----|------|----------------|----------------|----------------|----------------|----|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 1 | DMSO | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| - | DMSO | В | 2 | 2 | 2 | 4 | 2 | 2 | 2 | 2 | 4 | 4 | 4 ^a | 4 |
| 2 | DMF | С | 2 | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 1 | 2 |
| - | DMF | D | 2 | 2 | 1 | 1 | 2 | 4 | 2 | 4 ^b | 2 | 4 | 4 | 4 |
| 3 | MeOH | Е | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 | 3 | 2 | 2 | 2 |
| 3 | MeOH | F | 2 | 3 | 3 | 3 | 2 | 4 | 1 | 4 | 4 ^a | 4 ^a | 2 | 4 |
| л | 2,2,2-TFE | G | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| - | 2,2,2-TFE | н | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 | 4 | 4 | 4 ^b | 4 |

| Felodi | pine_Plate 2 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|----------------|---|----|------|----------------|----------------|----|----------------|----|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 5 | Toluene | Α | 3 | 3 | 2 | 3 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 5 | Toluene | В | 2 | 2 | 2 | 4 ^a | 2 | 4 | 2 | 4 | 4 ^c | 4 | 4 | 4 |
| 6 | DCE | С | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 4 | 2 | 2 | 2 | 2 |
| Ů | DCE | D | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 4 | 4 | 4 | 4 ^a | 4 |
| 7 | 2-MeTHF | Е | 4 | 2 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 |
| ' | 2-MeTHF | F | 1 | 1 | 4 | 2 | 2 | 2 | 2 | 4 ^b | 4 | 4 | 4 | 4 |
| 8 | 1,4-Dioxane | G | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 0 | 1,4-Dioxane | н | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 | 4 ^b | 4 | 4 ^b | 4 |

| Felodi | pine_Plate 3 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|----------------|---|----|------|----------------|----------------|----|----------------|----|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 9 | EtOAc | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 5 | EtOAc | В | 1 | 2 | 2 | 2 | 2 | 3 | 2 | 4 | 4 ^b | 4 | 4 ^d | 4 |
| 10 | MeCN | С | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 10 | MeCN | D | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 | 4 | 4 | 4 ^b | 4 |
| 11 | MIBK | Е | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | MIBK | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 ^b | 4 | 4 | 4 | 4 |
| 12 | MeNO ₂ | G | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 | 2 | 1 | 2 | 1 |
| 12 | MeNO ₂ | н | 2 | 4 | 4 | 4 ^a | 4 | 2 | 1 | 4 | 4 | 4 | 4 ^a | 4 |

Figure S3 Plate readouts for felodipine (1). ^a Unit cell data collected, matching CSD REFCODE: DONTIJ03 (form IV), ^b unit cell data collected, matching CSD REFCODE: DONTIJ (form I), ^c crystal selected for SCXRD analysis, and a full data collection completed (felodipine (1), 2263297), matching CSD REFCODE: DONTIJ03 (form IV) and ^d crystal selected for SCXRD analysis, and a full data collection completed (2295303), matching CSD REFCODE: DONTIJ (form I).

| Nifidi | pine_Plate 1 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|----------------|---|----------------|-----|------|---|----------------|----|----|----------------|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 13 | DMSO | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 ^a | 3 | 2 | 4 |
| 15 | DMSO | В | 2 | 3 | 3 | 3 | 4 ^a | 4 | 2 | 2 | 2 | 2 | 2 | 4 ^a |
| 14 | DMF | С | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 14 | DMF | D | 2 | 4 | 4 ^b | 2 | 2 | 2 | 2 | 4 | 4 | 2 | 2 | 4 ^b |
| 15 | MeOH | Е | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 15 | MeOH | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 16 | 2,2,2-TFE | G | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 3 | 3 | 3 |
| 10 | 2,2,2-TFE | н | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 4 | 4 ^c | 4 | 4 | 4 ^a |

| Nifidi | pine_Plate 2 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|---|---|-----|------|----------------|---|----------------|----------------|----------------|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 17 | Toluene | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 17 | Toluene | В | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 18 | DCE | С | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 ^b | 3 | 3 | 3 | 2 |
| 10 | DCE | D | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 |
| 19 | 2-MeTHF | Е | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 ^a | 2 |
| 15 | 2-MeTHF | F | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 20 | 1,4-Dioxane | G | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| 20 | 1,4-Dioxane | н | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 4 ^e | 4 | 4 ^d | 4 | 4 ^e |

| Nifidi | pine_Plate 3 | | | | | | | | | | | · | | |
|--------|-------------------|---|---|---|----------------|---|----------------|----------------|------|---|---|----------------|----------------|----------------|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 21 | EtOAc | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | EtOAc | В | 2 | 3 | 3 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 |
| 22 | MeCN | С | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| ~~ | MeCN | D | 2 | 2 | 4 ^a | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 ^a |
| 23 | MIBK | Е | 3 | 3 | 3 | 3 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 |
| 25 | MIBK | F | 3 | 3 | 3 | 3 | 4 ^a | 2 | 2 | 3 | 3 | 3 | 4 ^a | 4 |
| 24 | MeNO ₂ | G | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 24 | MeNO ₂ | н | 2 | 2 | 2 | 3 | 2 | 4 ^a | 2 | 3 | 4 | 4 ^a | 4 | 3 |

Figure S4 Plate readouts for nifedipine (**2**). ^a Unit cell data collected, matching CSD REFCODE: BICCIZ (α form), ^b unit cell data collected, matching CSD REFCODE: BICCIZ02 (β form), ^c crystal selected for SCXRD analysis, and a full data collection completed (nifedipine (**2**), 2263411) matching CSD REFCODE: BICCIZ06 (α form), ^d crystal selected for SCXRD analysis, and a full data collection completed (nifedipine **1**, 4-dioxane solvate (**2**•1, 4-dioxane), 2263278), and ^e unit cell data collected, matching nifedipine•1, 4-dioxane solvate (**2**•1, 4-dioxane).

| Nisolo | lipine_Plate 1 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|---|---|-----|------|---|---|----|----|----|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 25 | DMSO | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 23 | DMSO | В | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 26 | DMF | С | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 |
| | DMF | D | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 2 | 2 | 2 | 2 |
| 27 | MeOH | Е | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| -/ | MeOH | F | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 1 | 1 | 1 | 2 |
| 20 | 2,2,2-TFE | G | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 |
| 28 | 2,2,2-TFE | Н | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

| Nisol | dipine_Plate 2 | | | | | | | | | | | | | |
|-------|-------------------|---|---|---|---|---|---|-----|------|---|---|----|----|----|
| | Volume of Oil | | | | | | | 200 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 29 | Toluene | Α | 3 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25 | Toluene | В | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3 | 1 | 1 |
| 30 | DCE | С | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 2 | 1 | 1 | 1 |
| 30 | DCE | D | 2 | 2 | 1 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 21 | 2-MeTHF | Е | 2 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 |
| 51 | 2-MeTHF | F | 2 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 |
| 22 | 1,4-Dioxane | G | 2 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 2 |
| 52 | 1,4-Dioxane | Н | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Nisolo | lipine_Plate 3 | · | | · | | | | | | | | · | | |
|--------|-------------------|---|---|---|---|---|---|-----|------|---|---|----|----------------|----|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 33 | EtOAc | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 33 | EtOAc | В | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 3/1 | MeCN | С | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 34 | MeCN | D | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 |
| 25 | MIBK | Е | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 4 ^a | 4 |
| 33 | MIBK | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 2 |
| 36 | MeNO ₂ | G | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 30 | MeNO ₂ | н | 2 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

Figure S5 Plate readouts for nisoldipine (**3**). ^a Crystal selected for SCXRD analysis, and a full collection completed (nisoldipine (**3**), 2298790), matching CSD REFCODE: FULPAD.

| Nitrer | ndipine_Plate 1 | | | | | | | | | | | | | |
|--------|-------------------|---|----------------|----------------|----------------|----------------|----------------|----------------|------|----------------|----------------|----------------|----------------|----------------|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 37 | DMSO | Α | 4 ^a | 4 | 4 | 4 ^a | 4 | 4 | 4 | 4 | 4 ^a | 4 | 4 | 4 |
| 57 | DMSO | В | 2 | 4 | 4 | 3 | 4 ^a | 4 | 3 | 4 | 4 | 4 | 2 | 4 ^a |
| 38 | DMF | С | 2 | 2 | 4 | 4 | 4 | 4 | 2 | 2 | 2 | 2 | 2 | 2 |
| 30 | DMF | D | 4 | 4 | 4 ^a | 3 | 2 | 3 | 2 | 4 ^b | 3 | 4 | 4 ^a | 4 |
| 39 | MeOH | Е | 2 | 2 | 2 | 2 | 2 | 3 | 2 | 2 | 2 | 2 | 2 | 2 |
| | MeOH | F | 2 | 4 ^a | 4 | 4 ^a | 4 | 3 | 2 | 3 | 3 | 3 | 3 | 2 |
| 40 | 2,2,2-TFE | G | 3 | 3 | 4 | 4 | 3 | 4 ^a | 2 | 3 | 3 | 3 | 3 | 3 |
| 40 | 2,2,2-TFE | H | 2 | 2 | 3 | 4 | 3 | 3 | 2 | 4 | 4 | 4 ^a | 4 | 3 |

| Nitrer | dipine_Plate 2 | | | i'n | i n | | | i'n | | | | i n | in an | |
|--------|-------------------|---|---|-----|-----|---|---|----------------|------|---|----------------|-----|---|----------------|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 41 | Toluene | Α | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 3 | 4 ^a | 3 |
| -11 | Toluene | В | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| 42 | DCE | С | 2 | 3 | 3 | 3 | 3 | 4 ^a | 2 | 3 | 3 | 3 | 3 | 3 |
| 72 | DCE | D | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| 43 | 2-MeTHF | Ε | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | 2-MeTHF | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 ^a | 2 | 2 | 2 |
| 44 | 1,4-Dioxane | G | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 4 ^a |
| | 1,4-Dioxane | н | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 4 ^a |

| Nitrer | ndipine_Plate 3 | | | | | | | | | | | | | |
|--------|-------------------|---|---|----------------|----------------|----|----------------|----|------|----------------|---|----|----------------|----|
| | Volume of Oil | | | | | | | 20 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 45 | EtOAc | Α | 2 | 4 ^a | 3 | 4ª | 3 | 3 | 2 | 3 | 3 | 3 | 2 | 2 |
| 43 | EtOAc | В | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 |
| 46 | MeCN | С | 2 | 3 | 3 | 4 | 4 ^a | 3 | 3 | 4 ^a | 3 | 4 | 4 | 2 |
| 40 | MeCN | D | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| 47 | МІВК | Е | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 3 | 3 | 3 |
| | МІВК | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 |
| 19 | MeNO ₂ | G | 2 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 3 | 2 | 3 | 3 |
| 40 | MeNO ₂ | н | 2 | 3 | 4 ^a | 3 | 3 | 4 | 2 | 3 | 3 | 2 | 4 ^a | 3 |

Figure S6 Plate readouts for nitrendipine (**4**). ^a Unit cell data collected, matching CSD REFCODE: JEXKUS and ^b crystal selected for SCXRD analysis, and a full data collection completed (nitrendipine (**4**), 2215879), matching CSD REFCODE: JEXKUS.

| Cilnidi | pine_Plate 1 | | | | | | | | | | | | | |
|---------|-------------------|---|---|---|---|---|---|----|------|---|---|----|----|----|
| | Volume of Oil | | | | | | | 20 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 49 | DMSO | Α | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | DMSO | В | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50 | DMF | С | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50 | DMF | D | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 51 | MeOH | Е | 1 | 1 | 2 | 2 | 2 | 1 | 1 | 1 | 2 | 1 | 1 | 2 |
| 51 | MeOH | F | 1 | 2 | 2 | 2 | 1 | 2 | 1 | 1 | 2 | 2 | 1 | 1 |
| 52 | 2,2,2-TFE | G | 1 | 1 | 1 | 1 | 2 | 2 | 1 | 2 | 2 | 2 | 1 | 2 |
| 52 | 2,2,2-TFE | H | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Cilnidi | ipine_Plate 2 | | , | | | | | | | | | | | |
|---------|-------------------|---|---|----------------|---|---|---|----|------|---|----------------|----|----------------|----|
| | Volume of Oil | | | | | | | 20 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 53 | Toluene | Α | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 3 | 4 ^b | 4 | 4 ^a | 4 |
| 33 | Toluene | В | 2 | 4 ^b | 3 | 3 | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 |
| 54 | DCE | С | 1 | 2 | 2 | 2 | 2 | 2 | 1 | 1 | 2 | 2 | 1 | 1 |
| 34 | DCE | D | 1 | 1 | 2 | 2 | 2 | 2 | 1 | 2 | 2 | 3 | 4 ^b | 3 |
| 55 | 2-MeTHF | Ε | 1 | 2 | 2 | 2 | 2 | 2 | 1 | 2 | 1 | 1 | 1 | 1 |
| | 2-MeTHF | F | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 56 | 1,4-Dioxane | G | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 2 | 1 | 1 | 1 | 1 |
| 50 | 1,4-Dioxane | Н | 1 | 1 | 2 | 2 | 1 | 2 | 1 | 1 | 2 | 1 | 1 | 2 |

| Cilnid | pine_Plate 3 | | | | | | | | | | | | | |
|--------|-------------------|---|---|---|---|---|---|-----|------|---|---|----------------|----|----|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 57 | EtOAc | Α | 1 | 2 | 2 | 2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 57 | EtOAc | в | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 2 | 2 | 2 | 2 |
| 58 | MeCN | С | 1 | 2 | 2 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50 | MeCN | D | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 | 2 |
| 59 | MIBK | Е | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1 | 2 | 2 | 2 |
| 33 | MIBK | F | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 1 |
| 60 | Э ₂ | G | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50 | Э ₂ | н | 1 | 2 | 1 | 1 | 3 | 2 | 1 | 1 | 1 | 4 ^b | 1 | 1 |

Figure S7 Plate readouts for cilnidipine (5). ^a Crystal selected for SCXRD analysis, and a full data collection completed (cilnidipine (5), 2215828), matching CSD REFCODE: VELZUI. ^b Unit cell data collected, matching CSD REFCODE: VELZUI.

| Nimo | dipine_Plate 1 | | | | | | | | | | | | | |
|------|-------------------|---|---|---|----------------|---|---|-----|------|---|----------------|----|----|----------------|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 61 | DMSO | Α | 4 | 4 | 4 | 4 | 4 | 4 | 2 | 4 | 4 ^a | 4 | 4 | 3 |
| 01 | DMSO | В | 4 | 4 | 4 ^b | 4 | 4 | 4 | 2 | 4 | 4 | 4 | 4 | 4 ^b |
| 62 | DMF | С | 1 | 2 | 1 | 1 | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 |
| 02 | DMF | D | 1 | 2 | 1 | 2 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 |
| 62 | MeOH | Е | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 05 | MeOH | F | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 64 | 2,2,2-TFE | G | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 04 | 2,2,2-TFE | н | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Nimo | dipine_Plate 2 | | | | | | | | | | | | | |
|------|-------------------|---|---|---|---|---|----------------|-----|------|----------------|---|----------------|----|----|
| | Volume of Oil | | | | | | | 200 |) nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 65 | Toluene | Α | 1 | 4 | 3 | 3 | 4 ^c | 4 | 4 | 2 | 2 | 2 | 2 | 2 |
| 05 | Toluene | В | 2 | 2 | 2 | 3 | 3 | 3 | 2 | 4 ^c | 4 | 4 | 4 | 4 |
| 66 | DCE | С | 2 | 2 | 2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | DCE | D | 2 | 2 | 2 | 2 | 2 | 3 | 3 | 1 | 1 | 1 | 1 | 1 |
| 67 | 2-MeTHF | Е | 1 | 1 | 2 | 1 | 1 | 1 | 2 | 1 | 1 | 2 | 2 | 2 |
| 07 | 2-MeTHF | F | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 4 ^c | 1 | 1 |
| 60 | 1,4-Dioxane | G | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 80 | 1,4-Dioxane | Н | 1 | 2 | 1 | 1 | 3 | 2 | 2 | 1 | 1 | 1 | 1 | 1 |

| Nimo | dipine_Plate 3 | | | | | | | | | | | | | |
|------|-------------------|---|---|---|---|---|---|-----|------|---|----------------|----|----------------|----------------|
| | Volume of Oil | | | | | | | 200 | 0 nL | | | | | |
| Vial | Volume of Solvent | | | | | | | 50 | nL | | | | | |
| | Solvents | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| 69 | EtOAc | Α | 1 | 2 | 2 | 3 | 1 | 1 | 1 | 2 | 2 | 2 | 2 | 2 |
| 05 | EtOAc | В | 1 | 1 | 1 | 1 | 2 | 1 | 1 | 1 | 1 | 1 | 4 ^c | 4 |
| 70 | MeCN | С | 2 | 1 | 1 | 1 | 2 | 2 | 1 | 1 | 1 | 1 | 1 | 1 |
| /0 | MeCN | D | 1 | 1 | 3 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 4 ^c | 1 |
| 71 | МІВК | Е | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| /1 | МІВК | F | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 4 ^c |
| 72 | MeNO ₂ | G | 1 | 1 | 2 | 1 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 12 | MeNO ₂ | н | 1 | 2 | 2 | 2 | 1 | 2 | 1 | 1 | 4 ^d | 4 | 4 ^c | 4 |

Figure S8 Plate readouts for nimodipine (6). ^a Crystal selected for SCXRD analysis, and a full data collection completed (nimodipine•DMSO solvate (6•DMSO), 2215878). ^b Unit cell data collected, matching. Nimodipine•DMSO solvate (6•DMSO). ^c Unit cell data collected, matching CSD REFCODE: VAWWEW.^d Crystal selected for SCXRD analysis, and a full data collection completed (nimodipine (6), 2263295), matching CSD REFCODE: VAWWEW.



S5.3. Three-Dimensional Plots of Crystallisation Outcomes from ENaCt

Figure S9 ENaCt conditions that provided crystals of grade 3 for dihydropyridine APIs.



Figure S10 ENaCt conditions that provided crystals of grade 3 and 4 for dihydropyridine APIs.



S5.4. Crystals Selected for SCXRD

Figure S11 Plate-like crystals (form IV) were obtained from a solution of felodipine (**1**) in toluene with MO (P2_B9), (b) plate-like crystals (α form) were obtained from a solution of nifedipine (**2**) in 2,2,2-TFE with MO oil (P1_H9), (c) rod-like crystal obtained from a solution of nifedipine in 1,4-dioxane (**2**•1,**4**-dioxane) with MO oil (P2_H10), (d) lath-like crystals were obtained from a solution of nisoldipine (**3**) in MIBK with FY oil (P3_E11), (e) rod-like crystals were obtained from a solution of nitrendipine (**4**) in DMF with MO (P1_D8), (f) lath-like crystals were obtained from a solution of cilnidipine (**5**) in toluene with FY oil (P2_A11), (g) lath-like crystals were obtained from a solution of nimodipine (**6**) in MeNO₂ with MO (P3_H9), (h) lath-like crystals were obtained from a solution of nimodipine in DMSO (**6**•**DMSO**) with FY oil (P1_A9), (i) plate-like crystals (form I) were obtained from a solution of nimodipine (**1**) in EtOAc with MO (P3_B11) and (j) plate-like crystals (β form) were obtained from a solution of nifedipine (**2**) in DCE with FY oil (P2_C8).