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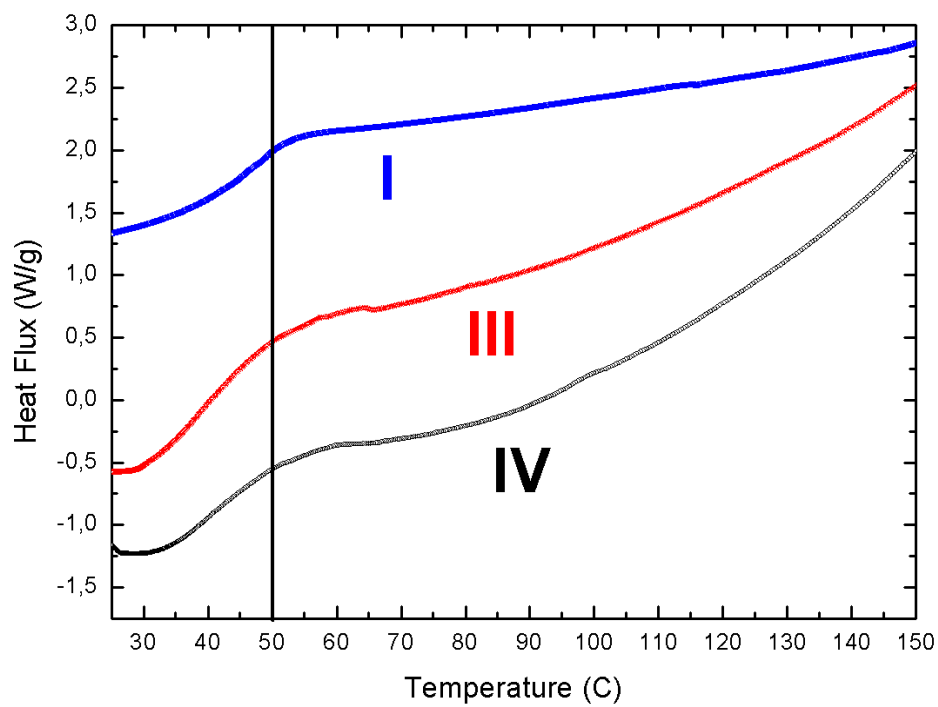
**Supporting information for article:**

**Polymorphic forms of Bendamustine Hydrochloride: crystal structure, thermal properties and stability at ambient conditions**

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**Supplementary Figure SM1**

DSC measurement for amorphous Bendamustine obtained at 10C/min. The fact that all three present the same glass transition is indicative that none of them have suffered from chemical transformations



### Supplementary Figure SM2

Different kinds of amorphous material obtained from **I. (a)** after 8 days of exposure in a high humidity environment. (b) after a fusion/solidification process.

