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Supporting information for article:

K-paracelsian ($\text{KAlSi}_3\text{O}_8 \cdot \text{H}_2\text{O}$) and identification of a simple building scheme of dense double-crankshaft zeolite topologies

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S1. Synthesis of 1-methyl-4-aza-1-azoniabicyclo[2.2.2]octane hydroxide (1-methyl-DABCO) used for the preparation of K-Paracelsian.

In a 250 mL flask 20.4 g (0.12 mole) DABCO (Sigma-Aldrich, c = 99 %) was dissolved in 60 mL methanol (Sigma-Aldrich, c = 99 %) and the mixture was stirred for half an hour. The flask was placed on an ice bath and 7.6 mL (0.12 mole) methyl iodide (Sigma-Aldrich, c = 99 %, $\rho = 2.28$ g/mL) was added dropwise. The ice bath was removed and the reaction mixture was vigorously mixed for 5 days at room temperature. Then, 100 mL diethyl ether (Sigma-Aldrich, c = 99 %) was added and the solid was filtrated and washed with 200 mL diethyl ether. The organic salt was characterized by ^{13}C -NMR, ^1H -NMR. The transformation of the iodide salt to the hydroxide form, was done by using the ion exchange Amberlite IRN78 Resin by mixing overnight (24 h). The filtrated solution had a concentration of 12.5 wt. %.

Table S1 Products and chemical composition of selected synthesis using 1-methyl-DABCO from synthesis composition 1.0 SiO₂ : xx Al : aa OSDA : bb NaOH : 20 H₂O crystallized for 7 days at 150 °C.

FAU (Si/Al=12.5)		NaOH	
OSDA	0.45	0.55	0.65
0.1	145/Amorphous	146/Amorphous	147/LEV
0.2	148/Amorphous+ANA	149/LEV+ANA	150/LEV+ANA
0.3	151/LEV+ANA	152/LEV+ANA	153/LEV+ANA
FAU (Si/Al=6)		NaOH	
OSDA	0.5	0.6	0.7
0.1	154/LEV	155/LEV+ANA	156/LEV+ANA
0.2	157/LEV+ANA	158/LEV+ANA	159/LEV+ANA
0.3	160/LEV+ANA	161/LEV+ANA	162/ANA

Table S2 Products and chemical composition of selected synthesis using 1-methyl-DABCO from synthesis composition 1.0 SiO₂ : xx Al : aa OSDA : bb KOH : 20 H₂O crystallized for 7 days at 150 °C, U = Unkown.

Si/Al (FAU/ASA)	OSDA	KOH	SN/PXRD	M (g)/η(%)
15	0.2	0.4	390/Amorphous+U	0.30/41
30	0.2	0.25	391/Amorphous+U	0.35/47
6 (ASA)	0.2	0.6	392/LTL	0.36/40
15 (ASA)	0.2	0.4	393/ERI+Amorphous	0.31/40
30 (ASA)	0.2	0.25	394/Amorphous+U	0.21/28

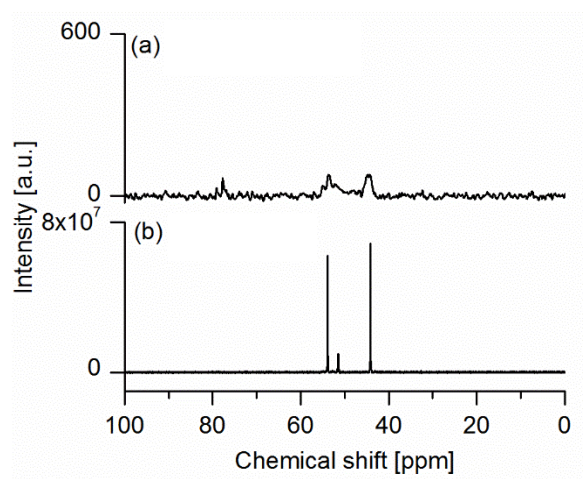


Figure S1 a) ¹³C CP-MAS NMR of the as-prepared K-Paracelsian zeolite; b) 1D ¹³C-NMR of the OSDA.

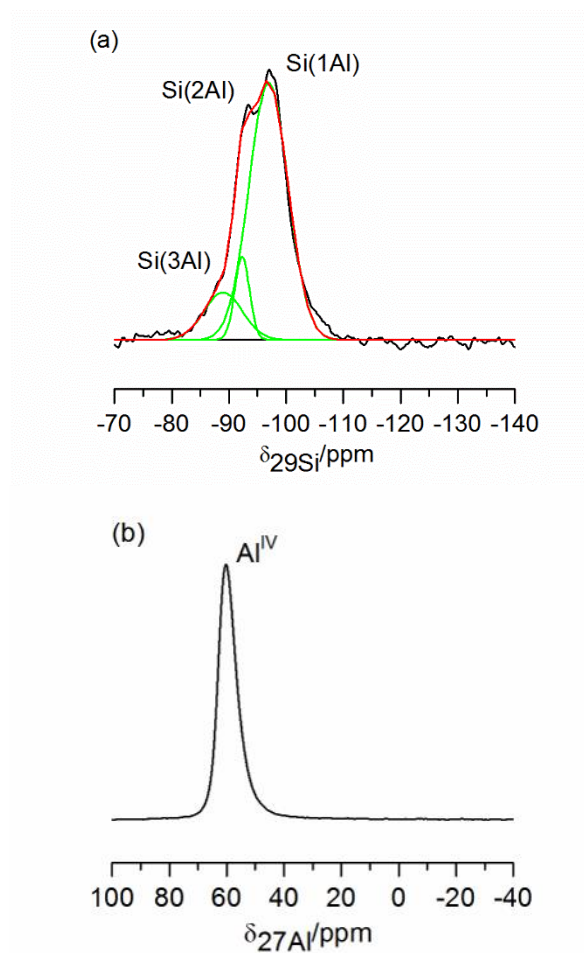


Figure S2 ^{29}Si (a) and ^{27}Al MAS NMR (b) spectra of K-Paracelsian zeolite.