## The Inhibition Effect of a Novel Mannich Base on the Corrosion of A3 Mild Steel in 1.0 M Hydrochloric Acid Solution

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A novel inhibitor, 2,6-Dichloro-3-fluoroacetophenonalamine (DFAPA), was synthesized by the reaction between ethylenediamine, paraformaldehyde Mannich and 2,6-Dichloro-3-fluoroacetophenone (DFAP), and its inhibition effect on the corrosion of A3 mild steel (MS) in 1.0 M hydrochloric acid solution was examined by weight loss, potentiodynamic polarization, electrochemical impedance spectroscopy (EIS) and scanning electron microscopy (SEM). The inhibition efficiency (% IE) of DFAPA increases with its concentration. The Tafel curves show that DFAPA behaves as a mixed-type inhibitor, and the EIS results indicate that the charge-transfer resistance  $(R_{ct})$  increases with the concentration of DFAPA. With increasing DFAPA concentration, the apparent activation energy  $(E_a)$  for the MS dissolution decreased slightly, which could be due to the chemisorption of DFAPA onto the metal surface. In addition, the adsorption of DFAPA on the A3 MS surface obeys Langmuir adsorption isotherm.

Keywords: mild steel, Mannich base, weight loss, EIS, acid inhibition

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