Supplementary Material

Thin film disorientation measurement using the single crystal Nonius Kappa CCD diffractometer

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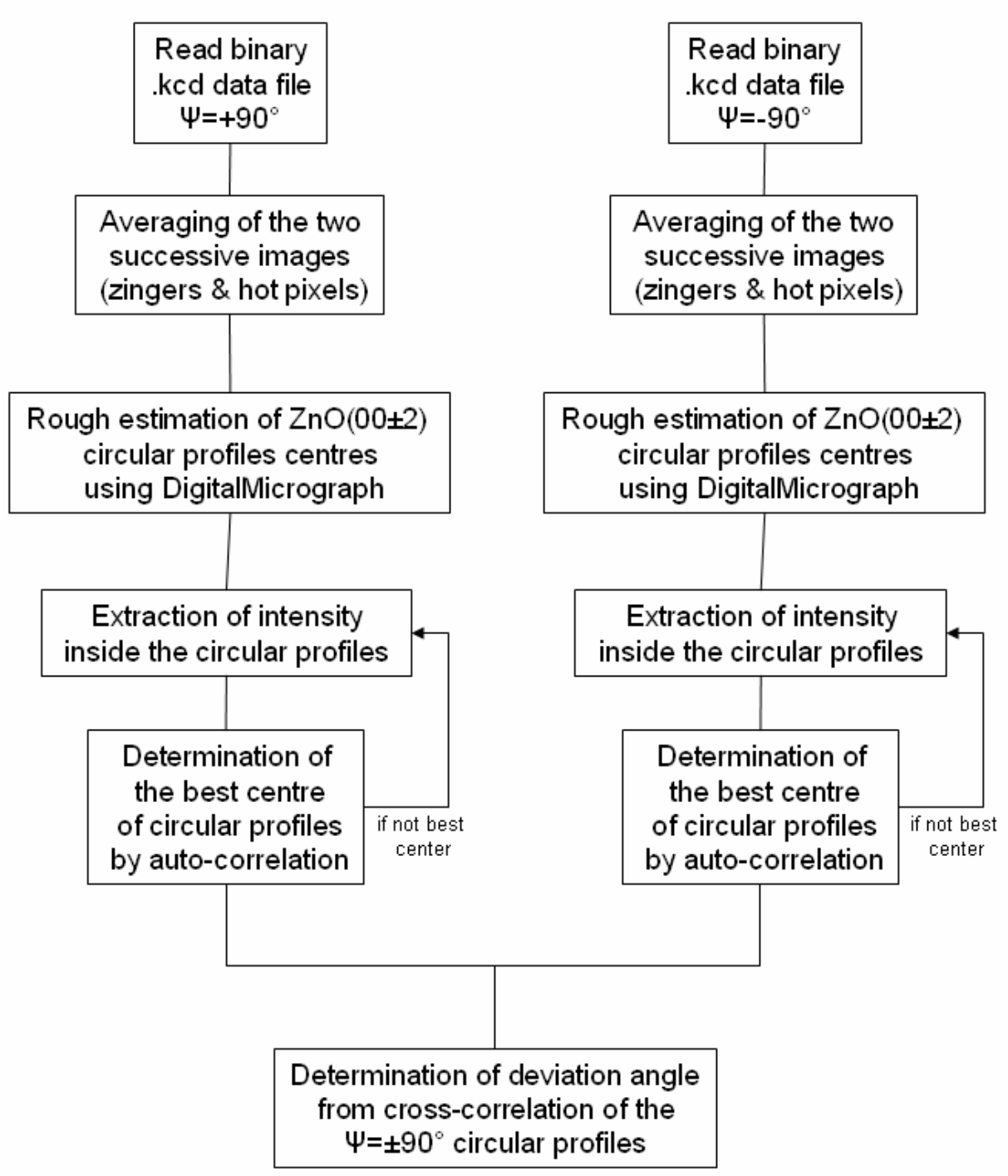
Annexes

Flow chart of the Fortran routines used



Fortran77 Routines used (code dealing with binary file handling is platform dependent)

Extraction of pixel intensity information from .kcd file and removal of zingers and hot pixels

```
      integer*2 II
      integer*4 image1(1:576,1:625), image2(1:576,1:625)
      integer*4 zingers(1:576,1:625), hotpixels(1:576,1:625),
     &  imagef(1:576,1:625)
      integer i,j,m,n,ip,jp,imoy,igood,I12
      real xs1,xs2,xs,xz,xh

      open(unit=1,file='kcd.kcd',form='unformatted',
     & status='old',access='direct',recl=2)
      open(unit=2,file='kcd.ave',form='unformatted',
     & status='unknown',access='direct',recl=2)
      open(unit=3,file='zingers',form='unformatted',
     & status='unknown',access='direct',recl=2)
      open(unit=4,file='hotpixels',form='unformatted',
     & status='unknown',access='direct',recl=2)

   50 print*,'Criteria for zingers (3)'
      read(5,*) xz
      print*,'Criteria for hot pixels (1.5)'
      read(5,*) xh
      print*,xz,' ',xh

C     Table Initialization
      do i=1,576
         do j=1,625
            image1(i,j)=0
            image2(i,j)=0
            zingers(i,j)=1
            hotpixels(i,j)=1
            imagef(i,j)=0
         enddo
      enddo
C     Loading of the two sub-images in memory
  100 do i=1,576
         do j=1,625
            m=2050+((i-1)*625+j)
            read(1,rec=m) II
           if (II.lt.-0.1) then
                        image1(i,j)=II+65536
                          else
                        image1(i,j)=II
                          endif

            n=(i-1)*625+j+576*625+2050
            read(1,rec=n) II
            if (II.lt.-0.1) then
                        image2(i,j)=II+65536
                          else
                        image2(i,j)=II
                          endif
         enddo
      enddo
```

```
C     Definition of zingers
      do i=1,576
         do j=1,625
            if (i.eq.1.or.i.eq.576.or.j.eq.1.or.j.eq.625) then
                xs1=sqrt(image1(i,j)*1.0)
                xs2=sqrt(image2(i,j)*1.0)
                xs=(xs1+xs2)/2
                                                          else
                xs=0.0
                do ip=-1,1
                    do jp=-1,1
                         xs1=sqrt(image1(i+ip,j+jp)*1.0)
                         xs2=sqrt(image2(i+ip,j+jp)*1.0)
                         xs=xs+(xs1+xs2)/2
                    enddo
                enddo
                xs=xs/9.0
                                                          endif
            if (abs(image1(i,j)-image2(i,j)).gt.(xz*xs))
     &          then
                       zingers(i,j)=0
                endif
             II=zingers(i,j)
             write(3,rec=(i-1)*625+j) II
         enddo
      enddo

C     Definition of hot pixels
      do i=1,576
         do j=1,625
             imoy=0
             igood=0
             do ip=-1,1
                do jp=-1,1
                  if (ip.ne.0.and.jp.ne.0) then
                   imoy=imoy+(image1(i+ip,j+jp)+image2(i+ip,j+jp))/2
     &              *zingers(i+ip,j+jp)
                   igood=igood+zingers(i+ip,j+jp)
                                          endif
                enddo
             enddo
             if (igood.eq.0) then
                   imoy=65535
                            else
                   imoy=imoy/igood
                            endif
            I12=(image1(i,j)+image2(i,j))/2
            if (I12.gt.xh*imoy) hotpixels(i,j)=0
            II=hotpixels(i,j)
            write(4,rec=(i-1)*625+j) II
         enddo
      enddo

C     Intensity correction from zingers and hot pixels
      do i=1,576
         do j=1,625

            if (i.eq.1.or.i.eq.576.or.j.eq.1.or.j.eq.625) then
               imagef(i,j)=0
                                                          else
```

```
              imoy=0
              igood=0
              do ip=-1,1
                 do jp=-1,1
                   if (ip.ne.0.and.jp.ne.0) then
                    imoy=imoy+(image1(i+ip,j+jp)+image2(i+ip,j+jp))/2
     &               *zingers(i+ip,j+jp)*hotpixels(i+ip,j+jp)
                    igood=igood+zingers(i+ip,j+jp)*hotpixels(i+ip,j+jp)
                                          endif
                 enddo
              enddo
              if (igood.eq.0) then
                    imoy=65535
                              else
                    imoy=imoy/igood
                              endif

             I12=(image1(i,j)+image2(i,j))/2
             if ((zingers(i,j)*hotpixels(i,j)).eq.0)  then
                                       imagef(i,j)=imoy
                                                   else
                                       imagef(i,j)=I12
                                                   endif
                                                        endif
             n=(i-1)*625+j
             II=imagef(i,j)
             write(2,rec=n) II
          enddo
       enddo

   900 stop
       end
```

Extraction of circular profiles

```
C      67890123456789012345678901234567890123456789012345678901234567890123456789012345678901
       integer*2 II
       integer*4 III,image(1:576,1:625)
       integer*4 i,j,m,Rayon,Epaiss,som,N,xc,yc
       real*8 x,bet

       open(unit=1,file='kcd.ave',form='unformatted',
      & status='old',access='direct',recl=2)
       open(unit=2,file='profil.txt',form='formatted',
      & status='unknown')

   100 x=0.0
   101 format(I6)
       do i=1,576
          do j=1,625
             m=((i-1)*625+j)
             read(1,rec=m) II
             if (II.lt.-0.1) then
                               III=II+65536
                            else
                               III=II
                            endif
             image(i,j)=III
             x=x+image(i,j)
          enddo
       enddo
```

```
      Rayon=150
      Epaiss=20
      xc=296
      yc=325
      print*,'centre xc'
      read 101,xc
      print*,'centre yc'
      read 101,yc

      print*,'Average radius '
      read 101,Rayon
      print*,'Radius = ', Rayon
      print*,'delta R '
      read 101,Epaiss
      print*,'Delat R =',Epaiss

      N=360
      print*,'Nomber of radius = '
      read 101,N
      print*,'N= ', N

  200 do nn=1,N
          bet=nn*(360.0/N)
          call Iradial(x,Rayon,Epaiss,bet,image,xc,yc)
          write(2,250) bet,x
       enddo

  250 format(D15.9,' ',D15.9)

  900 stop
      end

C     Radial Integration
      SUBROUTINE Iradial(xirad,R,dR,xbeta,imaget,xcc,ycc)
      integer*4 imaget(1:576,1:625)
      integer*4 mm,M,ii,jj,R,dR,xcc,ycc
      real*8 xirad,xr,x,y,xbeta
  100 M=40
  101 format(I6)
      xirad=0.0
C     print*,'Radius is pixels'
C     read 101, M
C     print*,'M= ',M
  200 do mm=1,M
          xr= (R-dR)+(2.0*dR/(M-1))*(mm-1)
          x=xcc*1.0-xr*cos(xbeta*3.14159265359/180.0)
          y=ycc*1.0-xr*sin(xbeta*3.14159265359/180.0)
          ii=int(x)
          jj=int(y)
          if (ii.gt.1.and.ii.lt.576.and.jj.gt.1.and.jj.lt.625) then
               xirad=xirad+imaget(ii,jj)
                                                                endif
       enddo
       xirad=xirad/(M-1)
       return
       END
```

Auto-correlation of circular profile for best centre determination:

```
C     67890123456789012345678901234567890123456789012345678901234567890123456789012345678901

      real*8 xbeta(1:7200),xsi1(1:7200),xmod(1:5000),
     & x1,xx1

      open(unit=1,file='profil.zno',form='formatted',
     & status='old')
      open(unit=2,file='zno-zno.txt',form='formatted',
     & status='unknown')
      open(unit=3,file='test.txt',form='formatted',
     & status='unknown')

  100 format(D15.9,' ',D15.9)
  110 format(D15.9,' ',D15.9)
  200 do i=1,7200
         read(1,100,end=900) xbeta(i),xsi1(i)
      enddo
      do i=1,5000
         xmod(i)=xsi1(i+1000)
      enddo

C     Profiles are 360° with 0.05° steps.
      do j=0,4999
         x1=0.0
         do i=1,5000
           if ((i+j).lt.5000) then
                  xx1=xmod(i)*xmod(i+j)
                              else
                  xx1=xmod(i)*xmod(i+j-5000)
                              endif
           x1=x1+xx1
          enddo
          write(2,110) j*0.05 ,x1
          if ((j.gt.3000).and.(j.lt.4200)) write(3,110) j*0.05 ,x1
      enddo

  900 stop
      end
```

Correlation of two profiles: determination of the deviation angle

```
C     67890123456789012345678901234567890123456789012345678901234567890123456789012345678901
      real*8 xbeta(1:7200),xsi1(1:7200),xsi2(1:7200),
     & x1,xx1,x2,xx2

      open(unit=1,file='profile.zno1',form='formatted',
     & status='old')
      open(unit=2,file='profile.zno2',form='formatted',
     & status='old')
      open(unit=3,file='beta.txt',form='formatted',
     & status='unknown')

  100 format(D12.6,' ',D12.6)
  110 format(D12.6,' ',D12.6)
  200 do i=1,7200
         read(1,100,end=900) xbeta(i),xsi1(i)
         if ((i.lt.1380).or.
     & (i.gt.1800.and.i.lt.4900).or.
     & (i.gt.5400)) then
                          xsi1(i)=0.0
                  endif
```

```
      read(2,100,end=900) xbeta(i),xsi2(i)
      if ((i.lt.1800).or.
     & (i.gt.2240.and.i.lt.5300).or.
     & (i.gt.6000)) then
                        xsi2(i)=0.0
                endif
     enddo
     do j=0,7199
        x1=0.0
        x2=0.0
        do i=1,7200
          if ((i+j).lt.7200) then
                 xx1=xsi1(i)*xsi2(i+j)
                            else
                 xx1=xsi1(i)*xsi2(i+j-7200)
                            endif
          x1=x1+xx1
         enddo
         write(3,110) j*0.05 ,x1
     enddo

900  stop
     end
```