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Abstract: Transportation Problem is a linear programming problem. Like LPP, transportation problem has basic feasible solution (BFS) and then from it we obtain the optimal solution. Among these BFS the optimal solution is developed by constructing dual of the TP. By using complimentary slackness conditions the optimal solutions is obtained by the same iterative principle. The method is known as MODI (Modified Distribution) method.In this paper we have discussed all the aspect of transportation problem.

Keywords: Transportation Problem, Initial Basic Feasible Solution, Optimal Solution

#### I. INTRODUCTION

Transportation Problem is a special structure of Linear Programming Problem (LPP), that is frequently encountered in the Operation Research literature. The model was first presented by F.L. Hitchcock in 1941[28]. In 1950's simplexbased solution techniques were developed for the transportation problem exploiting its special structure. In the meantime, we come across varieties of transportation problems such as bottleneck problem, minimax and maximin problem, time minimization transportation problem, volume minimization transportation problem, etc. The bottleneck transportation problem was first discussed by Fulkerson, Glickberg, and Guss (1953) and subsequently by Guss in 1959[25]. Later on, varieties of new theoretical and methodological development were made by Hammer in 1969. Edmond and Fulkerson 1970, Garfinkle and Rao 1979 and 1976, Kaplan 1976 and Poisner and Wu 1981,[23] etc. Bottleneck models were mathematically formulated with a special type of objective function in which the maximal cost coefficient of any variable with strictly positive value is minimized concerning a given set of

As an example: suppose that the origin represents a military depot in which certain supplies, say ammunitions are stored and let the destination represent a combat zone at which there is specified demand for ammunition. To every depot combat zone pair, a coefficient  $c_{ij}$  is assigned indicating the amount of time required to ship any number of units  $i^{th}$  origin to  $j^{th}$  destination. A military operation will start in all combat zone simultaneously at the earliest possible instance, it is necessary that the requested amount of ammunition must be available at all combat zones. In other words, the operation cannot start before the last shipment of goods arrives and the problem is to schedule the shipment so that the operation can start as soon as possible.

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#### 1.1. Mathematical Formulation

Throughout the thesis we will assume that the following structure is given: Let a company own "m" warehouses in which each of which there is a given amount of certain commodity in stock, and let there also be "n" consumer is with a given demand for this commodity. The "m" warehouses of the company are sources and "n" consumers are known as destinations. Moreover the unit transportation cost between each warehouse -consumer pair is known. The objective of the company is to transport units from the warehouses to the consumers, such that

- i) no more units leave a warehouse than there are in stocks,
  - ii) the demands of the consumers are satisfied, and
  - iii) the total transportation cost is minimize

Formally the model can be described as follows: let  $N_1$  be a set of "m" location called origins so that there is a supply of  $s_i$  at the  $i^{th}$  origin, i=1,2,... m and let  $N_2$  be a set of n locations called destinations so that there is demand  $d_j$  at the  $j^{th}$  destination, j=1,2,...n. In the above example, the origin corresponds to the warehouses whereas the retailers are represented by the destinations. we assume that the total

demand equal to the total supply i.e  $\sum_{i=1}^{m} s_i = \sum_{j=1}^{n} d_j$  . If

total supply exceeds total demands exactly one dummy destination is created to absorb the excess supply; its

demand equals  $\sum_{i=1}^{m} s_i - \sum_{j=1}^{n} d_j$  . The case of excess demand is

handed similarly using exactly one dummy origin.

Finally, it is assumed that exists exactly one connection between each origin-destination pair, that, detours are not allowed and that each of these connections has infinite capacity. The cost for shipping one quantity unit from the  $i^{th}$  origin to the  $j^{th}$  destination is given by  $c_{ij}.$  All unit transportation costs from a dummy origin or to a dummy destination are assumed to be equal. Usually, we will set them equal to zero but sometimes, due to the specific nature of the problem considered, they will be assigned some other value. If the connection between  $i^{th}$  origin and  $j^{th}$  destination for some reason is forbidden, the corresponding cost is

assigned an extremely high value, i.e. we set  $c_{ij}\,:M\,\gg\,0$ 

. In these cases, the existence of feasible solutions is no longer guaranteed. Note that sometimes  $c_{ij}$  denotes the distance per quantity unit; then the objective is to minimize the total distance of the shipments, assuming that each unit is transported separately. As in all linear programming problems, the objective function is linear. The above structure may be visualized in the following figure :



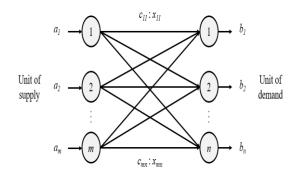


Fig-I

The above underlying structure is called bipartite graph; Defining variables  $x_{ij}$  to denote the quantity shipped, from the  $i^{th}$  origin to the  $j^{th}$  destination, we can formulate the

Primal problem 
$$P: \min z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$$
 (1)

$$s.t. \sum_{j=1}^{n} x_{ij} = s_i, i = 1, 2....m$$
 (supply availability) (2)

$$\sum_{j=1}^{m} x_{ij} = d_j, j = 1, 2, \dots, n \qquad (demand requirements)$$
(3)

$$x_{ij} \ge 0, i = 1, 2, \dots, m \& j = 1, 2, \dots, n$$

sometimes the supply constraints are given as = constraints and/or the demand constraints are given as  $\stackrel{>}{=}$ 

relations; as long as  $c_{ij} \ge 0 \, \forall i,j$  and  $\sum_{i=1}^m s_i = \sum_{j=1}^n d_j$ 

$$P: \min z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$$

$$s.t.\sum_{i=1}^{n} x_{ij} < s_i, i = 1, 2, ....m$$

$$\sum_{j=1}^{m} a_{ij} x_{ij} \ge d_j, j = 1, 2, \dots, n$$

$$x_{ij} \ge 0, i = 1, 2....m \& j = 1, 2....n$$

optimal solution remains unchanged. The above model has 'mn' variables  $x_{ij}$  and m+n constraints.

## 1.2The Generalised Transportation problem (GTP)

In this subsection, we will Generalized Transportation problem(GTP). In mathematical term it can be written with same objective function as in (1)

(4)

(5)

(6)

The difference between the standard transportation problem and the standard transportation problem is that the above problem P may have a coefficient other than zero and the presence of coefficient (aii) in the demand constraints GTP, which is not show in case of transportation problem. The GTP considerably more difficult to solve than the TP, for example, it is not easy to decide whether a dummy row/column has to be introduced, which may leads to non existence of solution. Although for the standard transportation problem integrality of the solution is guaranteed ( provided that all supplies and demands are integer-valued) but it is not the case. A class of problems that can be which perishable goods are shipped.

#### 1.3 Properties and Solution Techniques

Let us restate the primal problem with the understanding that a dummy has already been added if necessary: we reformulated problem (P)



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$$P: \min z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$$

$$s.t. \sum_{j=1}^{n} x_{ij} = s_{i}, i = 1, 2, ..., m$$

$$\sum_{j=1}^{m} x_{ij} = d_{j}, j = 1, 2, ..., n$$

$$x_{ii} \ge 0, \forall i, j$$

After having transformed the above problem P into a maximization problem and multiplied all constraints by (-1),

we assign dual variables vito the next n primal constraints, and obtain the dual P<sub>D</sub> which can be written as:

Mi2,....Min and the second type consists of chemicals B1,

B2.....Bn, so that Bjis produced on M1j, M2j, ...Mmj. The

production time is one time unit on each machine per

quantity unit of either chemical; the unit selling price for Ai and Bj is ui and vj, respectively. The company may decide

to buy a certain amount of chemicals from the competition

rather than to produce itself. The purchase price is identical

to the company's selling price and the objective is to

with a two-phase method, very similar to the one described

for the general simplex method. In phase 1 we find a primal

basic feasible solution and in phase 2 the current primal

solution is examined. If it is dual feasible and fulfills the

complementary slackness condition, then it is optimal we

stop; if this is not the case we perform one iteration and

generate a new primal feasible basic solution which again

becomes the input in phase 2. Before procedures for phase 1

or 2 are described, we will focus on the properties of the

basic solutions. Since the primal problem consists of m+n

constraints, each basic solution should consist of m +n basic

The solution of transportation problems is usually done

maximize the total profit of the company.

$$P_D Max w = \sum_{i \neq i} s_i u_i + \sum_{i \neq i} d_i v_i$$
 (7)

subject to constraint

$$u_i + v_j \le c_{ii} \tag{8}$$

where  $u_i, v_i \in \mathbb{R}$ 

$$c_{ij}^* x_{ij} = 0 \quad \forall i, j$$
 (9)

where  $u_i, v_i \in \mathbb{R}$ 

Adding dual slack variables  $c_{ij}^* \geq 0$  to the dual constraints, they can be written as

$$u_i + v_j + c_{ii}^* = c_{ii} \quad \forall i, j \quad \text{or} \quad c_{ii}^* = c_{ii} - u_i - v_j \quad \forall i, j$$
 (10)

Then the complementary slackness condition can be written as

$$c_{ii}^* x_{ii} = 0 \ \forall i, j \tag{11}$$

The primal-dual relationship can be explained by the following situations: Suppose that a carrier Alpha has to ship supplies from origins to destinations where there is a pre-specified demand for the given product; Alpha wishes to minimize the total transportation costs. Now a competitor, say Beta, who feels that he can perform the task of shipping these units more efficiently than Alpha, approaches Alpha with the following offer: For each unit which Beta ships out of the ith origin, he will charge Alpha uidollars and for each unit which Beta delivers to the jthdestination, he charges Alpha vj dollars; the shipment will be done by Beta who uses Alpha's transportation facilities. To make this offer interesting for Alpha, Beta determines his prices ui and vj, so that Alpha will never have to pay more to Beta as if he would have spent transporting by himself (which is guaranteed by dual constraints). Moreover, Beta wants to maximize his profit, paid to him by Alpha, which is expressed in the dual objective function.

An application of the dual problem is described in the following situation: Let 'mn' machines Mij with capacities cij be given. Suppose that two types of chemicals are produced on these machines; the first type consists of chemicals A1, A2,.....Am, so that Ajis produced on Mi1,

(12)

variables.

Consider, however , the k-th supply constraint  $\sum_{j=1}^n x_{kj} = s_k$  and the remaining supply constraints  $\sum_{j=1}^n x_{kj} = s_i \ \forall i \neq k$ 

(13)

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as well as the demand constraints

$$\sum_{i=1}^{m} x_{kj} = d_j \ \forall \ j \tag{14}$$

Then the supply-demand balance equation can be written

$$S_k + \sum_{\substack{i=1\\i \neq k}}^m S_i = \sum_{\substack{j=1\\j \neq k}}^n d_j \text{ or } S_k = \sum_{\substack{j=1\\i \neq k}}^n d_j - \sum_{\substack{i=1\\i \neq k}}^m S_i$$
 (15)

$$\sum_{i=1}^{m} \sum_{j=1}^{n} x_{ij} = \sum_{j=1}^{n} d_{j}$$
 Summing of all constraints in (17) results in  $\sum_{i=1}^{m} \sum_{j=1}^{n} x_{ij} = \sum_{j=1}^{n} d_{j}$  (16)

$$\sum_{\substack{i=1\\i\neq k}}^{m} \sum_{j=1}^{n} x_{ij} = \sum_{\substack{i=1\\i\neq k}}^{m} s_{i}$$
(17)

and summing up all constraints in (16) results in

Subtracting (17) from (16) yields

$$\sum_{i=1}^{m} \sum_{j=1}^{n} x_{ij} - \sum_{\substack{i=1\\i\neq k}}^{m} \sum_{j=1}^{n} x_{ij} = \sum_{j=1}^{n} d_j - \sum_{\substack{i=1\\i\neq k}}^{m} s_i \text{ or } \sum_{j=1}^{n} x_{kj} = \sum_{j=1}^{n} d_j - \sum_{\substack{i=1\\i\neq k}}^{m} s_i$$
(18)

Using (6) we obtain  $\sum_{i=1}^{n} x_{kj} = s_k$  which is identical to (12) above.

In other words, the k-th supply constraint can be derived from all other constraints. In general, any of the primal constraints can be expressed as a linear combination of the others. By the same token, no basis of transportation problem can include more than (m+n-1) basic variables, because if it did, it would be linearly dependant which is impossible by the definition of a basis.

In the following, we will continue a technique that leads to a basic feasible solution. i.e. which perform the task of phase 1. Although for the time being it will be assumed that all problems are non-degenerate (primal as well as dual), we will describe later in the chapter how to deal with any kind of degeneracy. Set up an[m × n] dimensional transportation table where the i-th row corresponds to the ith origin and the j-th column represents the j-th destination so that the element (i,j) denotes the value of xij. Suppose now that any element is selected, say the entry in the i-th row and the s-th column, and set xrs:=min {sr,,ds}. Assume that xrs=sr<ds, then the supplies and demands are redefined

$$s_{i}: \begin{cases} 0 \text{ if } i = r \\ s_{i} \text{ otherwise} \end{cases} \text{ and } d_{j}:= \begin{cases} d_{j} - s_{r}, \text{ if } j = s \\ d_{j} \text{ otherwise} \end{cases}$$

In other words, since s<sub>r</sub> units are shipped out of the r-th origin, no more units are left there and the current supply is zero; since these s<sub>r</sub> units are shipped to the s-th destination the demand in this destination is satisfied in parts, the remaining demand is  $d_s$  -  $s_r$ . All other supplies and demands are unaffected by this shipment since there is no more supply in the r-th origin, so that all elements  $x_{rj}$ ,  $j \neq s$  can be set equal to zero. We proceed similarly if  $x_{rs}=d_s$ ; in this case, set  $x_{is} := 0 \forall i \neq r$ .

After going through this procedure once, we have assigned values to all elements in either one row or one column, i.e. the [m×n]- the dimensional problem has been reduced to a  $[(m-1)\times n]$  or to a  $[m\times (n-1)]$ - dimensional problem. This process can be repeated until values have been assigned to all 'mn' variables. This task requires exactly (m+n-1) steps such as the above (note that in the last step the remaining supply equals the remaining demand since

$$\sum_{i=1}^{m} s_i = \sum_{i=1}^{n} d_j$$

 $\sum_{i=1}^{m} s_i = \sum_{j=1}^{n} d_j$ .) Moreover, since in each of these consistive: (m+n-1) steps exactly one of the assigned values is positive: the corresponding variable is basic in the current solution, i.e. the number of resulting basic variables complies with their required number. The open question at this point concerning the above procedure is how to select a specific element among all those to which values have not yet been assigned. In the above description, we choose any element, although specific rules can be designed to find an initial solution that is as good, i.e. close to the optimal solution, as possible.

Before describing any of the many possible rules, we should note that

- (a) none of the rules assures that the initial solution is optimal.
- (b) none of the rules, no matter how sophisticated, has been proved superior to any other rule, no matter how elementary. In other words, it is always possible to construct examples, for which simple rules find better initial solutions than the rules which are generally considered good.





On average, however, extensive test series indicated that certain rules are much more effective than others. Some of these rules will be presented at the end of this chapter in algorithmic form. A more complete survey can be found in Eiselt and von Frajer (1977).

At this stage, we enter phase 2 and determine if the current primal feasible solution is also dual feasible, i.e. optimal. The procedure to be described in the following is called the MODI or Modified Distribution method. Recall that the dual constraints are

$$\begin{aligned} c_{ij}^* &= c_{ij} - u_i - v_j &\text{where} \\ c_{ij}^* &= \text{are the dual slacks,} \\ u_i, v_j &\in \mathbb{R} \forall i, j \text{ and } c_{ij}^* \geq 0 \, \forall i, j \end{aligned}$$

and that the complementary slackness condition can be written as  $c_{ij}^*x_{ij}=0 \ \forall \ i,j$  . To fulfil the complementary

 $c_{ij}^{*} = 0 \ \forall \ i,j \\ \text{such that xij>0}.$  Note that the values of all primal and dual variables can be found in a corresponding primal simplex tableau in the positions indicated below.

Table-I

xi		I
	$A_1,A_2,\ldots,A_{m+n}$	
		Values of x <sub>ij</sub>
		i=1,2m
		j=1,2n
Values of $c_{ij}^{st}$	Values of ,i=1,2m	
i=1,2m j=1,2n	and j=1,2n	

The above complementary slackness condition assures that under each xij>0, which accordingly has to be a basic

variable, a zero is found  $c_{ij} = 0$  in the objective function row. Since (any) one of the primal constraints is redundant, (any) one of the dual variables ui or vj can assume an arbitrary value; for reasons of simplicity set v1:=0. Since v1 belongs to the first destination and since d1>0, there must be

at least one index i, such that xi1>0 and thus  $c_{i1}^*=0$ . Using this information in (1), we obtain ui + v1= cij, where u1 is the only unknown in this equation. We solve for ui and then

proceed in exactly the same way, taking one  $c_{kl} = 0$  at a time, where either ukor vI has already been calculated and solve relation (1) for the unknown dual variable. After (m+n-1) calculations of this type, all dual variables ui and vj have been determined. After this task has been accomplished, relations (1) are used again, i.e. for all non-

basic variables xij for which the corresponding  $c_{ij}^{\dot{i}}$  values

are still unknown, we use  $c_{ij}^* = c_{ij} - u_i - v_j$  where  $c_{ij}^*$  is the only unknown.

The above relation is used (mn - m - n + 1) times

after which all  $C_{ij}$  values are determined. Therefore all-right hand side values and all objective function coefficients in the simplex tableau corresponding to the current solution have been determined. This enables us to evaluate the current solution concerning optimality. Recall that the

solution is primal feasible and setting  $c_{ij}^* = 0$  for all basic variables xij assures that the complementary slackness

condition is fulfilled. Hence if  $c_{ij}^* \ge 0 \ \forall i,j.$  we can conclude that the current solution is also dual feasible and thus optimal, in which case we would stop here. If however,

there exists at least one  $c_{ij}^* < 0$ , optimality has not yet been established and at least one more iteration is necessary, i.e. the current basis has to be changed. In a simplex tableau such as the one displayed previously, we would select any

negative  $C_{ij}$  and introduce the corresponding variable xij into the basis. Note that in general more than one negative

$$c_{ij}^{st}$$
 <  $0$  element is given so that we have the choice of

which variable enter the basis. Using an equivalent of the steepest unit ascent method, we would select the variable

with the smallest  $c_{ij}^{*} < 0$  value. Note, however, that all

variables with negative  $C_{ij}^{T}$  values are eligible for introduction into the basis.

Suppose that the current primal solution is displayed in a transportation table T, with 'm' rows and 'n' columns; so that the value in the i-th row and the j-th column is the current value of the variable xij. Introducing a variable xij into the basis in a non-degenerate simplex tableau means increasing its value from zero to some positive number say  $\in > 0$  . Suppose that xij will be introduced into the basis and that we indicate this by labelling the corresponding element in the T table by " $+ \in$ " or " + " for short. If, however, we increase the value of xij by some positive number without making any other adjustments, we use more of the supply in the i-th origin than is available and at the same time more than required is shipped to the j-th destination. Considering the origin only, we have to subtract the same amount ∈ from some other element in the

i-th row, say  $x_{i\ell}$ , which will receive the label "- $\in$ " or "-". Now the amount, shipped out of the i-th origin equals si but the  $\ell^{th}$  destination receives less than its demand, whereas the j-th destination receives more than its demand.



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Hence an element it the  $\ell^{th}$  column will receive a " +"

label, say  $x_{k\ell}$ , then an additional "\_" label is required in the k-th row and so on. It should be pointed out here that except for the first "+" label, which was assigned to a non-basic entry, all other labels, "+" or "\_ " can only be assigned to basic variables. Labels assigned to additional non-basic variables would indicate the simultaneous introduction of multiple variables into the basis (block pivoting). Note that the above labelling procedure stops as soon as each row and column includes the same number of "+" and "\_" labels or, equivalently, that an alternating cycle of "+" and "\_" labels is formed. The figures below display three possible(+, -) cycles:

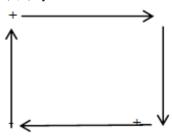
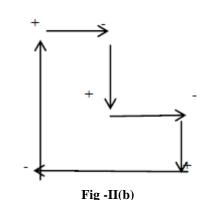


Fig -II(a)



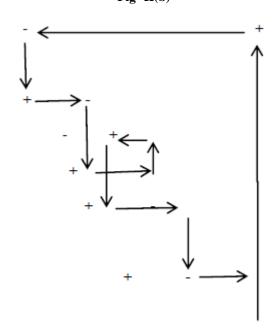


Fig -II(c)

Before the question of existence of (+,-) cycles is addressed, we will discuss the change in the solution which results from the cycle determined above. Let M be set consisting of all elements, which have received a "\_" label

above. Determine  $\in = \min\{x_{ij} \mid (i, j) \in M\}$  i.e.  $\in$  is the minimum value among all those xij, that will be reduced in the next solution. We now add  $\in$  to all elements with a "+" label, subtract ∈ from all elements in M and leave the remaining elements unchanged. It is easy to show that the new solution, generated by this procedure, is primal feasible: since in all rows and columns the same amounts are added as well as subtracted, the supply and demand constraints remain fulfilled. Furthermore the rule for the determination of ∈ ensures that the non-negativity constraints for all variables xij are still fulfilled, and hence the new transportation plan is again primal feasible. Moreover, it has already been stated that the element, where the (+, -) cycle started, is introduced in the basis; one variable is reduced to zero, namely the one which determined the value of  $\in$ ; this is the variable that leaves the basis. As a result, the new solution is not only primal feasible but it is also a basic solution. Note also the effects of changing the values on the (+, -) cycle by a value  $\widehat{\mathcal{O}} \neq \in$ .If  $\partial > \in$ , then at least one xij< 0 ( the one which determined  $\in$ ); If  $\partial \le \in$ , then no variable is reduced to zero which means that due to the fact that one variable enters the basis, too many variables have values greater than zero, i.e. the resulting solution is no longer a basic solution. If more than one variable determines  $\in$ , we face a case of primal degeneracy, and we will explain below how these cases can be handled.

Now a new solution, i.e. a new transportation plan, has been determined and we start again with phase 2, examining if the current solution is optimal or not. This procedure is repeated until the stop criterion is fulfilled, i.e.

until 
$$c_{ij}^* \ge 0 \ \forall \ i, j$$

Before discussing degeneracy, we outline certain properties of basic solutions in transportation problems. We will say that a given set of elements (variables) form a cycle. If we could assign "+" and "\_" labels to these elements, so that a (+, -) cycle, including all elements in the above set, will result. Then we can state the following

#### Lemma I. The variables in any basis do not form a cycle.

Proof: Suppose they do. Then there exists a sequence of basic variables  $xj0\ j1,\ xj1\ j2,\ xj2\ j3$ , ...., $xjr-1jr,\ xjr\ j0$ . Since each row and column includes an even number of variables in the cycle, the total number of variables in the

cycle is even, and thus 'r' is odd. Let  $a_{.j\ell jk}$  the column of coefficients associated with the variable  $x_{j\ell jk}$ , so that

 $a_{.j\ell jk}$  [0,.....0.1,0, ....., 0,1,0,.....,0]T is the vector with elements equal to one in the  $j\ell-th$  and jk-th position and zeros otherwise, i.e.

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 $a_{.j\ell jk}=e_{j\ell}+e_{jk}$  , where ej is the j-th unit vector. By assumption we can form a (+, -) cycle with the above variables, such that

$$a_{.j_0j_1} - a_{.j_1j_2} + a_{.j_2j_3} - a_{.j_3j_4} + \dots + a_{.j_{r-1}j_r} - a_{.j_rj_0} = \\ = \left[ \sum_{\mu=0}^{\frac{r-1}{2}} a_{.j_{2\mu}j_{2\mu+1}} \right] - \left[ \sum_{\mu=0}^{\frac{r-3}{2}} a_{.j_{2\mu+1}j_{2\mu+2}} + a_{.j_rj_0} \right] = \\ = \left[ \sum_{\mu=0}^{\frac{r-1}{2}} a_{.j_{2\mu}j_{2\mu+1}} \right] - \left[ \sum_{\mu=0}^{\frac{r-3}{2}} a_{.j_{2\mu+1}j_{2\mu+2}} + a_{.j_rj_0} \right] = \\ = \left[ \sum_{\mu=0}^{\frac{r-1}{2}} a_{.j_2\mu} + a_{.j_2\mu} + a_{.j_2\mu} + a_{.j_2\mu} + a_{.j_2\mu} \right] = \\ = \left[ \sum_{\mu=0}^{\frac{r-1}{2}} a_{.j_2\mu} + a_{.j_2$$

The columns of the basis are linearly dependent, which is a contradiction. This proves the lemma.

In graph-theoretical terms, every basic solution of a transportation problem forms a tree in a bipartite graph. The addition of one more variable is in a tree (introduction of a variable into the basis) results in the creation of exactly one cycle, which is the (+,-)cycle used in phase 2. Since this concept is closely related to the case of primal degeneracy, we will use such a degenerate example to explain the above. Let a transportation problem with three origins and three destinations be given, for which the supplies are 50, 10, and 40, respectively and the demands are 20,40, and 40 respectively. We will use a technique called the Northwest Corner Rule (formally described later ) to set up the initial transportation plan, the following five tables may explain the dynamics of the procedure, and the \* indicates the element selected in the respective northwest corner. Note that the supplies and the demands are adjusted as soon as a value has been assigned to the selected element.

Table-II								
dį	20	40	40					
$s_i$								
50	*							
10								
40								

 $\min \{50,20\} = \overline{20}$ 

Retrieval Number: 100.1/ijeat.E26540610521 DOI:10.35940/ijeat.E2654.0610521 Journal Website: www.ijeat.org

Table-III

$s_i$	0	10	40	
0	20	30	0	
10	0	10	0	
40	0	0	40	

 $min{30,40}=30$ 

Table-IV

$d_j$	0	10	40	
0	20	30	0	
10	0	*		
40	0			

 $min\{10,10\}=10$ 

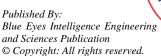
Table-V

$\mathbf{d}_{\mathrm{j}}$ $\mathbf{s}_{\mathrm{i}}$	0	0	40	
0	20	30	0	
0	0	10	0	
40	0	0	*	

 $min{40,40}=40$ 

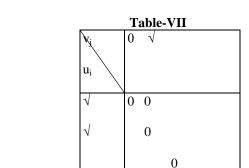
Table-VI

	Table-VI
$d_j$ $s_i$	0 40 40
30	20 *
10	0
40	0



In the third of the above tables, the (reduced ) supply equals the (reduced) demand for the selected element. Hence after assigning the value to the corresponding variable, both row and column have to be filled up with zeros since neither supply nor demand is left. ( Note that this phenomenon always occurs when the last assignment is made - table 4 above - since total supply equals total demand). A result is that not all basic variables in the initial transportation plan can be identified. In the above example m = n = 3, and although (m+n-1) = 5 basic variables are needed, only four, namely x11 = 20, x12 = 30, x22 = 10, x33 = 40 can be identified. It is now necessary to locate the remaining basic variable. This will become clear when we try to set up the

 $C^* = (c_{ij}^*) \quad \text{called opportunity cost} \\ \text{matrix of dual slack} \quad \text{matrix or shadow price matrix (due to reasons which will be} \\ \text{explained} \quad \quad \text{later} \quad \quad ). \qquad \text{Setting} \\ c_{ij}^* = 0 \ \forall \ x_{ij} > 0 \ as \ well \ v_1 = 0 \\ \text{we obtain} \\ \end{cases}$ 



Using c\*11 = 0 and v1 = 0, we determine u1, using u1 and  $c_{12}^* = 0$  we determine v2 and using  $c_{22}^* = 0$  we determine u2. At this point, it is no longer possible to calculate any additional dual variable u1 or vj. The most general rule to overcome this problem is to assign a "basic zero", denoted by bv0, to any element, which helps to calculate an additional dual variable uior vj. In the above example, a basic zero in position (1, 3) would make it possible to calculate v3 (using u1 and c\*33 =0), in position (2,3) we could calculate v3 ( using u2 and c\*23=0), in position (3, 2) we could calculate u3 (using v2 and c\*32=0) and in position (3,1) calculate u3, using v1 and c\*31 =0. Any of the above positions for an additional basic zero is acceptable. We can, however, not assign a basic zero (2.1). as this would not help to calculate any additional variables u1 or vj since u2 as well as v1 have already been determined. The initial solution for our small example can

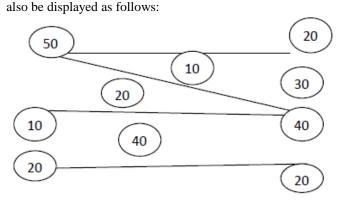


Fig -III

It can be seen in Fig-III that an additional basic variable x21 would introduce an additional connection between origin 2 and destination 1 ( with the shipped amount of zero) and would thus create a cycle in the above graph, which is forbidden in basis. Every other additional connection does not create a cycle and is hence possible.

Primal degeneracy can, of course, also occur during phase 2. Suppose that for some solution a (+, -) cycle has been found and let the value of ∈ be determined by two or more elements, i.e. various elements with "\_" labels have the same minimum value. Since only one element can leave the basis in one iteration, we select any of these elements (the selection is arbitrary, additional criteria e.g. the one with the highest original cost coefficient cij or any other rule can be used) to leave the basis. Any other element which could have been selected for leaving the basis will have a zero value in the next solution, and we will indicate the fact that it is still in the basis by the superscript " by" (hence, in the next C\* matrix, there c\*ij coefficients will be set equal to zero right away).

Finally, the case of dual degeneracy will be described. Suppose that for any solution, the dual variables uiand vjhave already been determined and in the process of calculating the c\*ij coefficients for the non-basic variables using relation (1), it turns out that at least one of the c\*ij values equals zero. This is the case of dual degeneracy. From a procedural point of view, we may ignore it as long as it occurs in an intermediate, i.e. non-optimal, solution. If dual degeneracy occurs, however, is an optimal solution, it indicates - according to simplex theory the existence of alternative optimal solutions. They can be generated by starting a (+,-) cycle with a non-basic variable for which c\*ij = 0 and then using the regular procedure. The above discussion about degeneracy is summarized in the following

Table-VIII

	Table-V	lll
Case	Occurrence	Treatment
Primal degeneracy, Phase 1	$s_i=d_j$ for the selected element $x_{ij}$	Introduce a basic variable $x_{ij}=0$ wherever it
		helps to calculate one more dual variable $u_i$ or $v_j$
Primal	€ is	Select as leaving
degeneracy	determined	variables one
Phase 2	by more than one element	Which determined ∈, indicate that other elements remain on the basis.

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Dual degeneracy	$c_{ij}^* = 0$	In the final tableau, generate
	for a non- basic variable x <sub>ij</sub>	alternative optimal solutions by
	,	starting a (+,-) on any of the
		non-basic variables with $c_{ij}^* = 0$

One final note before the above algorithm is described formally is concerned with maximization rather than minimization problems. There are various ways to handle maximization problems, three of which are :

- (1) Transform the maximization problem into a minimization problem by multiplying all coefficients cij by (-1); the algorithm remains unchanged.
- (2) Find the highest unit of profit, says crs, (i.e  $c_{rs} = \max_{i,j} \{c_{ij}\}$ ) and determine pseudo costs

$$\stackrel{\wedge}{c_{ij}} := c_{rs} - c_{ij} \ \forall i, j$$
. Then  $\stackrel{\wedge}{C} = \stackrel{\wedge}{(c_{ij})}$  is used together with the regular minimization procedure.

(3) Change the algorithm, so that a (+,-) cycle starts with some xij, for which c\*ij>0 and stop the procedure,

as soon as 
$$c_{ij}^* \leq 0$$
 (rather than  $\geq 0 \ \forall i, j$ )

In the following, we will describe a solution technique for the minimization transportation problem, which includes three alternative procedures for phase 1 and MODI procedure for phase 2. To simplify the notion in phase 1, let Q be the set of elements (i,j), to which no value has been assigned yet. Initially, Q includes all 'mn' elements (i,j).

#### II. METHODS

#### **Northwest Corner Rule (NWC)**

Start with NWC of the transportation table A allocates the minimum of row one or column one. If row 1 is satisfied, then move vertically to the next cell of column 1 and allocate the remaining quantity cell (2,1), if the column is satisfied. Then move horizontally to the next cell and allocate the minimum of row 2 and column 2. In cell (2,2) we continue the movement vertically and horizontally when we reach the last corner of the T.P..The total movement no doubt generate m+n-1 cells. Then we find out the initial BFS and corresponding cost by multiplying the corresponding cost of the cell.

#### Algorithm

Step 1: Select (r, s) such that  $r+s = min \{i+j \mid (i,j) \in B\}$  and set  $xrs = min\{sr,ds\}$ 

**Step 2:** Is xrs = sr?

If yes: Go to step 3. If no: Go to step 4.

Step 3: Set sr = sr- xrs = 0, ds := ds - xrs, xrj := 0  $\forall (r,j) \in B$  an redefine

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B: = B \U \{(r,j)|(r,j)\in B\}. Go to step 5  
Step 4: Set ds : = ds -xrs = 0, sr : = sr - xrs, xis : =0  

$$\forall$$
 (i,s)\in B and redefine

$$B := B \setminus \{(i,s) | (i,s) \in B \}$$

**Step 5:** Is  $B = \emptyset$ ?

If yes: Stop, a feasible transportation plan has been found.

If no: Go to step 1.

Alternatively, we can use the

#### Least Cost Method (LCM)

Step 1: Select (r,s), such that 
$$c_{rs} = \min\{c_{ij} \mid (i,j) \in Q\} \text{ and set } x_{rs} = \min\{s_r, d_s\}.$$

Steps 2 through 5 are identical to the ones in the Northwest Corner Rule. If in step 5 the answer is "no", one simply returns to step 1 rather than the one in NWC.

A third possibility is

#### **Vogel's Approximation Method (VAM)**

Step 1: for each row (column ), containing at least two unassigned elements, calculate penalties pi (qi), so that pi (qi) is the absolute value of the difference between the value of the minimal and the second minimal original cost coefficient, belonging to unassigned elements in the i-th row (j-th column ). Determine the row or column with the maximal penalty. If this is row r, determine (r ,s) , so that crs= min  $\{crj|(r,j)\in B\}$ ; if this column s , determine (r , s),

so that crs= min {cis|(i,s) \in B}. Set 
$$x_{rs} = \min\{s_r, d_s\}$$

From this point on we can again use Steps 2 through 5 described above under the Northwest Corner Rule. It can easily be seen that the only difference between these procedures is the selection of the element (r,s). Whereas we pay no attention whatsoever to the cost if the Northwest Corner Rule is used (in fact, the NWC rule will find identical solutions for transportation problems with the same supplies and demands, no matter what the costs are ), the cost structure is considered in different ways in other two methods. Whereas it is considered worthwhile to assigned as many units as possible to the element with the lowest unit cost in the LCM, we consider the relative magnitude of the unit costs in VAM. The penalties can be seen as an approximation of the additional costs which are incurred per quantity unit if the lowest cost element in a row or column is not selected, in which case the next best choice would be the element with the second-lowest-cost). Accordingly, the row or column with the highest penalty is one in which it seems most important to assign units to the lowest cost element because otherwise, the (high) penalty comes into effect. For the LCM and VAM methods, it is important what costs are assigned to the entries in the dummy row or column. If these costs are consumed to be zero, then the corresponding entries are undoubtedly attractive for minimization purposes; with LCM for example we will start assigning values to one of the dummy connections. At first sight, it might appear that it would not make any real difference what xijvalues are assigned to dummy connections. The situation is quite the opposite.



One can easily show that in many cases it is beneficial either to assign high costs to dummy connections or, equivalently, to disregard their cost coefficients for the selection of xrs. After any basic feasible solution has been found (e.g. with one of the above methods),

\*\* We solve one example of transportation problem by NWC and VAM and see which one is better

#### **North West Corner rule:**

	6	10	15	20	<b>25</b> s <sub>i</sub>
	20	5			
	32	8	12	16	30
		30			
	4	14	11	30 <b>15</b>	50
		5	30	15	
$d_i$	20	40	30	15	105

Z=(6\*20)+(10\*5)+(8\*30)+(14\*5)+(11\*30)+(30\*15)=1260

### **Vogel's Approximation Method (VAM):**

T.					, .	
	6	10	15	20	25	5
		25				
	32	8	12	16	30	
		15		15		
	4	14	11	30	50	
	4 20	0	30			
	20	40	30	15	105	
				<u> </u>		J

$$Z=(10*25)+(8*15)+(16*15)+(4*20)+(14*0)+(11*30)=1020$$

It is found that VAM is better than NWC we proceed with the MODI method, which can be summarized as follows:

#### **Modified Distribution Method (MODI)**

 $d_i$ 

 $c_{ij}^* = 0 \forall i, j, for which x_{ij} is a basic variable.$ 

Step 2 :Set v1=0 and calculate ui, i=1,2,...m and vj, i=1,2,...n, so that

$$u_i + v_j = c_{ij} \,\forall (i, j) \,|\, c_{ij}^* = 0$$

**Step 3:** Determine  $C_{ij}^{i}$  for all non-basic variables xij, so  $c_{ij}^* = c_{ij} - u_i - v_j$ 

Step 4: Does there exist at least one  $c_{ij}^* < 0$ ?

If yes: Go to step 5

If no: Stop, the current transportation plan is optimal.

Step5: Select any element (r,s) for which  $c_{rs}^* < 0$  $c_{rs}^* = \min \{c_{ij}^* \mid c_{ij}^* < 0\}$ . Label xrs with "+" and determine a (+,-) cycle in the current transportation plan with labels on basic entries only (except(r,s)). Step 6: Let M be the set of elements with a "-" label, then  $\in = \min \{xij|(i,j) \in M\}$  and determine the improved transportation plan by

$$x_{ij} = \begin{cases} x_{ij} + \epsilon & \text{if } (i, j) \text{ has } a \text{ "+" label} \\ x_{ij} - \epsilon & \text{if } (i, j) \epsilon M \\ x_{ii} & \text{oterwise} \end{cases}$$

Delete all labels and go to step 1.

We illustrate the MODI method for finding an optimal solution using the above algorithm taken the above problem solved by NWC and VAM method

	$V_1=0$	$V_2 = 10$	V <sub>3</sub> =7	V <sub>4</sub> =18	$\mathbf{S_i}$
U <sub>1</sub> =0	6	10	15	20	25
	+	25	+	+	
$U_2 = -2$	32	8	12	16	30
	+	15	+	15	
U <sub>3</sub> =4	4	14	11	30	50
	20	0	30	+	
$\mathbf{d_{j}}$	20	40	30	15	105

$$u_{1} + v_{2} = c_{ij}$$

$$u_{1} + v_{2} = 10 \ u_{1} = 0 \Rightarrow v_{2} = 10$$

$$u_{2} + v_{2} = 8 \ v_{2} = 10 \Rightarrow u_{2} = -2$$

$$u_{2} + v_{4} = 16 \ u_{2} = -2 \Rightarrow v_{4} = 8$$

$$u_{3} + v_{2} = 14 \ v_{2} = 10 \Rightarrow u_{3} = 4$$

$$u_{3} + v_{1} = 4 \ u_{3} = 4 \Rightarrow v_{1} = 0$$

$$u_{3} + v_{3} = 11 \ u_{3} = 4 \Rightarrow v_{3} = 7$$

Evaluation of non-basic variables

Basis are  $B = \{(1,2)(2,2)(2,4)(3,1)(3,2)(3,3)\}$ 

The rest are non-basic variables.

$$u_i + v_j = c_{ii}$$
  $(i, j) \notin B$ 

The solution by VAM is the optimal solution.

### 1.4 The capacitated Transportation Problem

this subsection, we return to the original transportation structure with origins and destinations but without any transhipment nodes. Again, no two origins or destinations are connected, only connections from origins to destinations exist, but not all origin-destination pairs need to be connected. In addition to the unit transportation cost cii, capacities kii are assigned to all arcs in the transportation network. The objective is to determine a cost-minimal transportation plan, where all supplies are shipped out of the origins, all demands are satisfied and the flows from origins to destinations do not exceed the given capacities. This problem can be stated in a mathematical term as:





$$P: \min z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$$

$$s.t. \sum_{i=1}^{n} x_{ij} = s_i, i = 1, ..., m$$
 (22)

$$\sum_{i=1}^{m} x_{ij} = d_j, j = 1, ..., n$$
 (23)

$$\left. \begin{array}{l}
 x_{ij} < k_{ij} \\
 = 1, \dots, m, j = 1, \dots, n \\
 x_{ij} \ge 0
 \end{array} \right\}, i = 1, \dots, m, j = 1, \dots, n$$
(24)

Introducing slack variables sij, i=1,2,....,m and j=1,2,.....,n for all constraints in (24), the capacity constraints can be written as

$$x_{ij} + S_{ij} = k_{ij} \ \forall i, j \ or \ x_{ij} = k_{ij} - S_{ij} \ \forall i, j$$
 (25)

summing up all equalities in (25) over j, we obtain

$$\sum_{j=1}^{n} x_{ij} = \sum_{j=1}^{n} k_{ij} - \sum_{j=1}^{n} s_{ij}, \ j = 1, 2, \dots m$$

using (15),(16) can be written as

$$\sum_{j=1}^{n} k_{ij} - \sum_{j=1}^{n} s_{ij} = s_i, \quad i = 1, 2, \dots m$$

or, since all kij are given constant, as

$$\sum_{j=1}^{n} s_{ij} = \sum_{j=1}^{n} k_{ij} - s_{i}, i = 1, 2, \dots m$$

Now the capacitated transportation problem can be written in terms of 2mn variables xij and sij with the above objective function and constraints (26), (23), and (24)as well as the non-negativity constraints for all variables.

$$P : \min z = \sum_{i=1}^{m} \sum_{j=1}^{n} c_{ij} x_{ij}$$

$$\sum_{i=1}^{n} s_{ij} = \sum_{i=1}^{n} k_{ij} - s_i, \ i = 1, 2, \dots m$$
 (26)

$$\sum_{i=1}^{m} x_{ij} = d_{j,j} = 1, 2, ...n$$
 (23)

$$\begin{cases}
 x_{ij} + s_{ij} = k_{ij} \\
 x_{ij}, s_{ij} \ge 0.
 \end{cases}$$
(24)

The above problem P' is now an ordinary transportation problem. If all variables xijand sij are in the positions indicated above, then the rows assume that constraints (14) are fulfilled, the first n columns guarantee that constraints (12) are fulfilled and the last m columns guaranteed that constraints (19) are fulfilled. To ensure that all variables have values other than zero in the prescribed positions, we define costs given below,

 $\tilde{c}_{ij} = \begin{cases} c_{ij}, & \text{if the corresponding entry in T belongs to a variable } x_{ij} \\ 0, & \text{if the corresponding entry in T belongs to a variable } s_{ij} \\ M, & \text{otherwise.} \end{cases}$ 

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#### III. CONCLUSION

At the beginning of chapter-I, we are given a brief account of the transportation problem. Most of the operations research papers are aware of the transportation problem. Since the transportation problem is a linear programming problem, the simplex method is applicable to solve the transportation problem. But the simplex method takes a lot of time to solve the transportation problem. It is found that when TP is put into the format of LP. The Transportation matrix is an unitary matrix whose

determinants  $|I|=\pm 1$ . The dimension of this matrix is (m+n-1). Where 'm' number of production centers (warehouses) and 'n' number of destinations. It has a basic feasible solution(BFS). And from the BFS the optimal solution is found out. There are several methods available for BFS, we briefly quote NWC rule, matrix minima method, Row/Column minima method, and penalty or Vogel's approximation method. We only give two algorithms, one is NWC rule and the other is Vogel's Approximation Method (VAM). Since TP is LPP we found out dual of TP and a dual variable. We used the MODI method to find the optimal solution. Numerical problems are quoted for the solution.

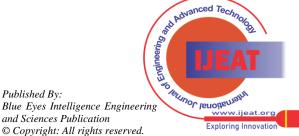
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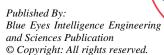
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